

April 2, 1998



Regular and High Capacity Hopper Spreaders Owner's Manual



Read this document before operating the spreader.

This manual is for Western Regular and High Capacity Hopper Spreaders with serial numbers (3850 -).

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PREFACE

Welcome to the growing family of WESTERN® spreader owners.

This manual provides safety, operation, maintenance, repair parts, and accessories information for your new WESTERN spreader. To keep your spreader operating safely and efficiently, insist that all operators and maintenance personnel read and understand this manual.

When service is necessary, your local Western distributor knows your spreader best and is interested in your complete satisfaction. Contact your local distributor if you require assistance. Always obtain original Western service parts from your Western distributor. Never accept any

substitute items as they could affect the performance and warranty of this product.

Before using your WESTERN spreader, make sure your vehicle is equipped with all vehicle manufacturer's and Western's recommended options for spreading. Read this manual and all spreader labels before using the spreader.

<p>CAUTION: This spreader is designed to spread snow and ice control materials only. Do not use the spreader for purposes other than those specified in this manual.</p>

Before using your spreader, read this manual carefully and follow its recommendations.

SAFETY

Safety Definitions



WARNING: The symbol at left identifies a **SAFETY WARNING** that indicates a potentially hazardous situation that, if not avoided, could result in death or serious personal injury.

CAUTION: Indicates a situation that, if not avoided, could result in damage to product or property.

NOTE: Identifies tips, helpful hints, and maintenance information the reader should know.

Safety Precautions

Observe the following safety procedures before and during the use of the spreader. By following these rules and applying common sense, possible injury and potential damage to the machine may be avoided.



WARNING: Do not exceed the GVWR or GAWR as found on the driver-side door cornerpost of the vehicle. See page 5 to calculate the physical payload capacity of your vehicle.



WARNING:

- Before working with the spreader, secure all loose fitting clothing and unrestrained hair.
- Before starting the spreader, check that all personnel and equipment are clear of the spreader and the spray area.
- Stop the spreader before leaving the vehicle to unclog, adjust, oil, or clean the spreader.

- Before operating the spreader, check that all safety guards are in place.
- Before servicing the spreader, wait for all movement to stop.
- Keep hands, feet, and clothing away from power-driven parts and the conveyor chain.
- Do not climb on or allow others to climb on the spreader at any time while operating.
- While operating the spreader, use auxiliary warning lights except when prohibited by law.

CAUTION:

- Do not operate a spreader in need of maintenance.
- Before operating the spreader, reassemble any parts or hardware that were removed.
- Before operating the spreader, remove materials such as cleaning rags, brushes, and hand tools from the spreader.

Battery Safety



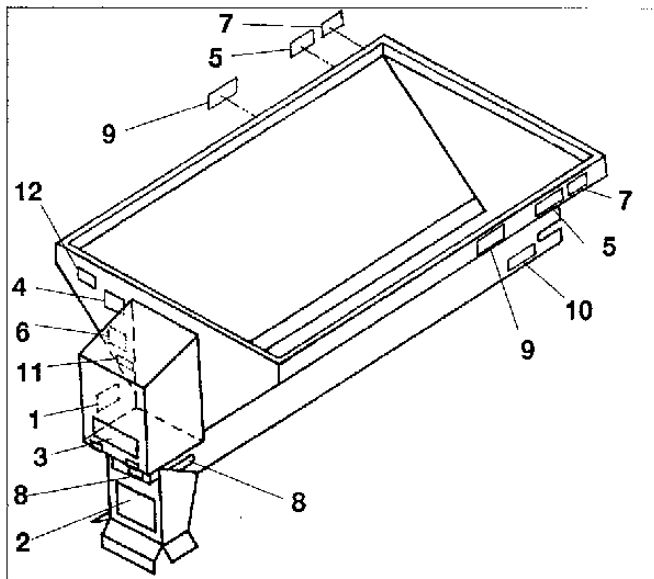
WARNING: Follow these warnings to avoid personal injury and damage to the equipment.

- Avoid exposing battery to a spark or flame.
- Always charge battery in a well ventilated area.
- Avoid contact with battery acid. It can cause serious personal injury and damage to the equipment.
- Always disconnect battery before removing or replacing any electrical components.
- Never lay anything on a battery. This could result in electrical shock or burns, or damage to the vehicle or equipment.

SAFETY

Spreader Labels

The diagram below indicates the location of the safety and identification labels. The numbers in the diagram correspond to the numbers listed below.



WARNING: Gasoline is flammable.
Turn off engine and allow it to cool before filling gas tank.
DO NOT smoke or use open flame within 25 feet of spreader.
Allow spilled gas to evaporate completely before starting engine.
Gasoline engine produces poisonous gases. **DO NOT** operate in an enclosed area.
Gasoline engine has hot and moving parts that can cause injury.
Use care when working with or near the gasoline engine and its parts.
Shut off engine when not in use, even for short periods of time, to avoid damage to equipment or property.

PN 65097



WARNING: Rotating spinner and moving conveyor can cause injury.
Turn off spreader and wait for spinner and conveyor to stop before making any adjustments.
Keep hands, feet, and loose clothing away from spinner and conveyor.
Wear eye protection.
Stay minimum 25 feet away while spinner is rotating.

PN 65862

3

Identity Label – WESTERN®
(PN 59756)



WARNING: Improper installation and operation can cause injury, and/or equipment and property damage. Read and understand labels and *Owner's Manual* before installing, operating, or making adjustments to spreader.
If a replacement manual is needed, contact your distributor.

PN 65865



WARNING: Overloaded vehicles can cause accidents.
Do not exceed GVWR and GAWR ratings.
See *Owner's Manual* to determine maximum volumes of spreading material.

PN 65099

6

Serial Number Label (No P.N.)



WARNING: Do not ride on any part of spreader at any time.
This can cause injury.

PN 65095

SAFETY

8



WARNING: Moving parts can cause injury.

Always turn spreader off and wait for movement to stop before refilling hopper or making adjustments.

Keep all guards and labels in place.

PN 65122

11



WARNING: Electric shock can cause injury.

Disconnect electric power before servicing or performing maintenance.

PN 65866

9

**Identity Label – WESTERN®
(PN 23769)**

10



WARNING: Conveyor can cause injury.

Keep hands, feet, and clothing away from conveyor chain.

Only service conveyor chain after all movement has stopped.

PN 65160

12

CAUTION: Do not leave unused material in hopper.

Material can freeze or solidify causing unit to not work properly. Empty and clean hopper after each use.

PN 65521

GENERAL INFORMATION

Torque Chart

When tightening fasteners, refer to Table 1, Torque Chart, for the recommended fastener torque values.

Table 1: Torque Chart

Recommended Fastener Torque Chart (Ft.-Lb.)			
Size	SAE Grade 2	SAE Grade 5	SAE Grade 8
1/4-20	6	9	13
5/16-18	11	18	28
3/8-16	19	31	46
3/8-24	24	46	68
7/16-14	30	50	75
1/2-13	45	75	115
9/16-12	66	110	165
5/8-11	93	150	225
3/4-10	150	250	370
7/8-9	202	378	591
1-8	300	583	893
Metric Grade 8.8 (Ft.-Lb.)			
Size	Torque	Size	Torque
M 6	7	M 12	60
M 8	17	M 14	95
M 10	35	M 16	155
These torque values apply to mount assembly fasteners except those noted in the instruction.			

Material Weights

Refer to Table 2, Material Weights, for the weight per cubic yard of common spreading materials.

Table 2: Material Weights

MATERIAL	WEIGHT (lb. per cubic yd.)
Fine Salt - Dry	2,025
Coarse Salt - Dry	1,431
Coarse Sand - Dry	2,700
Coarse Sand - Wet	3,240
Cinders	1,080

Regular Capacity

See Figure 1 to determine the correct amount of spreading material for the regular capacity hopper spreader.

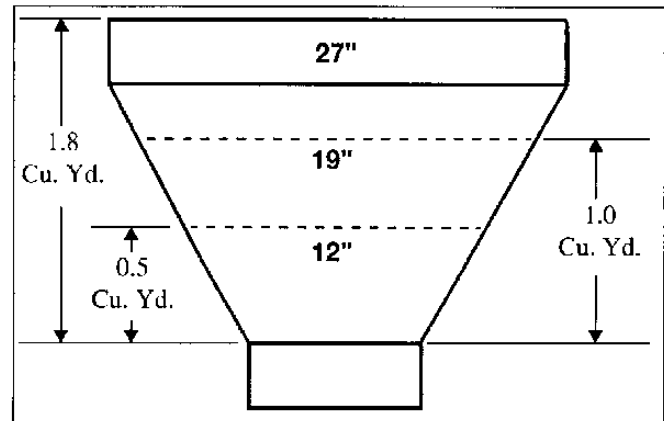


Figure 1

High Capacity

See Figure 2 to determine the correct amount of spreading material for the high capacity hopper spreader.

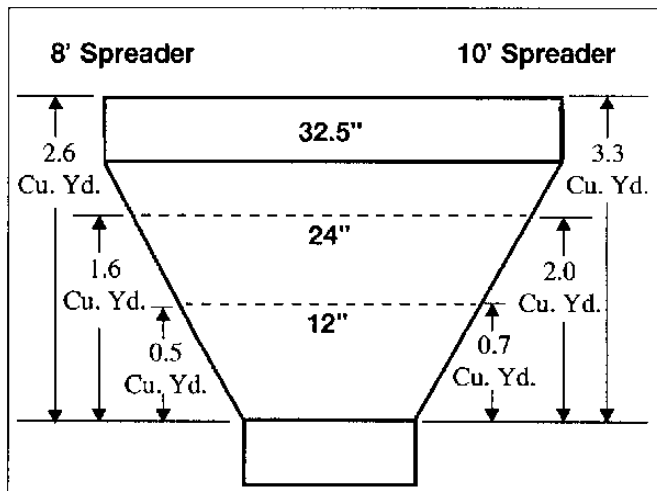


Figure 2

GENERAL INFORMATION

Determining Vehicle Payload



WARNING: Check vehicle's load rating certification sticker for the maximum vehicle capacity. **DO NOT** load beyond the vehicle's GVWR and GAWR ratings. Overloading could result in an accident or damage to the vehicle.

Use Table 3 to record information.

1. Install hopper spreader and optional equipment according to the instructions.
2. Install or attach any other equipment that will be on the vehicle while the hopper spreader will be in use (step bumper, trailer hitch, snowplows, etc.).
Fill gas tanks.
3. Obtain the Gross Vehicle Weight Rating (GVWR), Front Gross Axle Weight Rating (FGAWR), and Rear Gross Axle Weight Rating (RGAWR) from the certification label located inside the driver-side door jam.
4. With all occupants in the truck for normal hopper spreader operation, weigh vehicle to obtain gross vehicle weight (GVW).
5. Subtract the GVW from the GVWR to determine the available material payload.
6. Obtain the weight per cubic yard (lb./cu. yd.) of the desired material from Table 2, page 4.

Divide the weight into the payload to determine the maximum volume of material that can be carried.
7. Compare the maximum volume to Figures 1 or 2 on page 4 to determine the maximum height of the material in the hopper spreader.
8. Fill hopper with the material to the height calculated. Re-weigh vehicle with occupants and verify the GVW, Front Gross Axle Weight, and Rear Gross Axle Weight are less than the vehicle's ratings.
9. Repeat steps 7 and 8 for each type of material.

Refer to Table 3 on page 6 for an example and worksheet.

GENERAL INFORMATION

Table 3: Determining Vehicle Payload

Material Type	Example: Coarse Salt - Dry				
Equipment installed when vehicle was weighed	RC Mild Steel 8' Hopper Spreader				
Front Gross Axle Weight Rating (FGAWR)					
Rear Gross Axle Weight Rating (RGAWR)					
Gross Vehicle Weight Rating (GVWR) (lb.)	8600				
Gross Vehicle Weight (GVW) (lb.) (empty)	- 6500	-	-	-	-
Payload Available (lb.)	= 2100	=	=	=	=
Material Weight (lb./cu. yd.)	÷ 1431	÷	÷	÷	÷
Maximum Volume (cu. yd.)	= 1.47	=	=	=	=
Maximum Height (Approximate) (in.)	24"				
Loaded Front Gross Axle Weight (FGAW) (lb.)					
Loaded Rear Gross Axle Weight (RGAW) (lb.)					
Loaded Gross Vehicle Weight (GVW) (lb.)					

Table 4: Spreader Specifications

Spreader Description	Overall Spreader Length (inches)	Empty Weight (lb.) (No screen or battery)	Capacity Struck (cu. yd.)	Capacity Rounded (cu. yd.)	Overall Width (inches)	Overall Height (inches)	Recommended Use
Regular Capacity 8' Hopper Body 16 Gauge Stainless Steel	113	624	1.8*	2.3*	50-3/4	32-1/2	3/4 or 1 Ton Pick-up Trucks above 8500 lb. GVWR
Regular Capacity 8' Hopper Body 12 Gauge Mild Steel	113	820	1.8**	2.3**	50-3/4	32-1/2	
High Capacity 8' Hopper Body 12 Gauge Mild Steel	113	1000	2.6	3.2	58	41	Dump or Flat Bed Trucks above 15,000 lb. GVWR
High Capacity 10' Hopper Body 12 Gauge Mild Steel	137	1200	3.3	4.1	58	41	

* Side Extensions are not recommended for the 16 Gauge Stainless Steel Spreader and will void all warranties.

