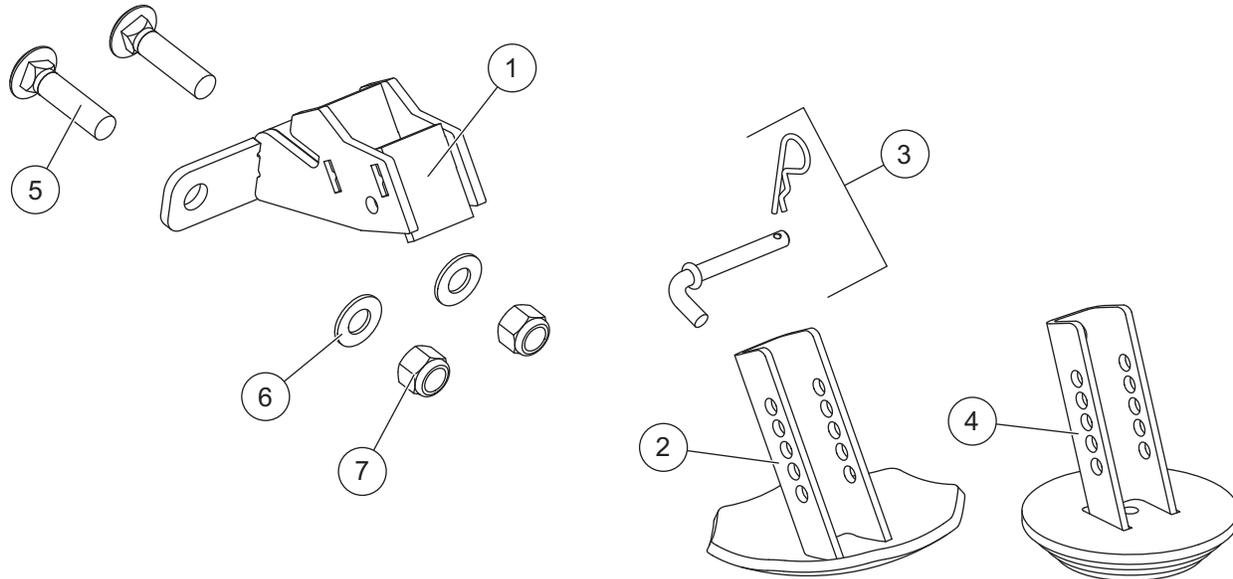


Shoe Kit

V-Plow Snowplows for Half-Ton Trucks

PARTS LIST



74519 Shoe Kit							
Item	Part	Qty	Description	Item	Part	Qty	Description
1	74529	1	Shoe Bracket – DS	3	83825	2	3/8 x 2-3/4 Pin Kit
ns	74509	1	Shoe Bracket – PS	ns	11808	1	Bolt Bag
2	83647	2	Shoe				
83852 Extreme Wear Shoe Kit							
Item	Part	Qty	Description	Item	Part	Qty	Description
1	74529	1	Shoe Bracket – DS	4	83851	2	Extreme Wear Shoe
ns	74509	1	Shoe Bracket – PS	ns	11808	1	Bolt Bag
3	83825	2	3/8 x 2-3/4 Pin Kit				
11808 Bolt Bag							
5		4	5/8-11 x 2-1/2 Carriage Bolt G5	7		4	5/8-11 Locknut GB
6		4	5/8 Flat Washer				
ns = not shown				G = Grade			

⚠ WARNING

Do not exceed GVWR or GAWR, including blade and ballast.

⚠ CAUTION

Read this document before installing the shoe kit.

⚠ CAUTION

See your sales outlet/website for specific vehicle application recommendations before installation. The online selection system has specific vehicle and snowplow requirements.

⚠ CAUTION

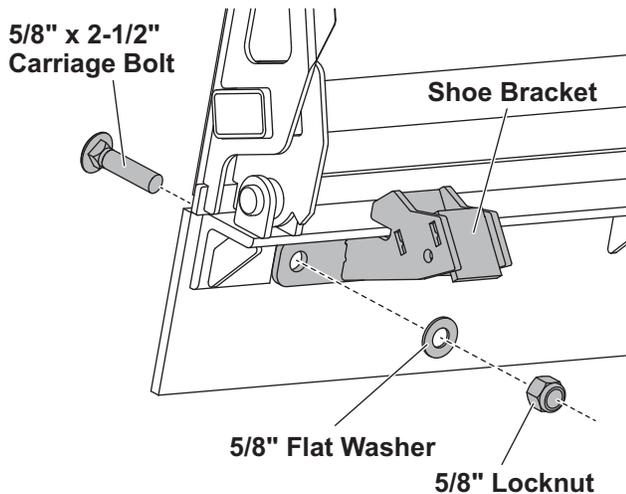
Use standard methods and practices when attaching snowplow and installing accessories, including proper personal protective safety equipment.

INSTALLATION INSTRUCTIONS

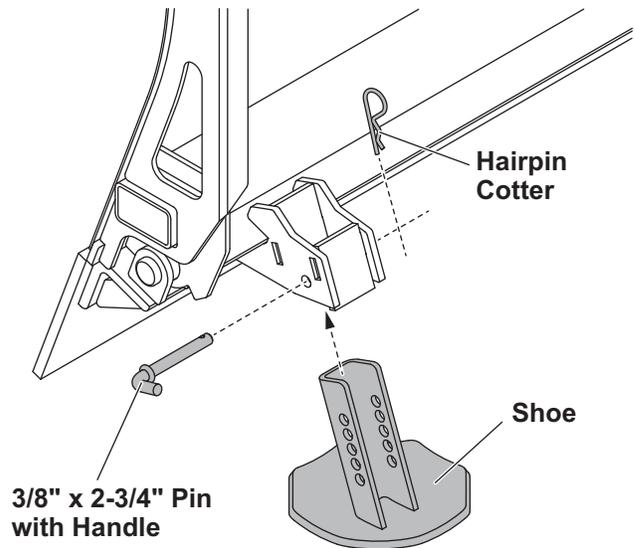
⚠ WARNING

Blade can drop unexpectedly. Place blade on jack stands. Failure to do so could result in serious personal injury.

1. Park the vehicle on a smooth, level, hard surface, such as concrete. Raise the blade, then turn the control OFF.
2. From the side of the blade assembly, place jack stands under the T-frame.
3. Turn the control ON and lower the blade onto the jack stands. Turn the control OFF. Turn the vehicle ignition to the "OFF" position and remove the key.
4. Remove the two outermost cutting edge bolts from the driver-side blade wing.
5. Place the driver-side shoe bracket against the blade wing, aligning the bracket holes with the outermost cutting edge mounting holes. Install the bracket using two supplied 5/8" x 2-1/2" carriage bolts, two 5/8" flat washers, and two 5/8" locknuts.



6. Tighten the fasteners to 150 ft-lb.
7. Repeat Steps 4–6 for the passenger's side.
8. Insert the stem of one shoe up through the shoe bracket and adjust it to the desired height. Secure the shoe using a 3/8" x 2-3/4" pin with handle and a hairpin cotter.



9. Repeat Step 8 for the opposite blade wing.
10. Turn the vehicle ignition and snowplow control ON. Raise the blade slightly. Turn the control OFF and remove the jack stands.
11. Stand 8 feet clear of the blade, and lower the blade to the ground.

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