September 15, 2021 Lit. No. 79835, Rev. 00

35208MOUNT KIT

Cub Cadet Challenger 550/750

2017-__

Installation Instructions

A CAUTION

Read this document before installing the snowplow.

A CAUTION

See your sales outlet/website for specific vehicle application recommendations before installation. The online selection system has specific vehicle and snowplow requirements.

SAFETY DEFINITIONS

A WARNING

Indicates a potentially hazardous situation that, if not avoided, could result in death or serious personal injury.

A CAUTION

Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

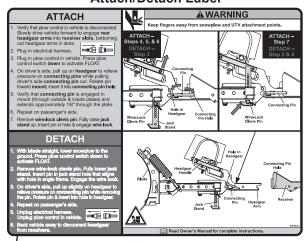
NOTE: Indicates a situation or action that can lead to damage to your snowplow and vehicle or other property. Other useful information can also be described.

WARNING/CAUTION & INSTRUCTION LABELS

Become familiar with and inform users about the warning and instruction labels on the back of the blade.

NOTE: If labels are missing or cannot be read, see your sales outlet.

Attach/Detach Label



Warning/Caution Label

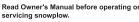


WARNING

Blade could drop unexpectedly, crushing or trapping limbs. Lower blade when vehicle is parked.

Overloading could negatively affect vehicle handling. To avoid serious injury or death, do not exceed maximum vehicle load capacity, including blade and ballast.

CAUTION



Transport speed should not exceed 20 mph (32 km/h). Further reduce speed under adverse travel conditions.

Plowing speed should not exceed 10 mph (16 km/h).

See your sales outlet/website for specific vehicle application recommendations

Warning Label

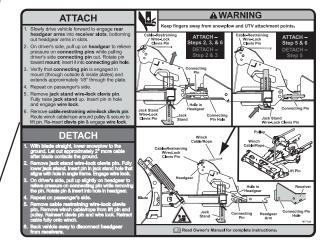
WARNING

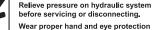
HIGH-PRESSURE FLUID HAZARD

To prevent serious injury or death: Relieve pressure on hydraulic system

when searching for leaks. Use wood or cardboard instead of hands.

-OR-





Keep all components in good repair.

SAFETY PRECAUTIONS

Improper installation and operation could cause personal injury and/or equipment and property damage. Read and understand labels and the Owner's Manual before installing, operating, or making adjustments.

A WARNING

Lower the blade when vehicle is parked. Temperature changes could change hydraulic pressure, causing the blade to drop unexpectedly or damaging hydraulic components. Failure to do this could result in serious personal injury.

A WARNING

The driver shall keep bystanders clear of the blade when it is being raised, lowered, or angled. Do not stand between the vehicle and the blade or within 8 feet of a moving blade. A moving or falling blade could cause personal injury.

A WARNING

Keep hands and feet clear of the blade and A-frame when mounting or removing the snowplow. Moving or falling assemblies could cause personal injury.

A WARNING

Do not exceed GVWR or GAWR including the blade and ballast. The rating label is found on the driver-side vehicle door cornerpost.

A WARNING

To prevent accidental movement of the blade, always turn the control OFF whenever the snowplow is not in use. The power indicator light will turn OFF.

A WARNING

Remove blade assembly before placing vehicle on hoist.

A CAUTION

Refer to the online selection system for minimum vehicle recommendations and ballast requirements.

PERSONAL SAFETY

- Remove the ignition key and put the vehicle in PARK or in gear to prevent others from starting the vehicle during installation or service.
- Wear only snug-fitting clothing while working on your vehicle or snowplow.
- Do not wear jewelry or a necktie, and secure long hair
- Wear safety goggles to protect your eyes from battery acid, gasoline, dirt, and dust.
- Avoid touching hot surfaces such as the engine, radiator, hoses, and exhaust pipes.
- Always have a fire extinguisher rated BC handy, for flammable liquids and electrical fires.

FIRE AND EXPLOSION

A WARNING

Gasoline is highly flammable and gasoline vapor is explosive. Never smoke while working on vehicle. Keep all open flames away from gasoline tank and lines. Wipe up any spilled gasoline immediately.

Be careful when using gasoline. Do not use gasoline to clean parts. Store only in approved containers away from sources of heat or flame.

CELL PHONES

A driver's first responsibility is the safe operation of the vehicle. The most important thing you can do to prevent a crash is to avoid distractions and pay attention to the road. Wait until it is safe to operate mobile communication equipment such as cell phones, text messaging devices, pagers, or two-way radios.

VENTILATION

A WARNING

Vehicle exhaust contains lethal fumes. Breathing these fumes, even in low concentrations, can cause death. Never operate a vehicle in an enclosed area without venting exhaust to the outside.

NOISE

Airborne noise emission during use is below 70 dB(A) for the snowplow operator.

VIBRATION

Operating snowplow vibration does not exceed 2.5 m/s² to the hand-arm or 0.5 m/s² to the whole body.

TORQUE CHART

A CAUTION

Read instructions before assembling.
Fasteners should be finger tight until instructed to tighten according to the torque chart. Use standard methods and practices when attaching snowplow, including proper personal protective safety equipment.