** 6" Side Extension adds 0.6 cu. yd. capacity, 12" Side Extension adds 1.2 cu. yd. capacity.

OPERATION

Cab Control Identification

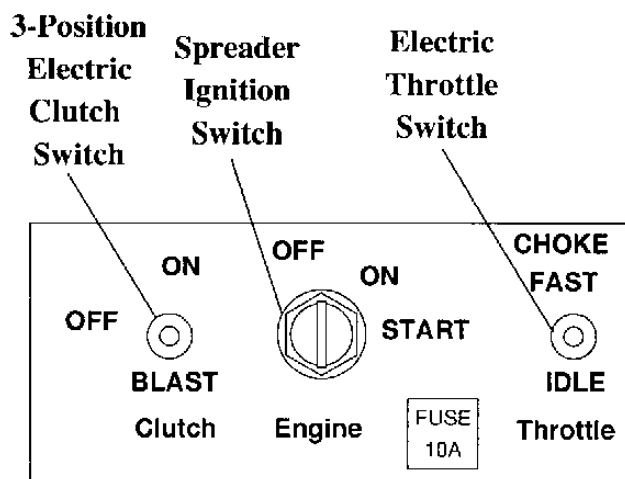


Figure 3

NOTE: The conveyor and spinner will operate when the clutch switch is in the ON or BLAST position.

Engine Operation

Refer to Figure 3 as a reference for starting and stopping the engine.

Starting the Engine

NOTE: Read and understand the engine manufacturer's *Owner's Manual* before starting the engine.

1. Turn the vehicle ignition switch to ON.
2. Verify the clutch switch is OFF.
3. Turn the spreader ignition switch (labeled "Engine" on the cab control) to ON.
4. Move the throttle switch to IDLE and hold for two seconds; release.
5. Turn the spreader ignition switch to START.
6. While the engine is cranking, move the throttle switch to CHOKE/FAST.
7. When the engine starts to fire, release the throttle switch.

8. When the engine starts, release the ignition switch.

NOTE: If the engine does not start after 10 seconds of cranking, turn both vehicle and spreader ignition switches to OFF and see the *Briggs & Stratton Owner's Manual* that is shipped with the spreader.

9. After the engine starts, move the throttle switch to IDLE and hold for 1/2 - 1 second to release the choke.
10. To control the engine speed:
 - *Increase:* hold the throttle switch at CHOKE/FAST.
 - *Decrease:* hold the throttle switch at IDLE.

NOTE: Maximum engine speed is obtained just prior to choking the engine.

Stopping the Engine

1. Move the throttle to IDLE and hold for two seconds.
2. Turn the spreader ignition switch to OFF.

CAUTION: Always empty the spreader when not in use to prevent a frozen conveyor chain. If the chain becomes "stuck" or "frozen," remove the material from the hopper and free the chain, or move the spreader to a warm area to thaw the material.

CAUTION: Do not attempt to free the chain by using a pipe wrench or any other tool on the output shaft of the gear case. The gear case is designed to accept torque from the input shaft only. Attempts to turn the output shaft will strip the gears and void any warranty.

OPERATION

Clutch Operation

1. Start the engine.
2. Adjust the speed to slightly above idle.
3. Move the clutch switch to ON.

CAUTION: To prevent premature spinner chain failure and chain tension loss, engage the electric clutch at the lowest possible RPM without stopping the engine.

4. Increase the engine speed to the desired RPM.

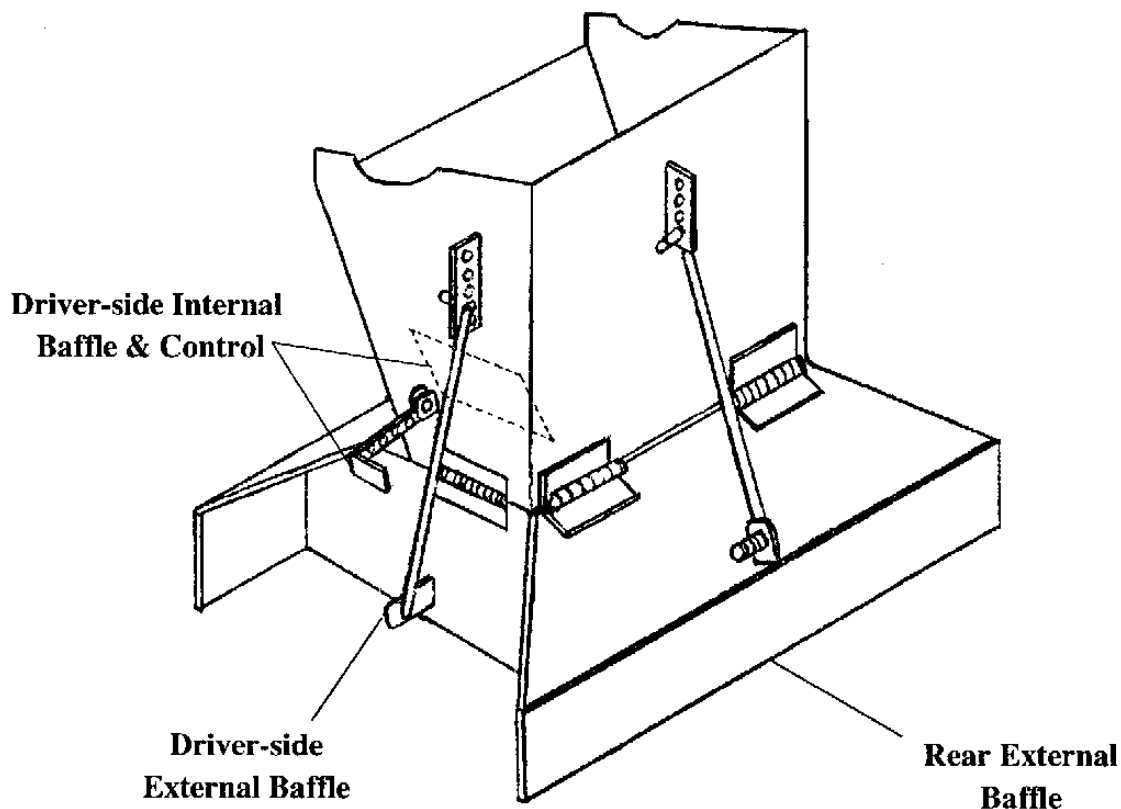
Baffle Adjustment

Spread pattern and the amount of material dispensed depends on engine RPM, gate position, and baffle settings.

- *Decreasing* RPM and/or gate-opening will *decrease* the amount of material coming to the spinner.
- *Increasing* RPM and/or gate-opening will *increase* the amount of material coming to the spinner.

See Figure 4, and Figures 5 and 6 on the next page.

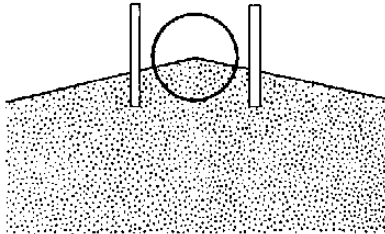
Figure 4



OPERATION

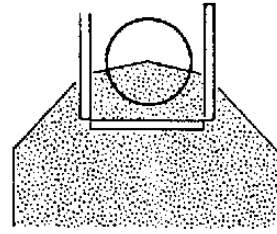
These figures are as viewed from the top of the spinner looking down.

Figure 5

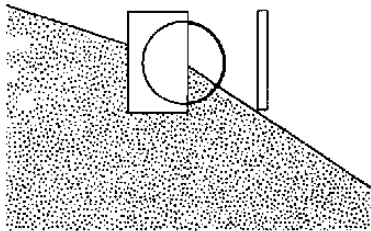


Both internal baffles out

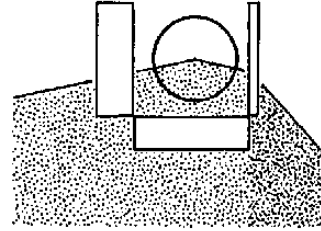
Figure 6



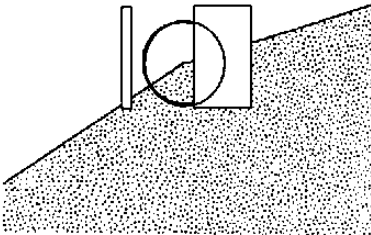
All baffles adjusted down for a confined spread pattern



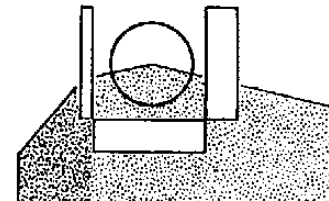
Driver-side baffle in, curb-side baffle out



***Curb-side baffle deflects material down;
heavy on curb side***



Driver-side baffle out, curb-side baffle in



***Driver-side baffle deflects material down;
heavy on driver side***

MAINTENANCE

General

- At the end of the season, oil or paint all bare surfaces after washing and before storing the unit.

Grease

CAUTION: Over-greasing may cause seal damage. The gear case must be filled to the oil-level plug with SAE 90 gear-type lubricant. Keep the breather plug clean.

- Use dielectric grease on all electrical connections at the beginning and end of each season, and as required during the season.
- After every 10 hours of operation, grease the idler bearings on the idler shaft, flanged bearings on the drive shaft and the input shaft above the gear case, and the spinner shaft bearings.
- After every 50 hours of operation, grease the input shaft bearing on the gear case and verify the oil level of the gear case is level with the fill hole.
- Change gear case oil once a year. Drain oil by removing the side cover on the gear case. Refill with SAE 90 weight gear oil. Oil level should be even with the bottom of the fill hole.

Chains

CAUTION: Over-tightening the roller chains may damage the bearings on the gear case, the engine, and/or the spinner shaft. Over-tightening will also shorten the life of the roller chain and of the sprockets.

- At the beginning of each season, and once a month during the season, verify the drive sprocket set screws are tight.

- Maintain spinner shaft-to-gear case roller chain tension. Correct chain tension allows 5/16" deflection midway between the sprockets. See Figure 7.

To increase chain tension: loosen the bearing mounting hardware and pull the spinner shaft away from the gear case. Make sure the spinner shaft is vertical and the sprockets are lined up before re-tightening the fasteners. Oil this chain after each use, and at the end of the season.

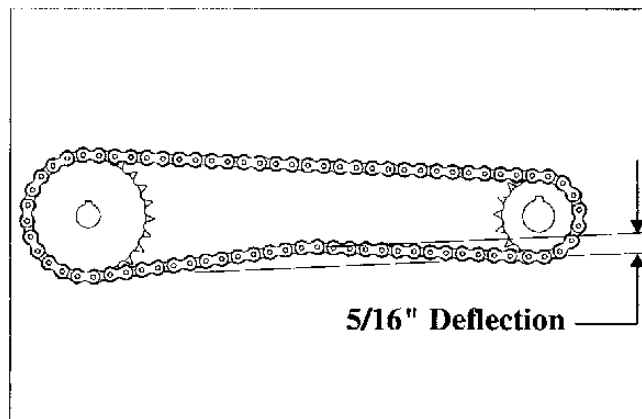


Figure 7

- Maintain engine-to-electric clutch roller chain tension. Correct tension allows 5/16" deflection midway between sprockets. See Figure 8.

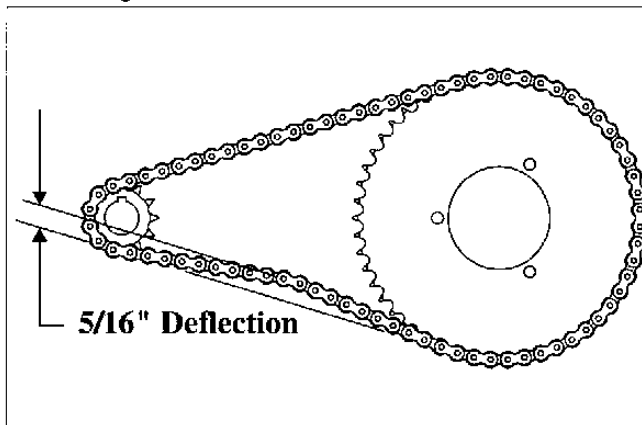


Figure 8

To increase chain tension: loosen the four engine mount-to-engine base bolts and pull the engine away from the electric clutch. Re-tighten bolts. Oil this chain after each use, and at the end of the season.

MAINTENANCE

- Periodically check the conveyor chain tension. To check the tension, measure in 20"-24" from the rear edge of the sills. Push up on the chain with your hand. The conveyor chain should lift 1"-3" off the conveyor chain guide or cross angles. See Figure 9.

