

81993 / 81994 Polyurethane Cutting Edge Kits – WIDE-OUT and WIDE-OUT XL								
Item	Part	Qty	Description	ltem	Part	Qty	Description	
1	81082	1	Poly Wing Edge, WIDE-OUT – DS	3	50640	6	Backer Bar – WIDE-OUT	
	81051	1	Poly Wing Edge, WIDE-OUT XL – DS		94453	6	Backer Bar – WIDE-OUT XL	
ns	81083	1	Poly Wing Edge, WIDE-OUT – PS	4	81071	2	Curb Guard	
	81052	1	Poly Wing Edge, WIDE-OUT XL – PS	5	57688	1	Poly Blade Cutting Edge, WIDE-OUT	
2	80259*	1	Poly Wing Edge Assembly, WIDE-OUT		57687	1	Poly Blade Cutting Edge, WIDE-OUT XL	
	80243*	1	Poly Wing Edge Assembly,	6	81127	1	Bolt Bag – Polyurethane Cutting Edge	
			WIDE-OUT XL	7	94569	1	Bolt Bag – 2" w/Curb Guard Bolts	
Item 2 80259 (WO) / 80243 (WO XL) Poly Cutting Edge Assembly							ge Assembly	
1	81082	1	Poly Wing Edge, WIDE-OUT – DS	3	50640	6	Backer Bar – WIDE-OUT	
	81051	1	Poly Wing Edge, WIDE-OUT XL – DS		94453	6	Backer Bar – WIDE-OUT XL	
ns	81083	1	Poly Wing Edge, WIDE-OUT – PS	4	81071	2	Curb Guard	
	81052	1	Poly Wing Edge, WIDE-OUT XL – PS	8		8	3/8-16 x 1-3/4 Carriage Bolt G5	
				9		8	3/8-16 Flanged Hex Locknut	
Item 6 81127 Bolt Bag – Po					blyurethane Cutting Edge			
10		10	5/8-11 x 2-1/2 Hex Cap Screw G5	12		10	5/8-11 Hex Locknut GB	
11		10	5/8 Flat Washer Type A Wide					
Item 7 94569 Bolt Bag – 2" w/Curb Guard Bolts								
8		8	3/8-16 x 1-3/4 Carriage Bolt G5	14		6	1/2-13 Hex Locknut GB	
9		8	3/8-16 Flanged Hex Locknut	ns**		6	1/2-13 x 2-3/4 Carriage Bolt G5	
13		6	1/2-13 x 2 Carriage Bolt G8					
			ns = not shown				G = Grade	
* Does not include the retainer bar.								

Does not include the retainer bar.

** Use as alternate fastener for 1/2"-13 x 2" carriage bolt, depending on configuration.

INSTALLATION INSTRUCTIONS

A WARNING

Do not exceed GVWR or GAWR, including blade and ballast. The rating label is found on the driver-side vehicle door cornerpost.

A WARNING

Blade can drop unexpectedly. Place quadrant on jack stands. Failure to do so could result in serious injury.

A CAUTION

Read this document before installing the WIDE-OUT polyurethane cutting edge kit.

A CAUTION

Use standard methods and practices when attaching snowplow and installing accessories, including proper personal protective safety equipment.

A CAUTION

See your WESTERN[®] outlet/website for specific vehicle application recommendations before installation. The Quick Match selection system has specific vehicle and snowplow requirements.

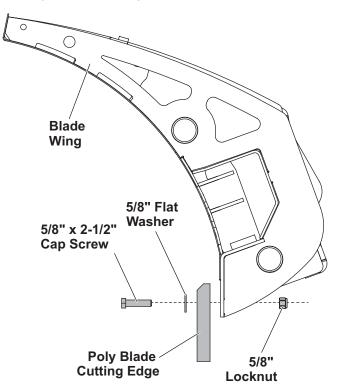
1. Park the vehicle on a smooth, level, hard surface, such as concrete.

To access the innermost cutting edge fasteners, fully retract the blade and remove and retain the large socket-head cap screws at each end of the blade.

Raise the blade, fully extend the wings, and turn the control OFF. From the side of the blade assembly, place jack stands under the quadrant.

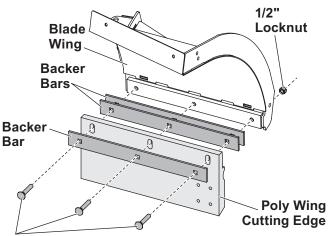
- 2. Turn the control ON and lower the blade onto the jack stands. Turn the control OFF and vehicle ignition to the "OFF" position.
- 3. Remove the existing cutting edges and fasteners from the blade and wings.

4. Insert the supplied 5/8" x 2-1/2" cap screws through the 5/8" flat washers, poly blade cutting edge, and blade. Install a 5/8" locknut onto each cap screw and torque to 50 ft-lb.



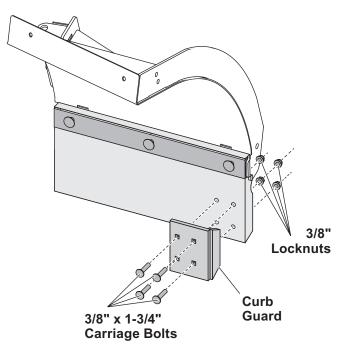
5. Insert three supplied 1/2" x 2-3/4" carriage bolts through a supplied backer bar, into one of the existing wing cutting edges, through two supplied backer bars and the corresponding blade wing. Install a 1/2" locknut onto each carriage bolt and torque to 50 ft-lb. Repeat for the other wing.

NOTE: The wing edge backer bars appropriately adjust the position of the wing cutting edges for the thickness of the blade cutting edge. Using the incorrect number of backer bars or wing edge bolts may result in improper operation of the snowplow.



1/2" x 2-3/4" Carriage Bolts

If keeping a steel cutting edge on the blade, use three $1/2" \times 2"$ carriage bolts and no backer bars between the wing cutting edge and wing. Install the poly cutting edge using $1/2" \times 2"$ carriage bolts instead of the $1/2" \times 2-3/4"$ carriage bolts. Insert four supplied 3/8" x 1-3/4" carriage bolts through one of the supplied curb guards and into one of the poly wing cutting edges. Install a 3/8" locknut onto each carriage bolt, and tighten until the lock of the nut engages the threads of the carriage bolt. Repeat for the other wing.



- 7. Turn the vehicle ignition and the control ON. Raise the blade slightly from the jack stands. Retract the wings and reinstall the socket-head cap screws on both sides of the blade. Turn the control OFF and remove the jack stands.
- 8. Stand 8' clear of the blade and lower the blade to the ground.

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