Recommended Fastener Torque Chart									
Inch Fasteners Grade 5 and Grade 8									
Size	Torque (ft-lb)			Torque (ft-lb)					
	Grade 5	Grade 8	Size	Grade 5	Grade 8				
1/4-20	8.4	11.9	9/16-12	109	154				
1/4-28	9.7	13.7	9/16-18	121	171				
5/16-18	17.4	24.6	5/8-11	150	212				
5/16-24	19.2	27.3	5/8-18	170	240				
3/8-16	30.8	43.6	3/4-10	269	376				
3/8-24	35.0	49.4	3/4-16	297	420				
7/16-14	49.4	69.8	7/8-9	429	606				
7/16-20	55.2	77.9	7/8-14	474	669				
1/2-13	75.3	106.4	1-8	644	909				
1/2-20	85.0	120.0	1-12	704	995				

Wetric Fasteners Class 6.6 and 10.9								
	Torque (ft-lb)		Torque (ft-lb)					
Size	Class Class	Size	Class Class					

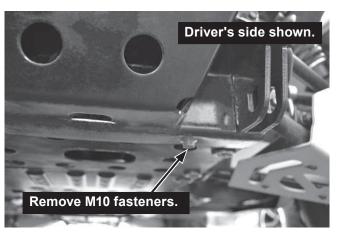
Size	Class 8.8	Class 10.9	Size	Class 8.8	Class 10.9			
M6 x 1.00	7.7	11.1	M20 x 2.50	325	450			
M8 x 1.25	19.5	26.9	M22 x 2.50	428	613			
M10 x 1.50	38.5	53.3	M24 x 3.00	562	778			
M12 x 1.75	67	93	M27 x 3.00	796	1139			
M14 x 2.00	107	148	M30 x 3.50	1117	1545			
M16 x 2.00	167	231	M33 x 3.50	1468	2101			
M18 x 2.50	222	318	M36 x 4.00	1952	2701			
	The section was a section of the feature and							

These torque values apply to fasteners except those noted in the instructions.

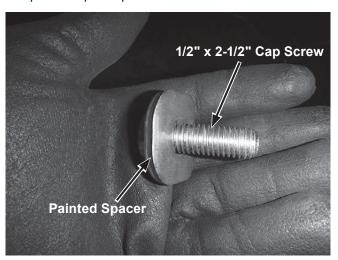
INSTALLATION INSTRUCTIONS

NOTE: For easier assembly and installation, the vehicle and all snowplow components should be on a smooth, level, hard surface, such as concrete.

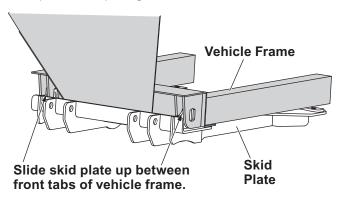
1. Remove the two M10 fasteners found underneath the vehicle.



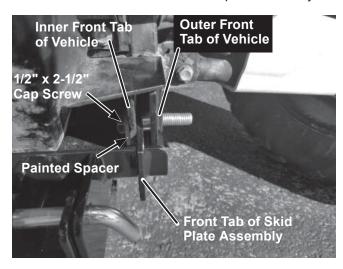
2. Insert a 1/2" x 2-1/2" cap screw through each painted spacer provided.



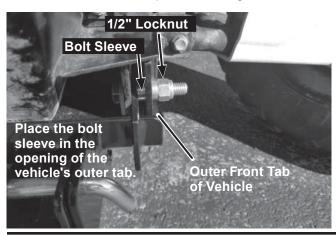
3. Slide the front tabs of the skid plate assembly up between the front tabs of the vehicle frame so the bolting locations of the skid plate assembly tabs line up with the openings in the front tabs of the vehicle.



Install the 1/2" x 2-1/2" cap screws with spacers from Step 2 through the inner front tabs of the vehicle and front tab of the skid plate assembly.

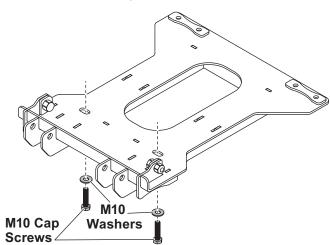


Place a bolt sleeve through the openings of the vehicle's outer tabs over each 1/2" x 2-1/2" cap screw. Secure the cap screws using 1/2" locknuts.



Hand tighten only.

4. Install an M10 cap screw with M10 flat washer in



place of each M10 fastener removed in Step 1. Hand tighten only.

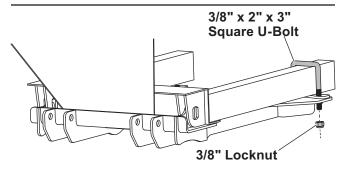
A CAUTION

Before drilling holes, check to be sure that no vehicle wiring or other components could be damaged.

- 5. Center the mount from left to right. Clamp the rear of the skid plate assembly to the vehicle frame.
- 6. Starting on the driver's side, mark and drill two 17/32" holes in the locations shown. Repeat on the passenger's side.



NOTE: Use extreme caution when drilling to avoid damage to hoses and lines located against the inner frame surface.



7. Install a 3/8" x 2" x 3" U-bolt down through the rear of the skid plate assembly on the driver's side. Secure with a 3/8" locknut. Hand tighten.

- 8. Repeat Step 8 on the passenger's side of the vehicle.
- Apply anti-chafing material to the UTV hoses to protect them from chafing with the U-bolts. Secure the material using the hose ties provided.
- 10. Tighten all hardware according to the torque chart, starting with the M10 fasteners installed in Step 5.
- 11. Install the receivers into the skid plate assembly using the supplied clevis pins. Secure the clevis pins with the hairpin cotters. The receivers may be removed when not in use to provide additional ground clearance.

NOTE: After five to ten hours of snowplow usage, retorque all mount assembly fasteners.

The company reserves the right under its product improvement policy to change construction or design details and furnish equipment when so altered without reference to illustrations or specifications used. This equipment manufacturer or the vehicle manufacturer may require or recommend optional equipment for snow removal. Do not exceed vehicle ratings with a snowplow. The company offers a limited warranty for all snowplows and accessories. See separately printed page for this important information.