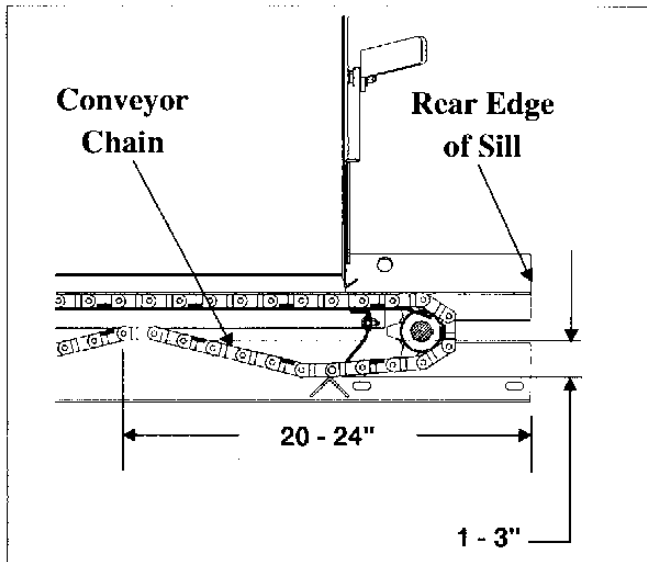


Figure 9

- Use the (2) 5/8" x 6" take-up bolts at the front of the spreader to adjust the conveyor chain tension. Turn both bolts equal mounts to ensure the tension is equally distributed across both sides of the conveyor chain.
- Always empty the spreader when it is not in use to prevent a frozen conveyor chain.

Electric Clutch

To minimize problems and extend the life of the electric clutch, do the following:

- At the end of each snow season, remove and clean the clutch.
- After cleaning the clutch, coat both mating surfaces of the clutch with oil or light grease.
- Remove oil and grease prior to using the clutch again.

Engine Service and Repair

Maintain the spreader engine according to the *Briggs & Stratton Engine Owner's Manual* that is shipped with the spreader. Engine warranty is covered by Briggs & Stratton and is described in the back of the manual.

If service or repair is needed, contact an authorized Briggs & Stratton Service Center. To serve you promptly, the Service Center will need the model, type, and code number for your engine.

Your nearest service center is listed in the "Yellow Pages" under "Engines, Gasoline" or "Gasoline Engines."

MAINTENANCE

Hydraulic Hopper Spreaders

1. Check hydraulic fluid level before every use. Add fluid as required.
2. Periodically inspect the hoses and fittings for damage and possible leaks.
3. Change the hydraulic fluid filter after the first 50 hours of operation of a new unit.
4. Reservoir should be drained through the drain plug only, NOT through the suction outlet.

Flush and refill reservoir annually, or sooner if fluid shows signs of break-down or contamination.

The use of proper hydraulic fluid in the system is critical to satisfactory performance. Only clean, new hydraulic fluid, of the proper viscosity, should be used. Keep all hydraulic fluids in original containers. Use only clean measuring containers and funnels when pouring fluids. Keep all container closed when not in use.

TROUBLE SHOOTING for HYDRAULIC UNITS

PROBLEM	CORRECTION
1. Unit speed does not increase with the dial setting	A. Increase truck engine speed. B. Check condition of pump C. Check for adequate PTO percent.
2. Unit stalls under load.	Check circuit pressure. 900-1, 200 PSI maximum with relief valve dumping at 1,500 PSI.
3. Unit speed fluctuates momentarily when control is first turned on.	A. Cold oil. Wait until oil has warmed up. B. Change to lighter weight oil.
4. Pump blows seals at start-up.	Pump installed backwards. Replace seals and reverse pump in drive line. (Note arrow on pump.)

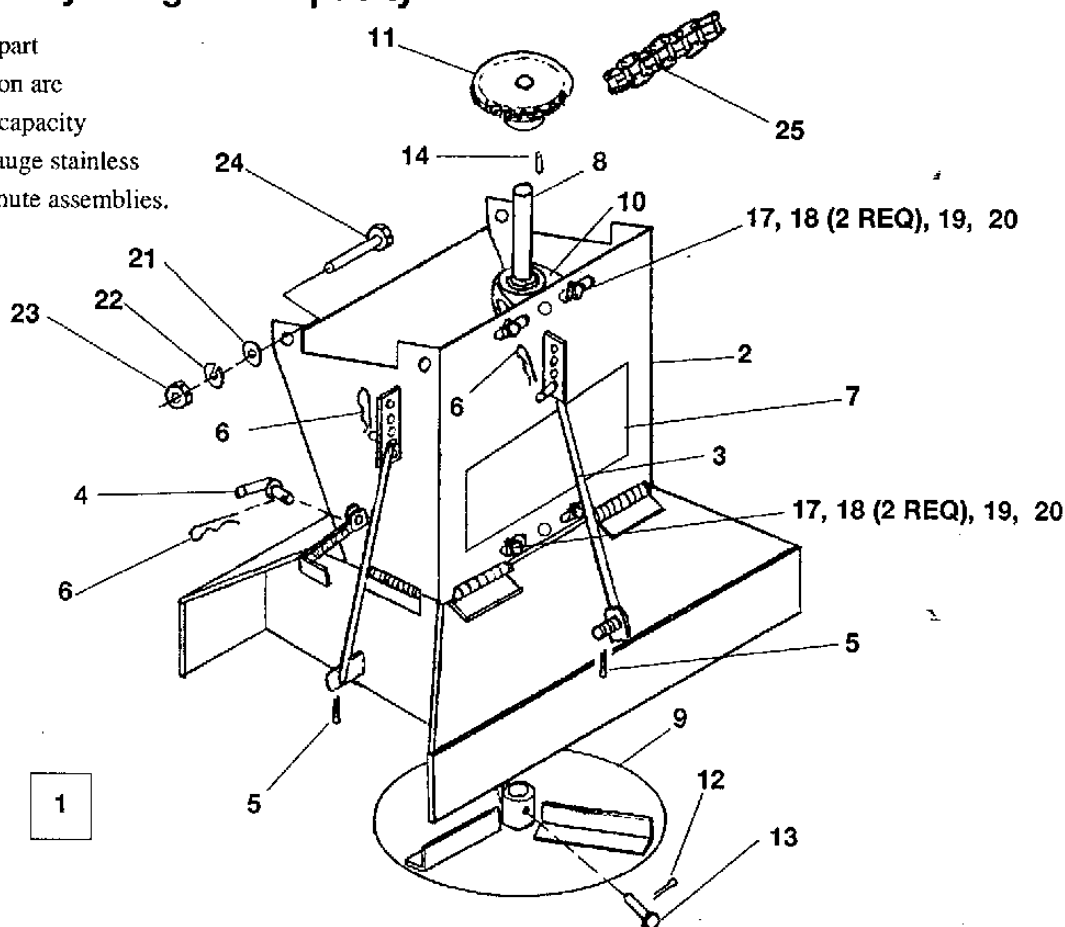
ABBREVIATION KEY

AR	As Required	ID	Inside Diameter	SO	Socket Head
ASSY	Assembly	LG	Long	SP	Spring
CB	Carriage Bolt	LK	Lock	SQ	Square
CHMSL	Center High-Mounted Stoplight	MS	Machine Screw (fastener descriptions)	SS	Set Screw
CNP	Cone Point	MS	Mild Steel (non-fastener descriptions)	STD	Standard
CS	Cap Screw	NPTF	National Pipe Thread (Fluid)	STS	Stainless Steel
DIA	Diameter	NYIS	Nylon Insert	T	Tooth/Teeth
ELEC	Electric	PH	Cross Recessed (Phillips Head)	TFTS	Thread Forming Tapping Screw
EX	External	PN	Pan	TY	Type
FL	Flat	PT	Prevailing Torque	ZYC	Zinc Yellow Chromate
G	Grade	RC	Regular Capacity	ZP	Zinc Plated
HC	High Capacity	SAE	Society of Automotive Engineers		
HP	Horsepower	SBH	Socket Button Head		
HSG	Housing	SDTS	Self-Drilling Tap Screw		
HX	Hex (Head)	SFLS	Serrated Flange Lock Screw		

PARTS DIAGRAMS AND LISTS

Chute Assembly - Regular Capacity

Items with a single part number or description are common to regular capacity mild steel and 16-gauge stainless steel, 14" and 26" chute assemblies.



ITEM PART NO. QTY. DESCRIPTION

1	65198	1	CHUTE ASSY 14" RC MS
1	65125	1	CHUTE ASSY 14" RC STS
1	65244	1	CHUTE ASSY 26" RC MS
1	65126	1	CHUTE ASSY 26" RC STS
2	65119	1	CHUTE HSG ASSY 14" RC MS
2	65385	1	CHUTE HSG ASSY 14" RC STS
2	65121	1	CHUTE HSG ASSY 26" RC MS
2	65386	1	CHUTE HSG ASSY 26" RC STS
3	65199	3	CONTROL ROD 10"
4	65206	2	ADJUSTMENT PIN
5	91901	3	1/8X3/4 COTTER PIN ZP
6	91959	5	3/32X2-1/4 HAIRPIN COTTER ZP
7	65862	1	LABEL - INFORMATION (WARNING)
8	65196	1	SPINNER SHAFT RC ZYC (14" CHT)
8	65243	1	SPINNER SHAFT RC ZYC (26" CHT)
9	65201	1	SPINNER DISK RC MS
9	65388	1	SPINNER DISK RC STS
10	65197	2	3/4" PILLOW BLOCK BEARING
11	65193	1	SPROCKET, #40X24TX3/4" ID
12	91896	1	1/16X1/2 COTTER PIN ZP
13	92996	1	1/4 X 1-1/2 CLEVIS SHEAR PIN
14	65195	1	MACHINE KEY, 3/16" SQ X 1" LG

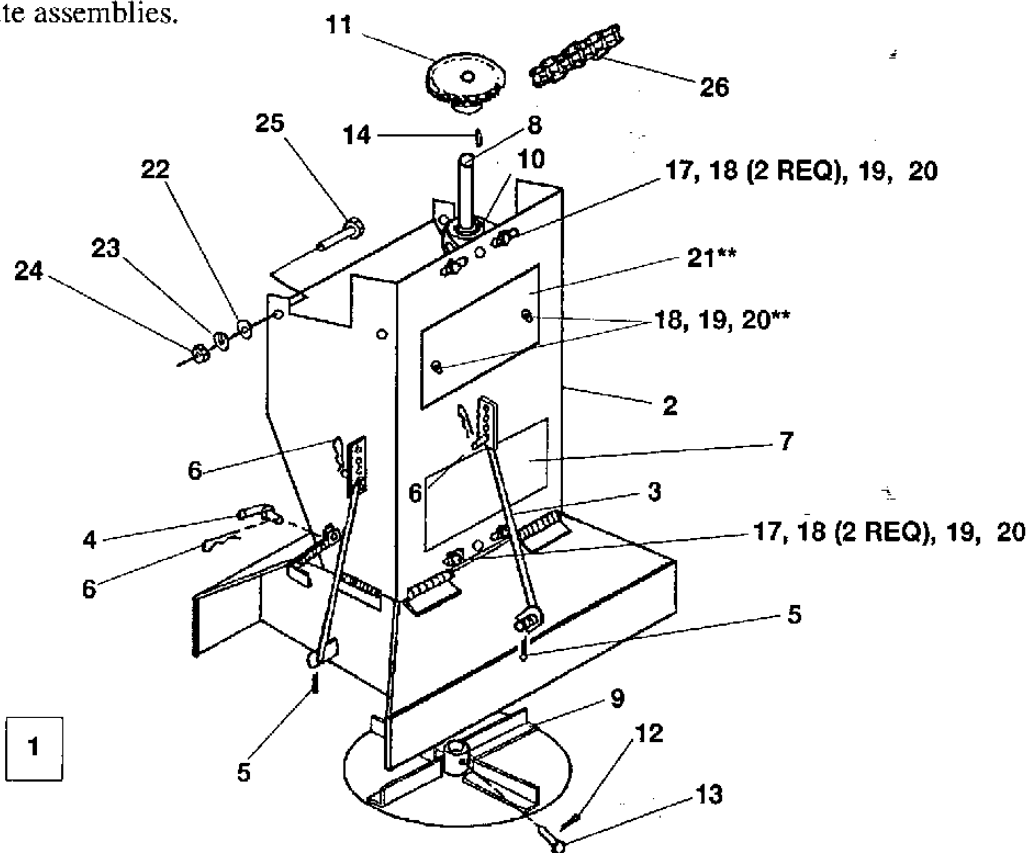
ITEM PART NO. QTY. DESCRIPTION

17	90203	4	3/8-16X1-1/2 HX CB G2 ZP
17	68345	4	3/8-16X1-1/2 HX CB STS
18	91103	4	3/8 PLAIN WASHER TY A STD ZP
18	91123	4	3/8 PLAIN WASHER TY A STD STS
19	91203	4	3/8 SP LK WASHER ZP
19	91282	4	3/8 SP LK WASHER STS
20	91413	4	3/8-16 HX NUT ZP
20	91431	4	3/8-16 HX NUT STS
21	91103	4	3/8 PLAIN WASHER TY A STD ZP
21	91123	4	3/8 PLAIN WASHER TY A STD STS
22	91203	4	3/8 SP LK WASHER ZP
22	91282	4	3/8 SP LK WASHER STS
23	91413	4	3/8-16 HX NUT ZP
23	91431	4	3/8-16 HX NUT STS
24	90201	4	3/8-16X1 CB G5 ZP
24	90375	4	3/8-16X1 CB STS
25	68351	1	#40 ROLLER CHAIN, 28.5" LONG
*	92980	1	#40 ROLLER CHAIN MASTER LINK

PARTS DIAGRAMS AND LISTS

Chute Assembly - High Capacity

Items with a single part number or description are common to both 19" and 31" chute assemblies.



