

1203

Mount Kit Personal Plow

Ford Ranger	1998 - 09
Ford Explorer	1996 - 01
Ford Explorer Sport Trac	2001 - 06
Mazda B3000/4000	1999 - 09

Installation Instructions

⚠ CAUTION

Read this document before installing the snowplow.

⚠ CAUTION

See your sales outlet/Web site for specific vehicle application recommendations before installation. The Kit Selection Guide/Selection List has specific vehicle and snowplow requirements.

SAFETY DEFINITIONS

⚠ WARNING

Indicates a potentially hazardous situation that, if not avoided, could result in death or serious personal injury.

⚠ CAUTION

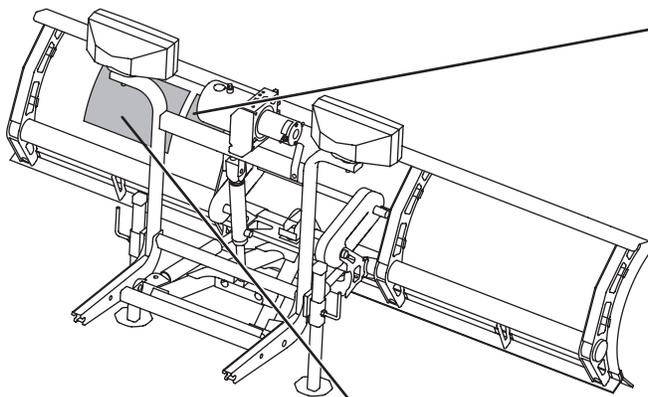
Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

NOTE: Indicates a situation or action that can lead to damage to your snowplow and vehicle or other property. Other useful information can also be described.

WARNING/CAUTION & INSTRUCTION LABELS

Become familiar with and inform users about the warning/caution labels on the back of the blade and the instruction label on the headgear.

NOTE: If labels are missing or cannot be read, see your sales outlet.

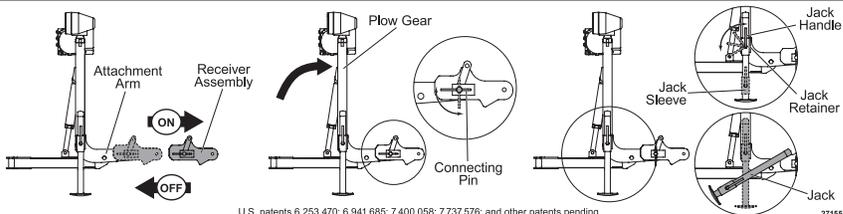


⚠ WARNING	
	Lower blade when vehicle is parked.
	Do not exceed GVWR or GAWR including blade and ballast.
⚠ CAUTION	
	Read Owner's Manual before operating or servicing snowplow.
	Transport speed should not exceed 45 mph (72 km/h). Further reduce speed under adverse travel conditions.
	Plowing speed should not exceed 10 mph (16 km/h).
	See your sales outlet/Web site for specific vehicle application recommendations. 09909

This snowplow is for personal/homeowner use only.

ATTACH INSTRUCTIONS

1. Make certain both **connecting pins** are fully retracted.
2. Drive vehicle slowly to completely insert **attachment arms** into **receiver assembly** slots.
3. Twist both **connecting pins** to release spring tension, then push **plow gear** toward vehicle so **connecting pins** fully engage holes in **attachment arms**.
4. Loosen one **jack handle** and slide **jack sleeve** down below **jack retainer**. Remove **jack** and retighten **jack handle**. Repeat for other **jack** and store them.
5. Connect all electrical cables from vehicle to snowplow.



U.S. patents 6,253,470; 6,941,685; 7,400,058; 7,737,576; and other patents pending.

DETACH INSTRUCTIONS

5. Back vehicle away from snowplow.
6. See Owner's Manual for proper snowplow storage.
3. While pushing **plow gear** toward vehicle to release **connecting pin** tension, pull **connecting pin** out on one side and twist pin handle to keep pin retracted. Repeat procedure for other **connecting pin**.
4. Disconnect all electrical cables.
1. Put blade on ground using **LOWER/FLOAT** on snowplow control. Leave control **ON** and in **FLOAT**.
2. Attach **jacks**. Loosen **jack handle**, put **jack** on ground, and raise **jack sleeve** until fully engaging **jack retainer**. Tighten **jack handle**. Repeat for other **jack**.

Read Owner's Manual for complete instructions.

SAFETY PRECAUTIONS

Improper installation and operation could cause personal injury and/or equipment and property damage. Read and understand labels and the Owner's Manual before installing, operating or making adjustments.

⚠ WARNING

Lower blade when vehicle is parked. Temperature changes could change hydraulic pressure, causing the blade to drop unexpectedly or damaging hydraulic components. Failure to do this could result in serious personal injury.

⚠ WARNING

The driver shall keep bystanders clear of the blade when it is being raised, lowered or angled. Do not stand between the vehicle and the blade or within 8 feet of a moving blade. A moving or falling blade could cause personal injury.

