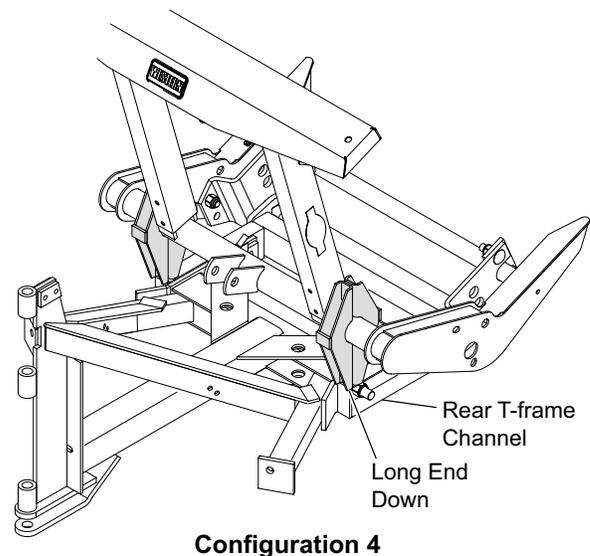
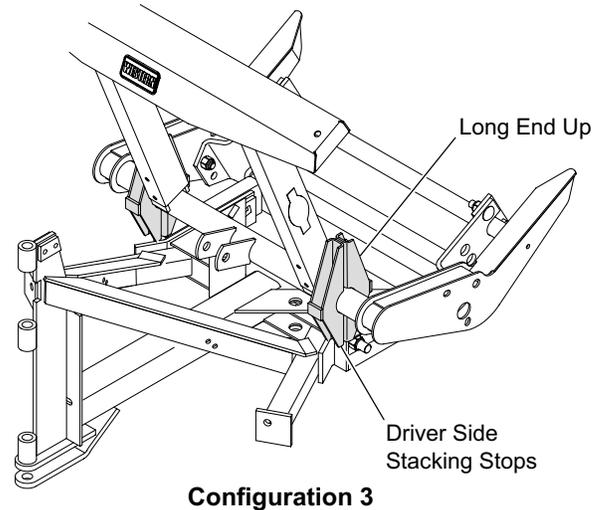
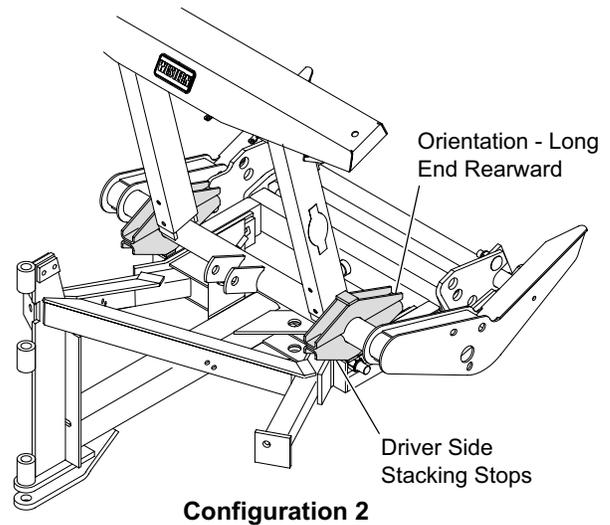
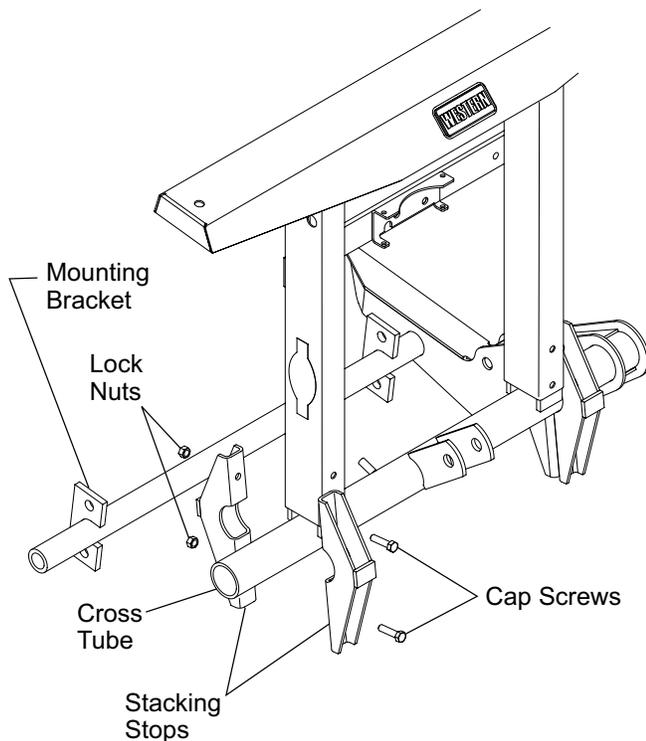