ITEM PART NO. QTY. DESCRIPTION

1	65621	1	CHUTE ASSY 19" HC MS
1	65622	1	CHUTE ASSY 31" HC MS
2	65631	1	CHUTE HSG ASSY 19" HC MS
2	65632	1	CHUTE HSG ASSY 31" HC MS
3	65199	3	CONTROL ROD 10"
4	65206	2	ADJUSTMENT PIN
5	91901	3	1/8 X 3/4 COTTER PIN ZP
6	91959	5	3/32X2-1/4 HAIRPIN COTTER ZP
7	65862	1	LABEL - INFORMATION (WARNING)
8	65633	1	SPINNER SHAFT HC ZYC (19" CHT)
8	65634	1	SPINNER SHAFT HC ZYC (31" CHT)
9	65635	1	SPINNER DISK HC MS
10	65636	2	1" PILLOW BLOCK BEARING
11	65637	1	SPROCKET, #40 X 24T X 1" ID
12	91896	1	1/16X1/2 COTTER PIN ZP
13	92997	1	1/4" X 2" CLEVIS SHEAR PIN
14	65174	1	MACHINE KEY 1/4" SQ X 1" LG
17	90203	4	3/8-16X1-1/2 HX CB G2 ZP

ITEM PART NO. QTY. DESCRIPTION

18	91103	6	3/8 PLAIN WASHER TY A STD ZP
19	91203	6	3/8 SP LK WASHER ZP
20	91413	6	3/8-16 HX NUT ZP
21	65640**	1	ACCESS PANEL
22	91103	4	3/8 PLAIN WASHER TY A STD ZP
23	91203	4	3/8 SP LK WASHER ZP
24	91413	4	3/8-16 HX NUT ZP
25	90201	4	3/8-16X1 CB G5 ZP
26	68431	1	#40 ROLLER CHAIN 31.5" LONG
*	92980	1	#40 ROLLER CHAIN MASTER LINK

* Not Shown

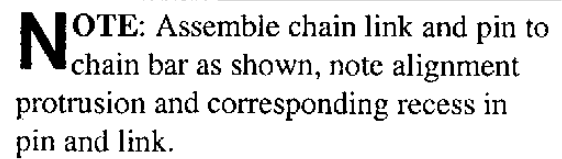
** 31" chute assembly only, (PN 65622).

Abbreviation Key found on page 12.

Indented parts are included in the assembly under which they are listed.

Quantities shown are included with the assembly.

Conveyor Drive and Idler - Regular and High Capacity



PARTS DIAGRAMS AND LISTS

Conveyor Drive and Idler - Regular and High Capacity

Items with a single part number or description are common to regular capacity, high capacity mild steel and 16-gauge stainless steel spreaders.

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	68347	1	ENGINE BASE RC MS	32	68359	4	1/2-13X3/4 SBH CS ZP
1	68357	1	ENGINE BASE RC STS	32	68360	4	1/2-13X3/4 SBH CS STS
1	68450	1	ENGINE BASE HC MS	33	65608	2	5/8-11X6" TAKE UP BOLT ZYC
4	68374	1	GEAR CASE RC	33	65609	2	5/8-11X6" TAKE UP BOLT STS
4	68384	1	GEAR CASE HC	35	91099	2	5/16 PLAIN WASHER TY A STD STS
6	65175	1	WIPER BELT RC	36	91201	11	1/4 SP LK WASHER ZP
6	65642	1	WIPER BELT HC	36	91201	7	1/4 SP LK WASHER ZP (HC Only)
10	65224	2	STRAP, RUBBER HOLD DOWN	36	91281	11	1/4 SP LK WASHER STS
11	65191	1	IDLER SHAFT RC ZYC	37	91276	2	5/16 SP LK WASHER STS
11	68434	1	IDLER SHAFT HC ZYC	38	91203	6	3/8 SP LK WASHER ZP
13	65188	2	ROD END	38	91282	6	3/8 SP LK WASHER STS
14	65189	2	IDLER SPROCKET 6T	39	91205	4	1/2 SP LK WASHER ZYC
16	65172	2	DRIVE SPROCKET 6T	39	91284	4	1/2 SP LK WASHER STS
17	65181	1	SPROCKET #40X16TX1.0" ID	40	91103	4	3/8 PLAIN WASHER TY A STD ZP
18	68349	1	CONVEYOR CHAIN 8' RC (123 LINK)	40	91123	4	3/8 PLAIN WASHER TY A STD STS
18	68474	1	CONVEYOR CHAIN 8' HC (123 LINK)	42	91411	11	1/4-20 HX NUT ZP
18	68435	1	CONVEYOR CHAIN 10' HC (150 LINK)	42	91411	7	1/4-20 HX NUT ZP (HC Only)
19	68375	AR	CONVEYOR REPAIR BAR RC	42	91429	11	1/4-20 HX NUT STS
19	68492	AR	CONVEYOR REPAIR BAR HC	43	91412	2	5/16-18 HX NUT ZP
20	68475	AR	CONVEYOR REPAIR LINK	43	91430	2	5/16-18 HX NUT STS
21	65186	AR	CONVEYOR CHAIN PIN (MASTER)	44	91413	6	3/8-16 HX NUT ZP
22	91897	AR	3/32X1/2 COTTER PIN ZP	44	91431	6	3/8-16 HX NUT STS
23	68480	2	1/4-20 X 3/8 SO SS CNP	45	91416	2	5/8-11 HX NUT ZYC
24	90804	2	5/16-18X3/4 SQ SS STS	45	91435	2	5/8-11 HX NUT STS
25	65171	1	1-1/8" 2 BOLT FLANGE BEARING	48	91896	2	1/16X1/2 COTTER PIN ZP
26	65182	1	1" 2 BOLT FLANGE BEARING	49	93000	2	3/16X1-1/4" ZYC CLEVIS PIN
27	90002	11	1/4-20X3/4 HX CS G2 ZP	51	65174	3	MACHINE KEY, 1/4" SQ X1-1/2 LG
27	90381	11	1/4-20X3/4 HX CS STS	52	92121	2	GREASE FITTING-STRAIGHT
27	90002	7	1/4-20X3/4 HX CS G2 ZP (HC Only)	*	65301	4	TIE-DOWN CHAIN 36" LONG
28	90022	2	5/16-18X1-1/2 HX CS G5 ZP	*	65306	4	LINK - CHAIN TIE DOWN
28	90533	2	5/16-18X1-1/2 HX CS STS	53	67092	4	#10-24 X 1/2 SBH CS STS
29	91101	5	1/4 PLAIN WASHER TY A STD ZP	54	91330	4	#10-24 PT HX LKNUT NYIS STS
29	91122	5	1/4 PLAIN WASHER TY A STD STS	55	68459	AR	CONVEYOR CHAIN PIN
29	91101	7	1/4 PLAIN WASHER TY A STD ZP (HC Only)	56	68355	1	SPINNER CHAIN GUARD RC MS
30	67093	2	3/8-16X1-1/4 SBH CS STS	56	68364	1	SPINNER CHAIN GUARD RC STS
31	90039	4	3/8-16X1 HX CS G5 ZP	56	68386	1	SPINNER CHAIN GUARD HC
31	90377	4	3/8-16X1 HX CS STS	57	68361	1	CHAIN GUARD

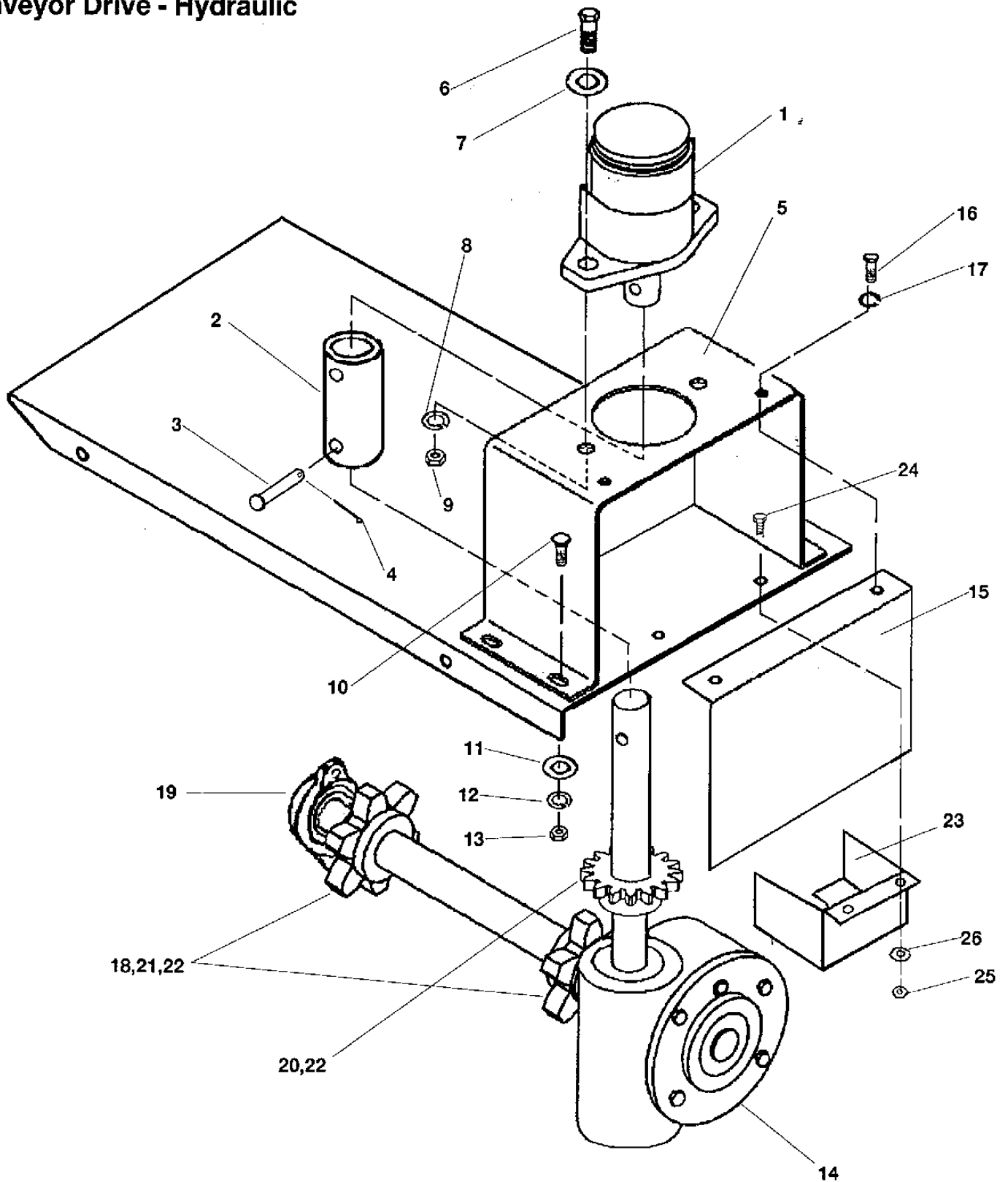
* Not Shown

Abbreviation Key is found on page 12.

Indented parts are included in the assembly under which they are listed. Quantities shown are included with the assembly.

