

CHAIN COUPLING INSTALLATION – 14" CHUTE

SAFETY PROCEDURES

⚠ CAUTION

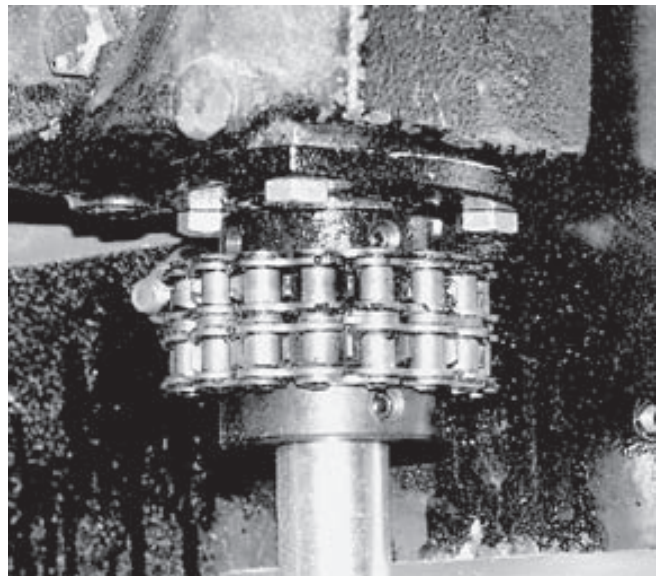
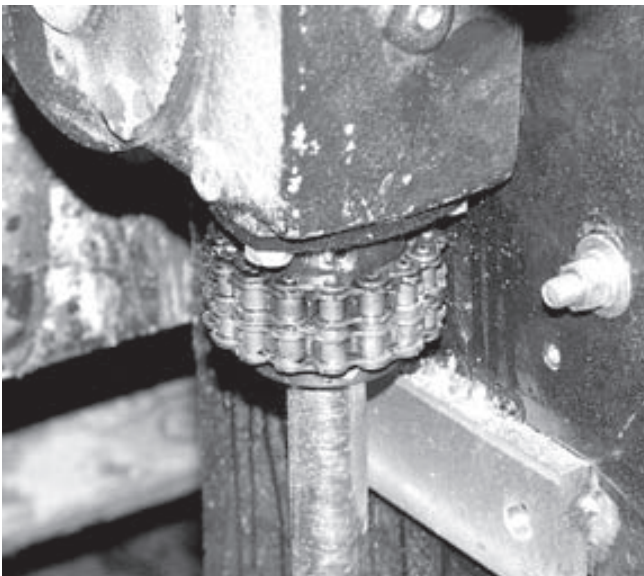
Ensure that shaft is in alignment when finished with modification.

⚠ CAUTION

Read instructions before performing modifications. Use standard methods and practices when working on spreader including wearing proper personal protective safety equipment.

INSTALLATION INSTRUCTIONS

1. Cut the half-shaft off on both the gearbox and the spinner shaft as required.
2. Place one sprocket on the gearbox shaft as close as possible to the gearbox casing. (See pictures below.)
3. Remove set screws (5/16") and **spot drill** shaft for both set screws with a 1/4" drill bit.
4. Replace and tighten set screws with correct Allen wrench.
5. Place sprocket on spinner shaft.
6. Install the chute.
7. Wrap double chain around sprockets with the sprocket setscrews located between 2 link plates for better clearance. Push up on the spinner assembly to get enough of the shaft onto the sprocket.
8. Remove set screws (5/16") and **spot drill** shaft for both set screws with a 1/4" drill bit.
9. Replace and tighten set screws with correct Allen wrench.
10. Place master link pin in the double chain from the bottom and secure with cotter pin.
11. Visually check the alignment of the spinner shaft. Out of alignment might cause the sprocket and chain to wear prematurely. (See pictures below.)
12. Replace shaft cover. The clearance between the cover and coupling may be increased by elongating the slots to spread the cover.