STACKING STOP INSTALLATION

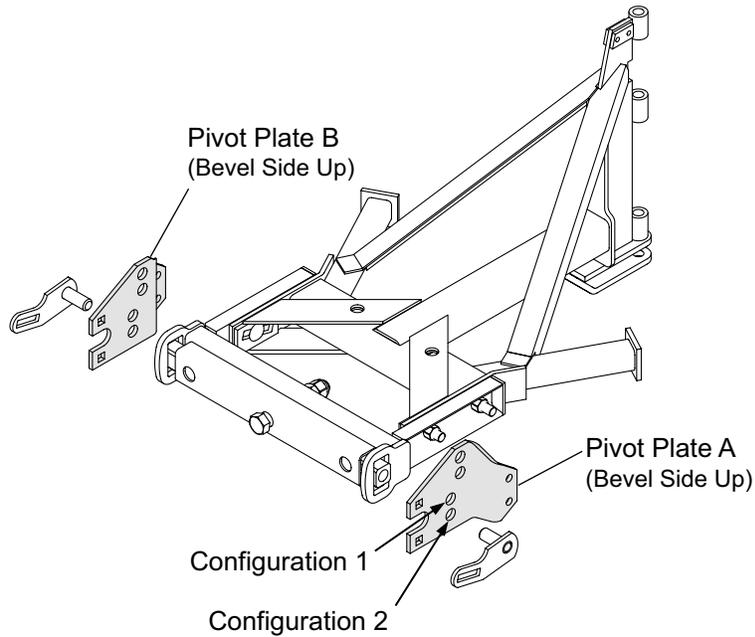
The stacking stops are used only with configurations 2, 3 and 4. Determine the plow configuration using the figures on page 2.

1. With the plow off the vehicle, position the stacking stop sets on the cross tube of the lower lift frame to the outside of the upper lift frame mounting brackets. (See figure below.)

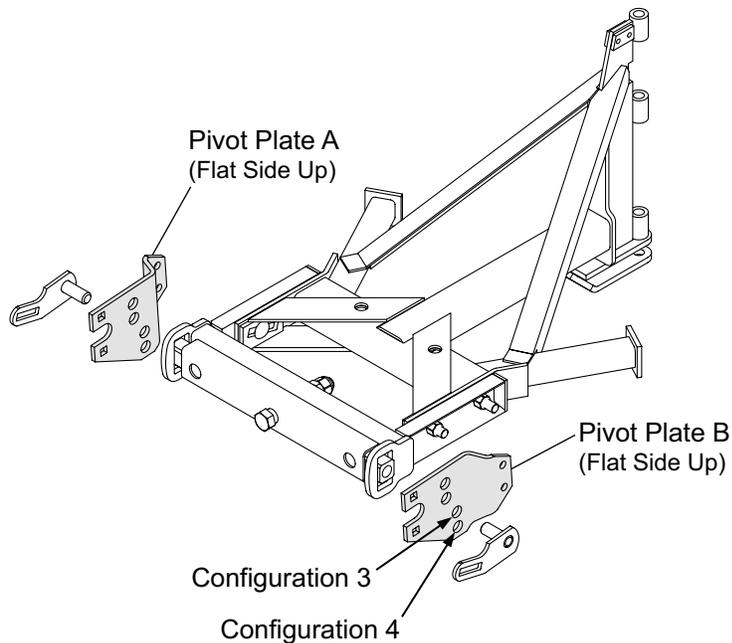


2. Install 3/8-16 x 1-1/2" grade 5 cap screws and 3/8-16 lock nuts. Tighten cap screws evenly just enough so the stacking stop brackets can be moved by hand.
3. Rotate the stacking stops into the position that corresponds with your plow configuration (see figures at right). Align the stops sideways so they will contact the top of the rear T-frame channels.
4. Rotate the lift frame forward until the stacking stops contact the rear T-frame channels. Adjust the stacking stops so they make full surface contact with the rear T-frame channels. Tighten all fasteners to 30-35 ft-lbs.
5. Return lift frame to vertical position.

Pivot Plate Mounting and Hole Positions for Configurations 1 & 2



Pivot Plate Mounting and Hole Positions for Configurations 3 & 4



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