PARTS DIAGRAMS AND LISTS

Conveyor Drive - Hydraulic



PARTS DIAGRAMS AND LISTS

Conveyor Drive - Hydraulic

ITEM	PART NO.	QTY.	DESCRIPTION
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1	68396	1	HYDRAULIC MOTOR
2	68402	1	COUPLING
3	67147	2	3/8 X 2 CLEVIS PIN G5 ZP
4	91962	2	COTTER PIN
5	68397	1	MOUNT - HYDRAULIC MOTOR
6	90210	2	1/2-13 X 1-1/2 HX CS G5 ZP
7	91105	2	1/2 FLAT WASHER ZP
8	91205	2	1/2 SP LK WASHER ZYC
9	91335	2	1/2-13 PT HX LK NUT NYIS ZYC
10	90201	4	3/8-16 X 1 CB G5 ZP
11	91103	4	3/8 PLAIN WASHER TY A STD ZP
12	91203	4	3/8 SP LK WASHER ZP
13	91413	4	3/8-16 HX NUT ZP

ITEM	PART NO.	QTY.	DESCRIPTION
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14	68412	1	GEAR CASE ASSY RC HYD
14	68463	1	GEAR CASE ASSY HC HYD
15	68470	1	MOTOR MOUNT FRONT COVER
16	90018	2	5/16-18 X 5/8 HX CS G5 ZP
17	91202	2	5/16 SP LK WASHER ZP
18	65172	2	DRIVE SPROCKET 6T
19	65171	1	1-1/8 2 BOLT FLANGE BRG.
20	65181	1	SPROCKET #40 16T X 1" I.D.
21	68480	2	1/4-20 X 3/8" SO SS CNP
22	65174	3	MACHINE KEY 1/4 SQUARE 1.5"
23	68361	1	CHAIN COVER
24	90002	4	1/4-20 X 3/4 HX CS G2 ZP
24	90381	4	1/4-20 X 3/4 HX CS STS
25	91411	4	1/4-20 HX NUT ZP
25	91429	4	1/4-20 HX NUT STS
26	91201	4	1/4 SP LK WASHER ZP
26	91281	4	1/4 SP LK WASHER STS

* Not Shown

Abbreviation Key is found on page 12.

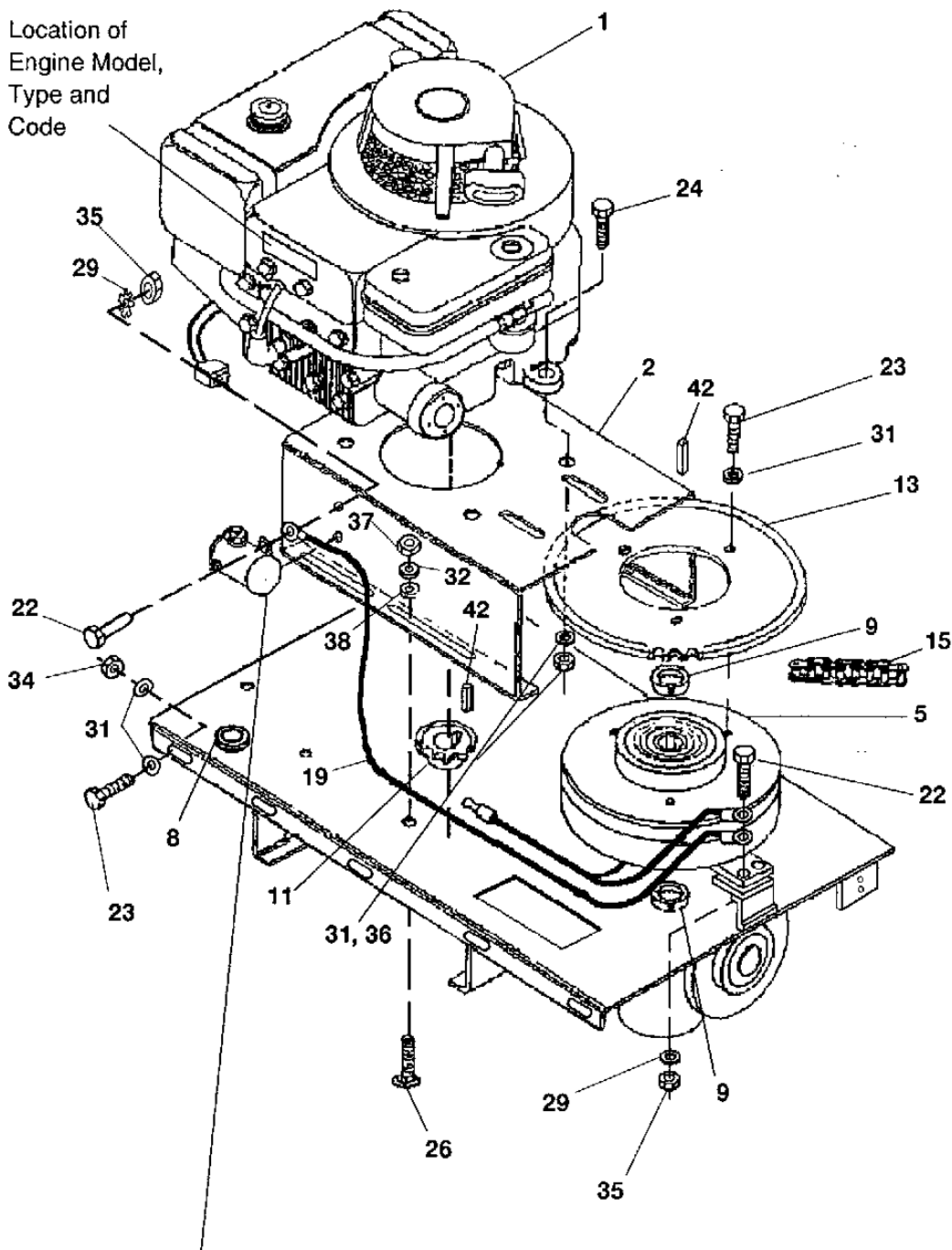
Indented parts are included in the assembly under which they are listed. Quantities shown are included with the assembly.

PARTS DIAGRAMS AND LISTS

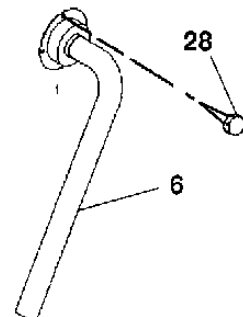
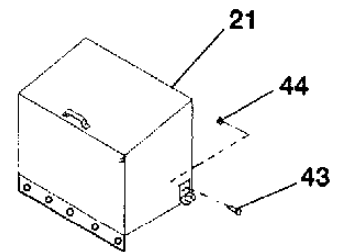
Engine Drive with Clutch - Regular and High Capacity

Spreader Battery System shown.

Location of
Engine Model,
Type and
Code



7 — Located in the vehicle
engine compartment for the
vehicle battery system.



PARTS DIAGRAMS AND LISTS

Engine Drive with Clutch - Regular and High Capacity

ITEM	PART NO.	QTY.	DESCRIPTION
1	65112	1	8.5 H.P. ENGINE
2	65356	1	ENGINE MOUNT RC
5	65212	1	ELECTRIC CLUTCH
6	65369	1	TUBULAR EXHAUST EXTENSION
7	65357	1	RELAY - HOPPER SPREADER
8	65216	1	RUBBER GROMMET, 1"
9	65211	2	LOCKING COLLAR, 1"
11	65214	1	SPROCKET, #40 X 12 T X 1.0"
13	65209	1	SPROCKET, CLUTCH (#40 X 52 T)
15	68350	1	#40 ROLLER CHAIN, 29.5" LONG RC
15	68417	1	#40 ROLLER CHAIN, 36.5" LONG HC
21	68501	1	ENGINE COVER RC STS
21	65264	1	ENGINE COVER HC MS
22	90002	3	1/4-20X3/4 HX CS G2 ZP
22	90381	3	1/4-20X3/4 HX CS STS
23	93162	7	5/16-18X3/4 HX CS STS
24	90022	4	5/16-18X1-1/2 HX CS G5 ZP
26	90201	4	3/8-16X1 CB G5 ZP
26	90375	6	3/8-16X1 CB STS
28	90648	6	#8-18X3/8 SFLS Tfts TY AB ZP
29	91262	3	1/4 EX TOOTH LK WASHER ZP
29	67083	3	1/4 EX TOOTH LK WASHER STS
30	91201	3	1/4 SP LK WASHER ZP
30	91281	3	1/4 SP LK WASHER STS
31	91276	6	5/16 SP LK WASHER STS
32	91203	6	3/8 SP LK WASHER ZP
32	91282	6	3/8 SP LK WASHER STS
33	91099	10	5/16 PLAIN WASHER TY A STD STS
34	91350	4	5/16-18 PT HX LK NUT NYIS STS
35	91411	3	1/4-20 HX NUT ZP
35	91429	3	1/4-20 HX NUT STS
36	91412	4	5/16-18 HX NUT ZP
36	91430	4	5/16-18 HX NUT STS
37	91413	6	3/8-16 HX NUT ZP
37	91431	6	3/8-16 HX NUT STS
38	91103	4	3/8 PLAIN WASHER TY A STD ZP
38	91123	4	3/8 PLAIN WASHER TY A STD STS
42	65174	2	KEY, .25 SQ X 1-1/2" LG
43	67092	4	#10-24X1/2 SBH CS STS
44	91330	4	#10-24 PT HX LKNUT NYIS STS
*	92980	1	#40 ROLLER CHAIN MASTER LINK

* Not Shown

Items with a single part number or description are common to regular capacity (mild steel and 16-gauge stainless steel) and high capacity spreaders.