CHAIN COUPLING INSTALLATION – 19" & 26" CHUTES

SAFETY PROCEDURES

⚠ CAUTION

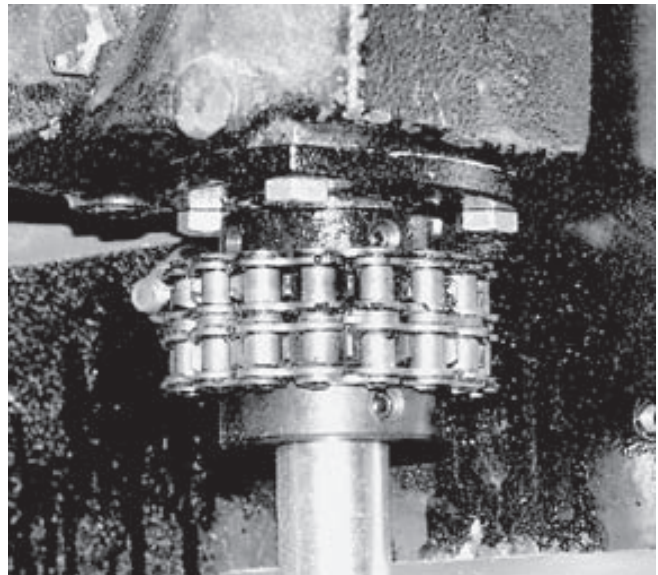
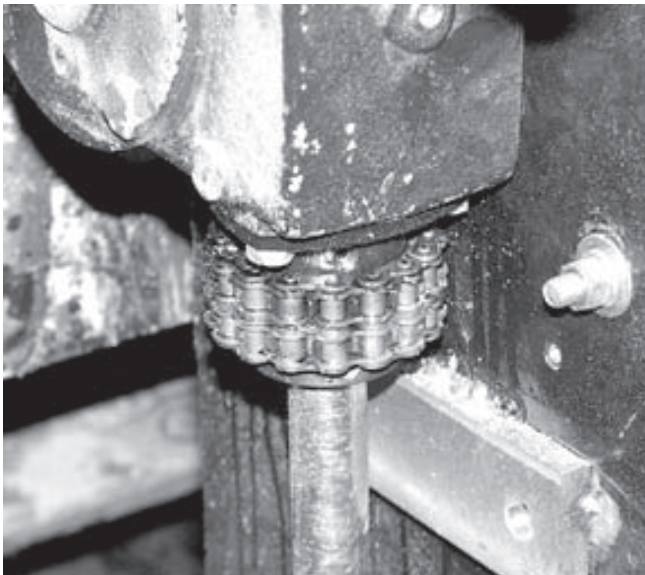
Ensure that shaft is in alignment when finished with modification.

⚠ CAUTION

Read instructions before performing modifications. Use standard methods and practices when working on spreader including wearing proper personal protective safety equipment.

INSTALLATION INSTRUCTIONS

1. Cut the half-shaft off on both the gearbox and the spinner shaft as required.
2. Wrap double chain around sprockets with the sprocket setscrews located between 2 link plates for better clearance. Place master link in the double chain from the bottom and secure.
3. Place assembly on the spinner shaft, align with gearbox shaft and slide assembly as close as possible to the gearbox casing. (**See pictures below.**) Ensure that master link pins are removable from the bottom.
4. Remove set screws (5/16") and **spot drill** gearbox shaft for both set screws with a 1/4" drill bit.
5. Replace and tighten set screws with correct Allen wrench.
6. Push up on the spinner assembly to get enough of the shaft onto the sprocket.
7. Remove set screws (5/16") and **spot drill** shaft for both set screws with a 1/4" drill bit.
8. Replace and tighten set screws with correct Allen wrench.
9. Visually check the alignment of the spinner shaft. Out of alignment might cause the sprocket and chain to wear prematurely. (**See pictures below.**)
10. Replace shaft cover. The clearance between the cover and coupling may be increased by elongating the slots to spread the cover.



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