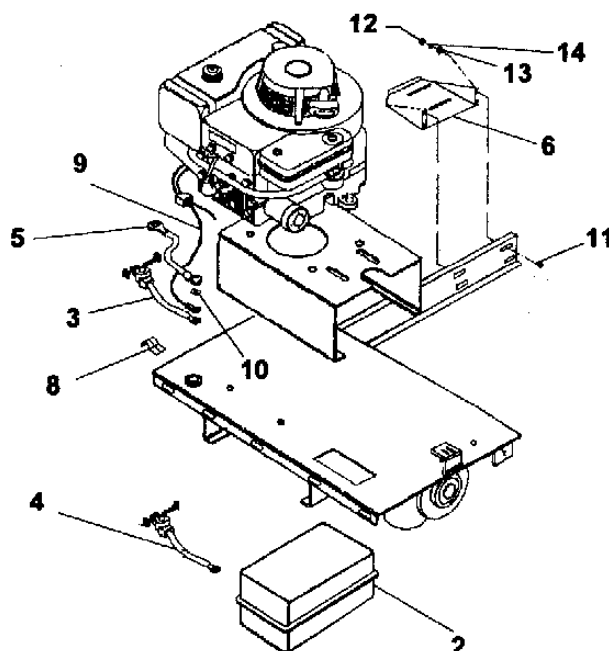
PARTS DIAGRAMS AND LISTS

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PARTS DIAGRAMS AND LISTS

BATTERY KITS

SPREADER BATTERY KIT SHOWN

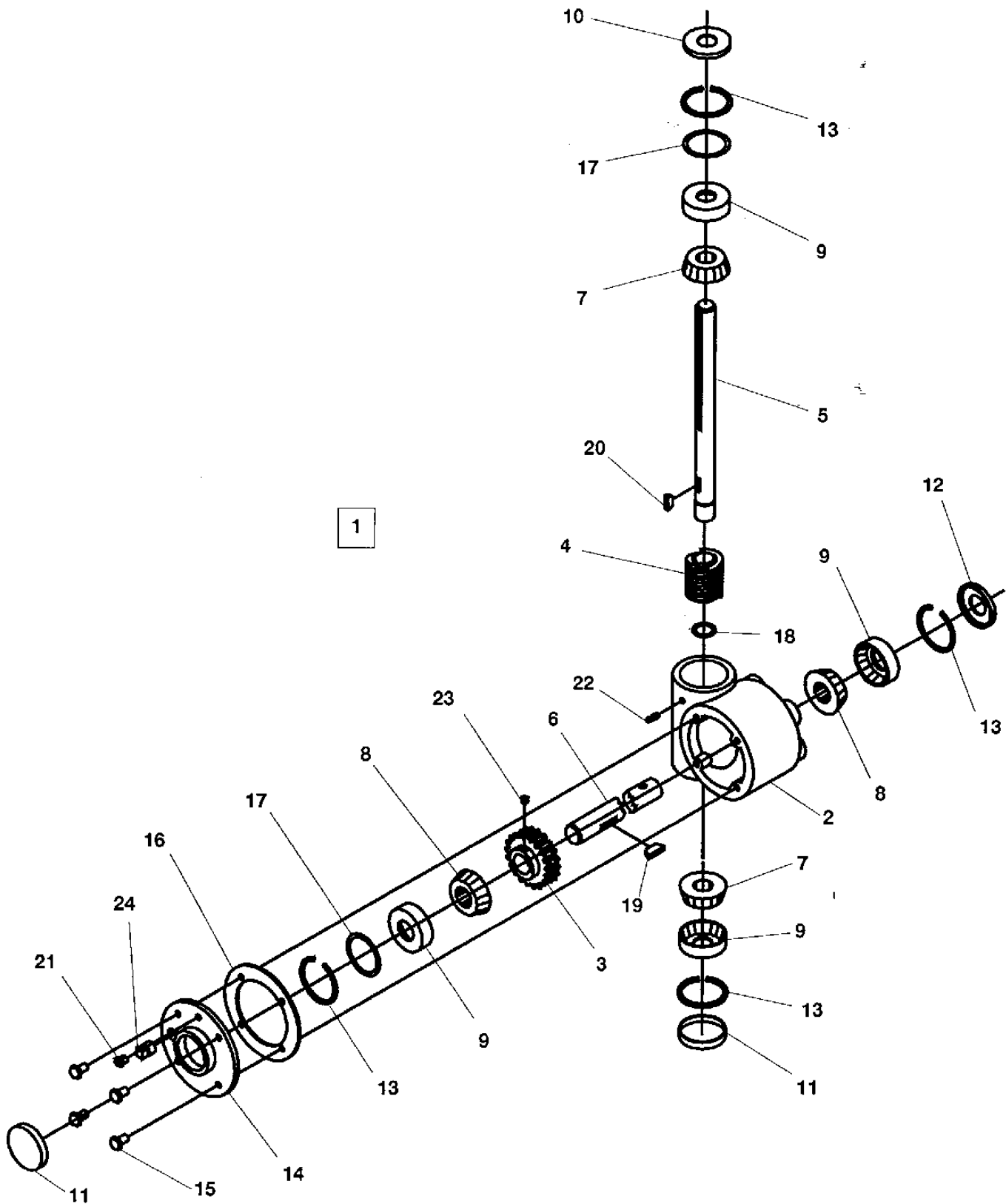


ITEM	PART NO.	QTY.	DESCRIPTION
1	65605	1	SPREADER BATTERY KIT
2	. 65251	1	BATTERY CASE W/STRAP
3	. 65246	1	BATTERY CABLE - RED (POS)
4	. 67239	1	BATTERY CABLE - BLACK - 53" LONG
5	. 65247	1	CABLE STARTER
6	. 65800	1	BATTERY TRAY
7	. 65990	1	PARTS BAG
8	. . 65340	2	CLAMP LOOP #10
9	. . 65380	1	ALTERNATOR WIRE - RED W/PLUG
10	. . 91099	1	5/16 PLAIN WASHER TY A STD STS
11	. . 90375	4	3/8-16 X 1 CB STS
12	. . 91431	4	3/8-16 HEX NUT STS
13	. . 91123	4	3/8 PLAIN WASHER TY A STD STS
14	. . 91282	4	3/8 SP LK WASHERS STS
*	65606	1	VEHICLE BATTERY KIT
*	. 65989	1	PARTS BAG
*	. . 65340	5	CLAMP LOOP #10
*	. . 59223	4	CABLE TIE
*	. . 61548	1	PLUG COVER
*	. . 62057	1	HOOK
*	. . 55928	1	BATTERY CABLE ADAPTOR
*	. . 65384	1	RELAY WIRE - WHITE
*	. . 90002	2	1/4-20 X 3/4 HX CS G2 ZP
*	. . 91331	2	1/4-20 PT HX LK NUT NYIS ZYC
*	. . 91262	2	1/4 EX TOOTH LK WASHER ZP
*	. 65573	1	VEHICLE CABLE
*	. 65574	1	SPREADER CABLE
*	. 22511	1	BATTERY CABLE 22" RED

* NOT SHOWN, VEHICLE BATTERY KIT ONLY

PARTS DIAGRAMS AND LISTS

Gear Case



PARTS DIAGRAMS AND LISTS

Gear Case - Regular and High Capacity

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	68374	1	GEAR CASE RC	15	67256	4	CAP SCREW
1	68384	1	GEAR CASE HC	16	67257	1	GASKET
2	67245	1	GEAR CASE HOUSING	17	67258	AR	SHIM (0.020" THK)
3	67246	1	GEAR (BRONZE)	18	67259	1	SNAP RING
4	67247	1	WORM GEAR	19	67260	1	WOODRUFF KEY (# 18 - HARDENED)
5	68382	1	INPUT SHAFT	20	67261	1	WOODRUFF KEY (“A” - HARDENED)
5	68507	1	INPUT SHAFT - HYDRAULIC	21	67262	1	1/8 VENT PLUG
6	68383	1	OUTPUT SHAFT RC	22	67263	1	ZERK FITTING
6	68387	1	OUTPUT SHAFT HC	23	67264	1	SET SCREW
7	67249	2	BEARING CONE	24	92079	1	PLUG 3/8 NPTF SQ
8	67248	2	BEARING CONE				
9	67250	4	BEARING CUP				
10	67251	1	SEAL				
11	67252	1	CAP				
12	67253	1	SEAL				
13	67254	2	SNAP RING				
14	67255	1	COVER				

* Not Shown

Abbreviation Key is found on page 11.

Indented parts are included in the assembly under which

Gear Case Assembly

Housing Pre-assembly

1. Insert the snap ring into the output bore of the housing.
2. Insert an output bearing cup into the housing bore using a cup driver or a brass drift. Press the cup tight against the snap ring.
3. Insert the snap ring into the input bore opposite the grease zerk hole. Press an input bearing cup tight against the snap ring.
4. Install and tighten the grease zerk into the housing.

Cover Pre-assembly

1. Insert the snap ring into the bore of the cover.
2. Press an output bearing cup in tight against the snap ring.
3. Install all vent and fill plugs into the cover.

Output Shaft Pre-assembly

Install the woodruff key into the keyway.

Input Shaft Pre-assembly

1. Install the snap ring in the snap ring groove.
2. Install the woodruff key into the keyway.
3. Slide the worm gear on tight to the snap ring making sure the key does not fall out.
4. Slide the input shaft bearing cones tight against the worm gear and snap ring.

Assembly of Pre-assembled Parts

1. Insert the input shaft into the housing making sure the shaft extends out the proper side.
2. Press an input bearing cup and install a snap ring into the input bore of the housing.
3. Adjust the bearings by tapping lightly on each end of the shaft with a soft hammer. If endplay exists, add shims under the snap ring and repeat adjustment until the shaft spins freely with no endplay.

Continued on next page.

PARTS DIAGRAMS AND LISTS

4. Insert an output bearing cone and the bronze gear into the housing. Slide the output shaft through the bronze gear and bearing cone, taking care not to scratch the shaft.

NOTE: The end of the output shaft should extend 14.40 RC/18.44 HC beyond the machined mounting surface on the back side of the housing.

Install and tighten the D43 set screw into the bronze gear. Insert an output bearing cone on the shaft until it is tight against the bronze gear.

5. Install a gasket on the cover and insert it over the end of the output shaft. Tighten the cover down.

Adjust the bearings by tapping lightly on each end of the shaft with a soft hammer. If endplay exists, add shims under the snap ring and repeat adjustment until the shaft spins freely with no endplay.

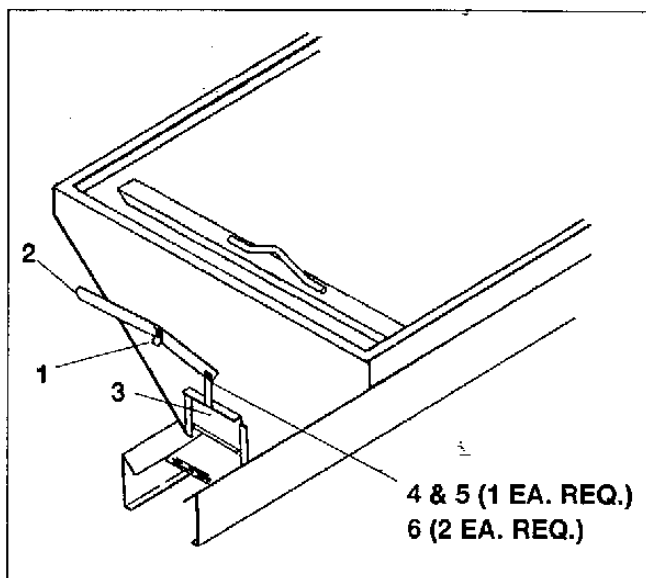
6. Grease the lips of the output and input shaft seals and install the seals. Verify the seals are seated flush (not cocked) in the housing. Use a seal protector when installing any seals over a keyway.
7. Install the caps in the input and output bores using a sealant on both the cap outer diameter and the bore inner diameter.
8. Remove the vent plug and pressurize the housing with low pressure air (about 3 psi). Brush a soap and water mix over the seals, caps, and gaskets and check for leaks.
9. Install the gear case on spreader, grease input shaft bearing, and fill unit with gear oil to a level even with the bottom of the fill hole.

Gear Case Disassembly

To disassemble the gear case, reverse the Gear Case Assembly. Take extreme caution when removing the bearings. A light tap on the bearing cups may be needed to remove the snap rings.

Feed Gate - Regular Capacity

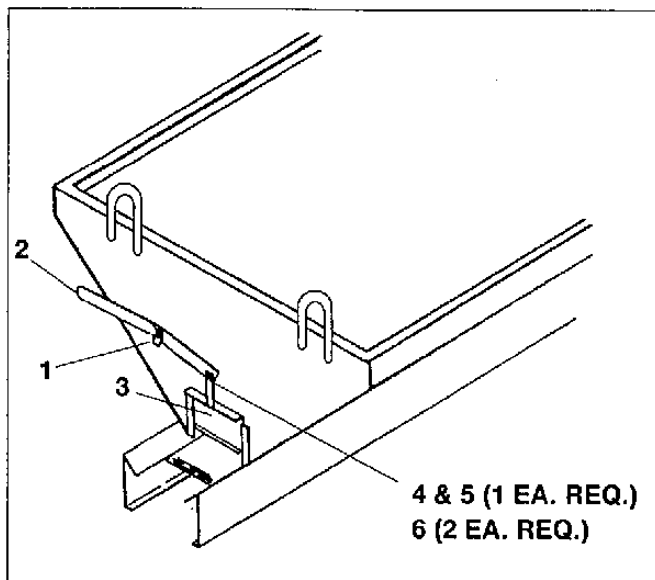
Items with a single part number or description are common to regular capacity, mild steel and 16-gauge stainless steel spreaders.



ITEM	PART NO.	QTY.	DESCRIPTION
1	65218	1	WING NUT
1	65392	1	WING NUT - STS
2	65219	1	FEED GATE LEVER RC MS
2	65393	1	FEED GATE LEVER RC STS
3	68408	1	FEED GATE RC MS
3	68409	1	FEED GATE RC STS
4	90201	1	3/8-16X1 CB G5 ZP
4	90375	1	3/8-16X1 CB STS
5	91343	1	3/8-16 PT HX JAM LK NUT NYIS ZP
5	67368	1	3/8-16 PT HX JAM LK NUT NYIS STS
6	91103	2	3/8 PLAIN WASHER TY A STD ZP
6	91123	2	3/8 PLAIN WASHER TY A STD STS

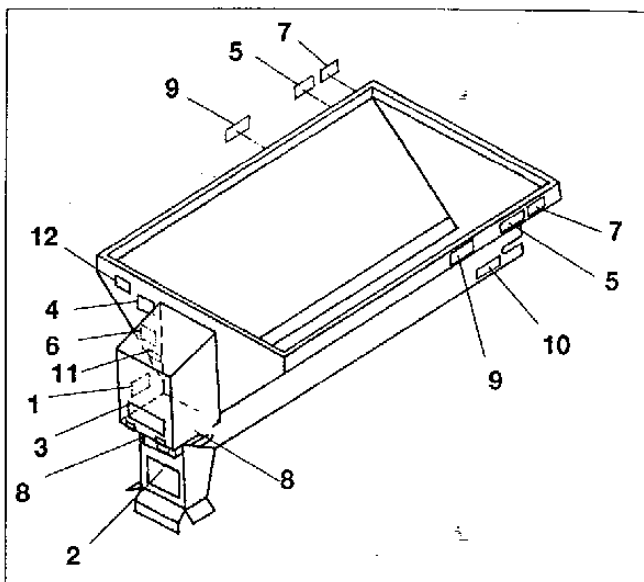
PARTS DIAGRAMS AND LISTS

Feed Gate - High Capacity



ITEM	PART NO.	QTY.	DESCRIPTION
1	65218	1	WING NUT
2	65659	1	FEED GATE LEVER HC MS
3	68410	1	FEED GATE HC MS
4	90201	1	3/8-16X1 CB G5 ZP
5	91343	1	3/8-16 PT HX JAM LK NUT NYIS ZP
6	91103	2	3/8 PLAIN WASHER TY A STD ZP

Labels - Regular and High Capacity

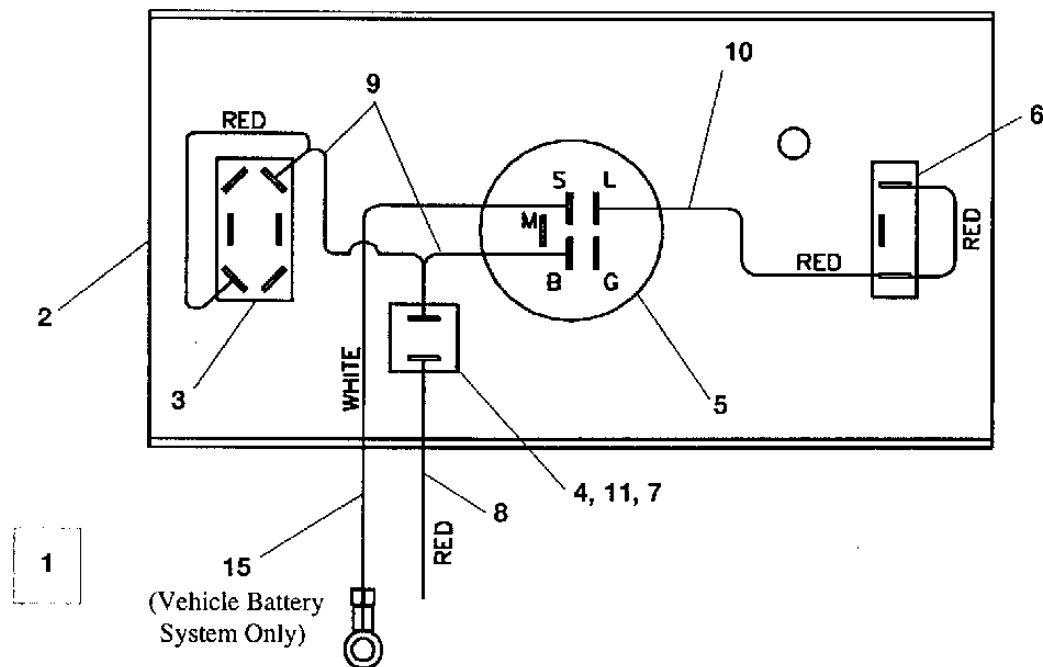


ITEM	PART NO.	QTY.	DESCRIPTION
1	65097	1	LABEL - WARNING - Fire Hazard
2	65862	1	LABEL - WARNING - Rotating Spinner
3	59756	1	LABEL - IDENTITY - WESTERN®
4	65865	1	LABEL - WARNING - Read Instruction Manual
5	65099	2	LABEL - WARNING - Overloaded Vehicles
6		1	LABEL - SERIAL - Serial No.
7	65095	2	LABEL - WARNING - Do Not Ride
8	65122	2	LABEL - WARNING - Moving Parts
9	23769	2	LABEL - IDENTITY - WESTERN® (Small)
10	65160	2	LABEL - WARNING - Conveyor Chain
11	65866	1	LABEL - WARNING - Electric Shock
12	65521	1	LABEL - CAUTION - Unused Material

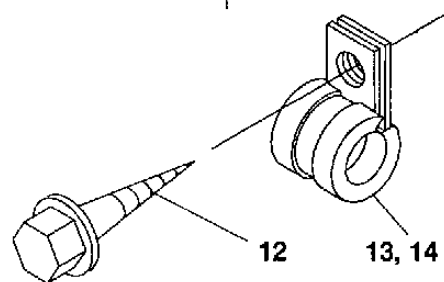
Cab Control

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Back View



Clamp Loops

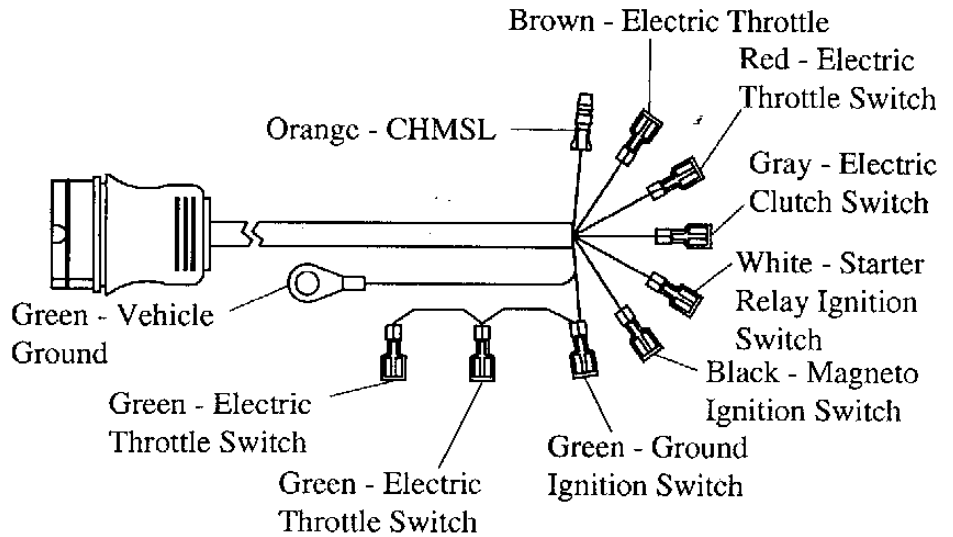
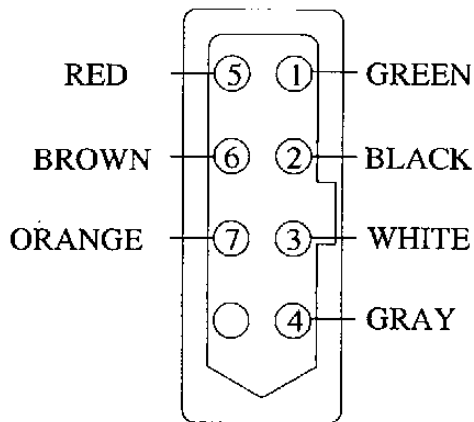


April 2, 1998

PARTS DIAGRAMS AND LISTS

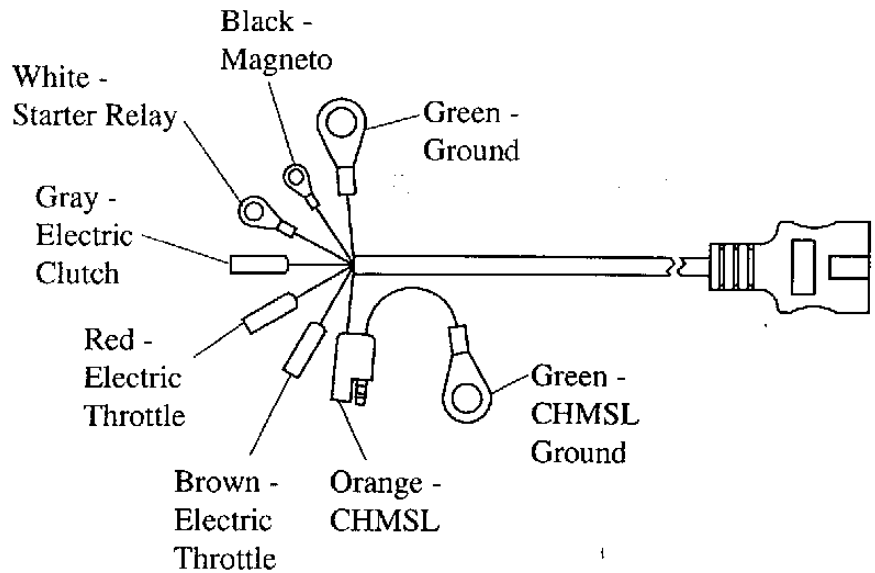
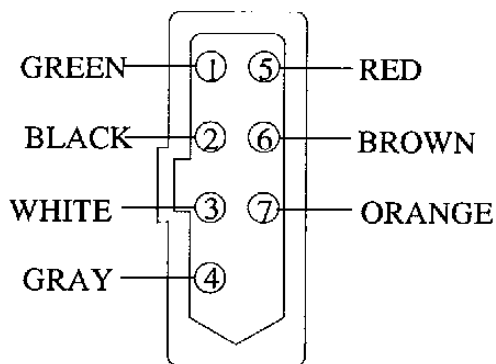
Vehicle Harness

Part Number: 65571



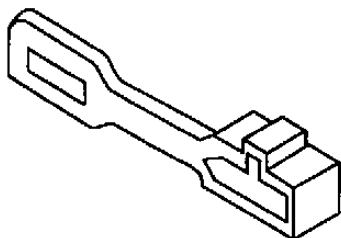
Spreader Harness

Part Number: 65572



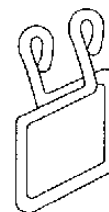
Plug Cover

Part Number: 61548



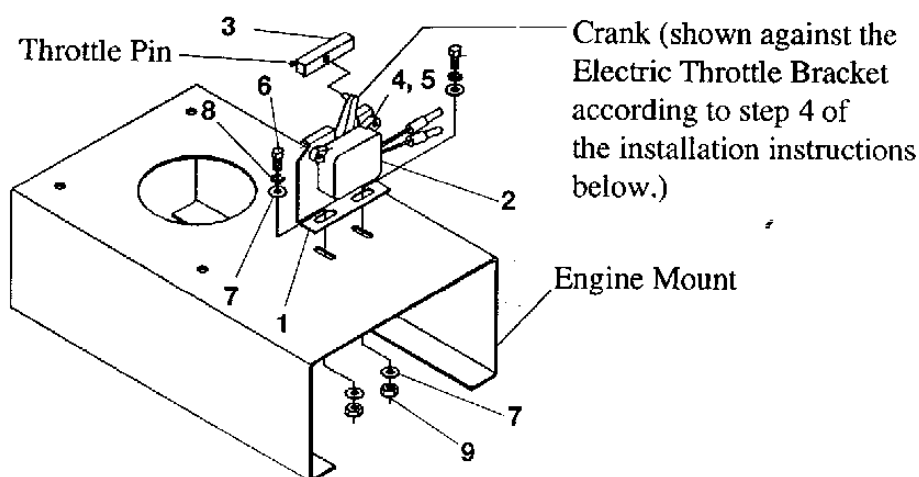
Hook

Part Number: 62057



PARTS DIAGRAMS AND LISTS

Electric Throttle



ITEM	PART NO.	QTY.	DESCRIPTION
1	65372	1	ELECTRIC THROTTLE BRACKET
2	65374	1	ELECTRIC THROTTLE MOTOR
3	65375	1	ELECTRIC THROTTLE ARM
4	67091	3	#6-32X5/8 SBH CS STS
5	91398	3	#6-32 PT HX LK NUT NYIS STS

ITEM	PART NO.	QTY.	DESCRIPTION
6	90002	2	1/4-20X3/4 HX CS G2 ZP
7	91101	4	1/4 PLAIN WASHER TY A STD ZP
8	91201	2	1/4 SP LK WASHER ZP
9	91411	2	1/4-20 HX NUT ZP

Removal Instructions

1. Disconnect the battery cables.
2. Carefully observe the existing installation. Mark the electric throttle bracket position on the engine mount.
3. Disconnect the brown and red spreader harness wires from the electric throttle motor leads.
4. Remove 1/4-20 fasteners that hold the electric throttle bracket to the engine mount.
5. Remove #6-32 fasteners that hold the electric throttle motor to the bracket. Remove the electric throttle motor.

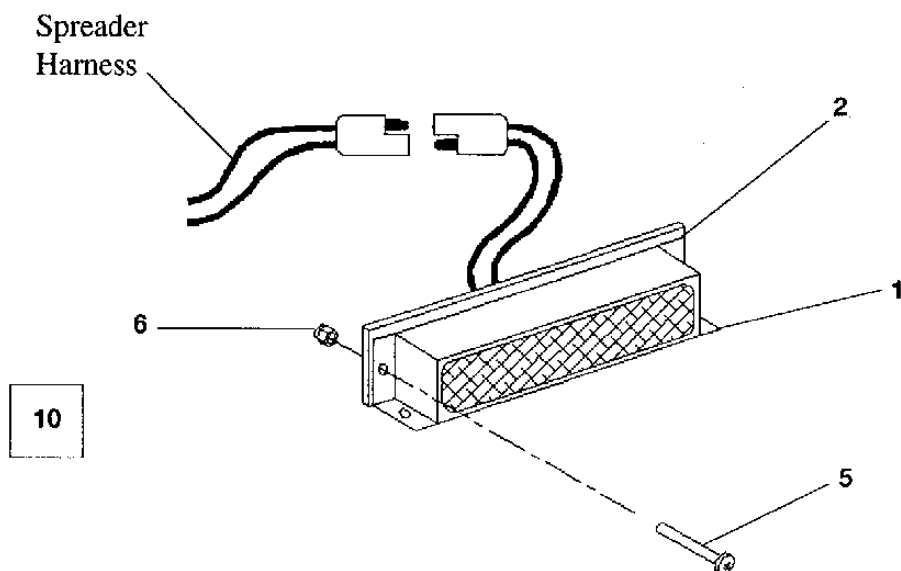
Installation Instructions

CAUTION: Improper installation can result in damage to the engine choke/throttle linkage.

1. Connect the brown and red spreader harness wires (not shown) to the corresponding colored electric throttle motor leads.
2. Using the electric throttle control, run the new motor until the crank reaches the 12 o'clock position. (A 9-volt battery can be a substitute for the control.)
3. Fasten the electric throttle motor to the bracket using the existing hardware.
4. Using the electric throttle control, run the new electric throttle motor until the crank is against the bracket as shown in above diagram.
5. Place the electric throttle arm on the crank as shown in the above diagram.
6. Place the electric throttle assembly onto the engine mount inserting the throttle pin into the engine choke/throttle linkage plastic slider (not shown).
7. Loosely bolt electric throttle assembly to the engine mount with the existing hardware.
8. Keeping the electric throttle arm parallel to and against the carburetor control bracket, move the electric throttle bracket forward putting the engine throttle into the full choke position.
9. Tighten the fasteners according to the Torque Chart on page 4.
10. Reconnect the battery cables.
11. Verify the crank is stopped in both directions by the bracket, not the carburetor linkage.

ACCESSORIES

Center High-Mounted Stoplight (CHMSL) Kit



ITEM	PART NO.	QTY.	DESCRIPTION
10	65360	1	STOPLAMP KIT
1	65361	1	STOPLIGHT ASSEMBLY W/ GASKET
2	65362	1	STOPLIGHT GASKET
*	65363	1	VEHICLE HARNESS-STOPLIGHT
*	65365	1	PARTS BAG ASSY
*	65364	1	PROTECTOR PLUG SAE 2 CONTACT

ITEM	PART NO.	QTY.	DESCRIPTION
5	90322	2	#6-32 X3/4 PH PN MS STS
6	91398	2	#6-32 PT HX LK NUT NYIS STS
*	61592	1	BUTT SPLICE
*	56099	1	DIELECTRIC GREASE TUBE
*	59223	10	CABLE TIE
*	13654	1	9-1-93 LITERATURE 65360 CHMSL
*	13658	1	CHMSL INSTALLATION

Installation Instructions

Use the CHMSL manual supplied with the kit for installation except for the following situations:

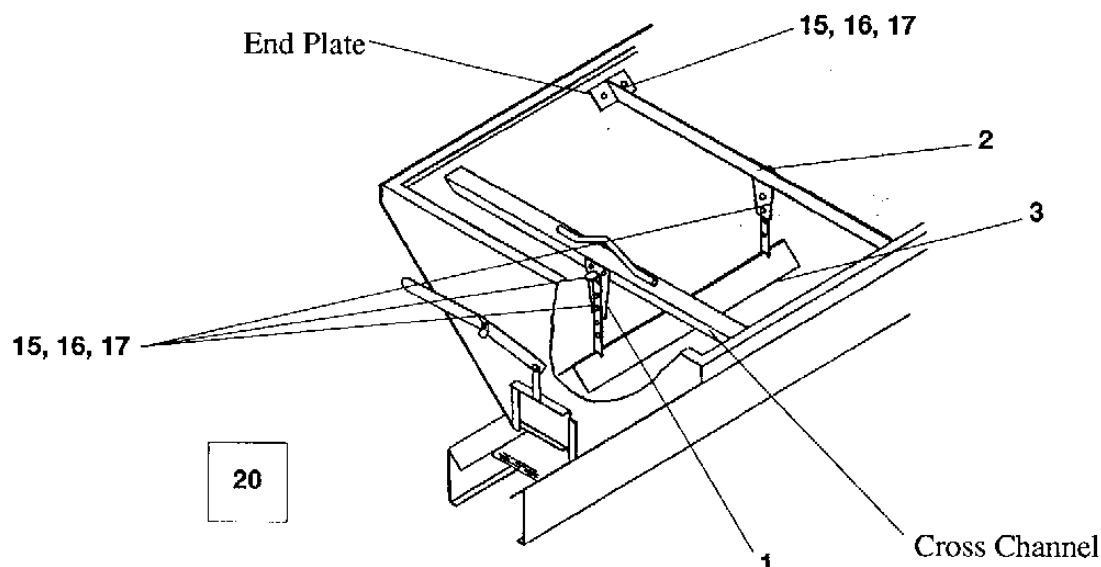
- The CHMSL harness and the protective plug (supplied with the CHMSL kit) are *NOT* used. The CHMSL plugs into the SAE two-pin connector included as part of the spreader harness.
- The orange CHMSL feedwire from the cab control is connected to the vehicle CHMSL signal. See Cab Control and Wire Harness Installation.

Indented parts are included in the assembly under which they are listed. Quantities shown are included with the assembly.

* Not shown

ACCESSORIES

Inverted Vee Assembly - Regular Capacity Mild Steel



ITEM	PART NO.	QTY.	DESCRIPTION
20	65138	1	INVERTED VEE KIT RC MS
1	65326	1	INVERTED VEE PLATE
2	65327	1	INVERTED VEE SUPPORT
3	65994	1	INVERTED VEE RC MS

ITEM	PART NO.	QTY.	DESCRIPTION
15	90039	10	3/8-16X1 HX CS G5 ZP
16	91203	10	3/8 SP LK WASHER ZP
17	91413	10	3/8-16 HX NUT ZP

Indented parts are included in the assembly under which they are listed.

Installation Instructions

1. Center the inverted vee plate on the engine side of the cross channel with the wide end of the plate facing up.
2. Using the two holes at the wide end of the plate as a template, drill two 7/16" diameter holes through one leg of the cross channel support. Assemble with two 3/8" x 1" hex head cap screws, lock washers, and nuts.

CAUTION: Before drilling any holes, check both sides of the material for any wires, fuel lines, fuel tanks, etc. that may be damaged by drilling.

3. Assemble the inverted vee to the inverted vee support and to the inverted vee plate (installed in step 1) with four 3/8" x 1" hex head cap screws, lock washers, and nuts.

4. Install item 2, inverted vee support, parallel to the top of the hopper. Using the two holes in the end plates of the support as a guide, drill two 7/16" holes through each side of the spreader.

NOTE: Fasten a 3/8" x 1" hex head cap screw, lock washer, and nut in each hole as it is drilled. This will hold the support in place as you drill your next hole.

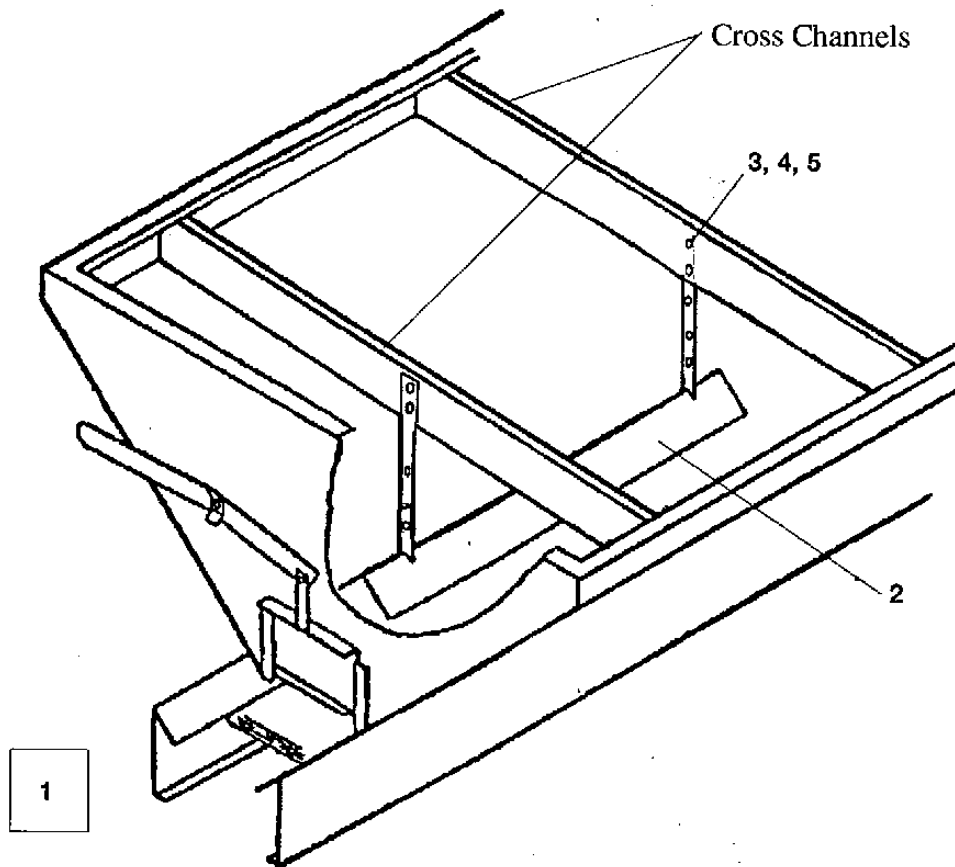
5. Adjust the height of the inverted vee for the material being spread:

- *Salt or dry sand* - adjust the vee to the lowest position.
- *Salt/sand mix* - adjust the vee to the middle position.
- *Wet sand* - adjust the vee to the highest position.

6. Tighten all fasteners according to the Torque Chart on page 4.

ACCESSORIES

Inverted Vee Assembly - Regular Capacity Stainless Steel



ITEM	PART NO.	QTY.	DESCRIPTION
1	65351	1	INVERTED VEE KIT RC MS
2	65995	1	INVERTED VEE RC STS
3	90377	4	3/8-16X1 HX CS STS
4	91282	4	3/8 SP LK WASHER STS
5	91431	4	3/8-16 HX NUT STS

ITEM	PART NO.	QTY.	DESCRIPTION
1	65351	1	INVERTED VEE KIT RC MS
2	65995	1	INVERTED VEE RC STS
3	90377	4	3/8-16X1 HX CS STS
4	91282	4	3/8 SP LK WASHER STS
5	91431	4	3/8-16 HX NUT STS

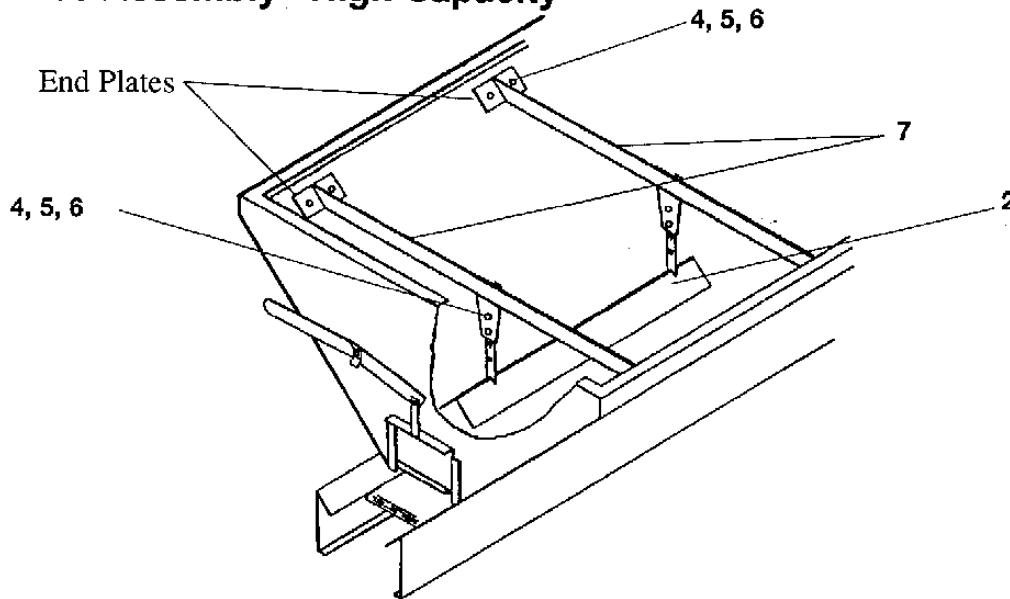
Indented parts are included in the assembly under which they are listed.

Installation Instructions

1. Select the height for the inverted vee for the material being spread:
 - *Salt and dry sand* - adjust the vee to the lowest position.
 - *Salt/sand mix* - adjust the vee to the middle position.
 - *Wet sand* - adjust the vee to the highest position.
2. Attach the inverted vee to the cross channels with the provided fasteners.
3. Tighten all fasteners according to the Torque Chart on page 4.

ACCESSORIES

Inverted Vee Assembly - High Capacity



ITEM	PART NO.	QTY.	DESCRIPTION
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1	65666	1	INVERTED VEE KIT 8' HC MS
1	65668	1	INVERTED VEE KIT 10' HC MS
2	65663	1	INVERTED VEE 8' HC MS
2	65665	1	INVERTED VEE 10' HC MS

4	90039	12	3/8-16X1 HX CS G5 ZP
5	91203	12	3/8 SP LK WASHER ZP
6	91413	12	3/8-16 HX NUT STS
7	65327	2	INVERTED VEE SUPPORT

Installation Instructions

1. Assemble the inverted vee to the inverted vee supports using four 3/8" x 1" hex head cap screws, lock washers, and nuts.
2. Place the inverted vee/inverted vee support assembly into the spreader as shown on the above diagram. The end of the inverted vee should be 8-10" away from the feed gate, and the inverted vee supports should be parallel to the top of the spreader.
3. Using the holes in the end plates of the supports as guides, drill 7/16" holes through each side of the spreader.

CAUTION: Before drilling any holes, check both sides of the material for any wires, fuel lines, fuel tanks, etc. that may be damaged by drilling.

CAUTION: Verify the spreader's side supports are not in the way of the holes to be drilled.

NOTE: Fasten a 3/8" x 1" hex head cap screw, lock washer, and nut in each hole as it is drilled. This will hold the support in place as you drill your next hole.

4. Adjust the height of the inverted vee for the material being spread.
 - *Salt or dry sand:* adjust the vee to the lowest position.
 - *Salt/sand mix:* adjust the vee to the middle position.
 - *Wet sand:* adjust the vee to the highest position.
5. Tighten all fasteners according to the Torque Chart on page 4.



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