⚠ WARNING

Keep hands and feet clear of the blade and A-frame when mounting or removing the snowplow. Moving or falling assemblies could cause personal injury.

⚠ WARNING

Do not exceed GVWR or GAWR including the blade and ballast. The rating label is found on the driver-side vehicle door cornerpost.

⚠ WARNING

To prevent accidental movement of the blade, always turn the control OFF whenever the snowplow is not in use. The power indicator light will turn OFF.

⚠ WARNING

Remove blade assembly before placing vehicle on hoist.

⚠ CAUTION

Refer to the Kit Selection Guide/Selection List for minimum vehicle recommendations and ballast requirements.

PERSONAL SAFETY

- Remove ignition key and put the vehicle in park or in gear to prevent others from starting the vehicle during installation or service.
- Wear only snug-fitting clothing while working on your vehicle or snowplow.
- Do not wear jewelry or a necktie, and secure long hair.
- Wear safety goggles to protect your eyes from battery acid, gasoline, dirt and dust.
- Avoid touching hot surfaces such as the engine, radiator, hoses and exhaust pipes.
- Always have a fire extinguisher rated BC handy, for flammable liquids and electrical fires.

FIRE AND EXPLOSION

⚠ WARNING

Gasoline is highly flammable and gasoline vapor is explosive. Never smoke while working on vehicle. Keep all open flames away from gasoline tank and lines. Wipe up any spilled gasoline immediately.

Be careful when using gasoline. Do not use gasoline to clean parts. Store only in approved containers away from sources of heat or flame.

CELL PHONES

A driver's first responsibility is the safe operation of the vehicle. The most important thing you can do to prevent a crash is to avoid distractions and pay attention to the road. Wait until it is safe to operate Mobile Communication Equipment such as cell phones, text messaging devices, pagers or two-way radios.

VENTILATION

⚠ WARNING

Vehicle exhaust contains lethal fumes. Breathing these fumes, even in low concentrations, can cause death. Never operate a vehicle in an enclosed area without venting exhaust to the outside.

NOISE

Airborne noise emission during use is below 70 dB(A) for the snowplow operator.

VIBRATION

Operating snowplow vibration does not exceed 2.5 m/s² to the hand-arm or 0.5 m/s² to the whole body.

TORQUE CHART

⚠ CAUTION

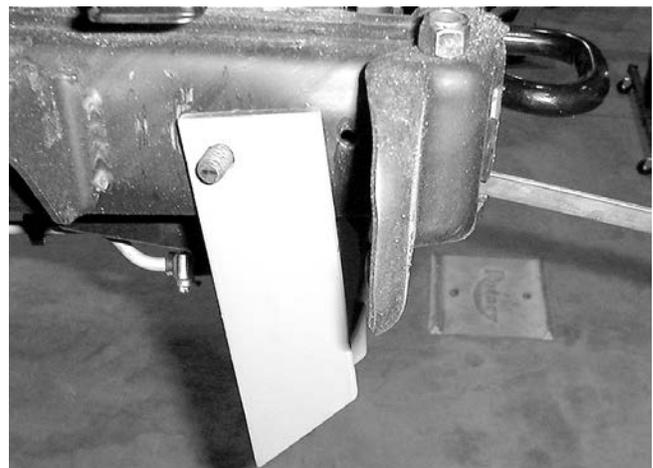
Read instructions before assembling. Fasteners should be finger tight until instructed to tighten according to the torque chart. Use standard methods and practices when attaching snowplow including proper personal protective safety equipment.

Recommended Fastener Torque Chart (ft-lb)			
Size	 SAE Grade 2	 SAE Grade 5	 SAE Grade 8
1/4-20	6	9	13
5/16-18	11	18	28
3/8-16	19	31	46
3/8-24	24	46	68
7/16-14	30	50	75
1/2-13	45	75	115
9/16-12	66	110	165
5/8-11	93	150	225
3/4-10	150	250	370
7/8-9	150	378	591
1-8	220	583	893
Metric Grade 8.8 (ft-lb)			
Size	Torque	Size	Torque
M 6	7	M 12	60
M 8	17	M 14	95
M 10	35	M 16	155
These torque values apply to fasteners except those noted in the instruction.			

INSTALLATION INSTRUCTIONS

NOTE: For easier assembly and installation, vehicle and all snowplow components should be on a smooth, level, hard surface, such as concrete.

1. Remove the bumper and retain the fasteners. If there is a plastic attachment below the radiator, remove it and retain those fasteners as well.
2. Hold the front mount so the holes on the mount's side tabs line up with the slots in the frame. Insert a 1/2" cap screw with handle into the truck frame. Place a washer onto the cap screw, then insert the cap screw out through the side frame slot and the front mount. Place a 1/2" locknut on the cap screw and hand tighten. Repeat on the other side.



3. Insert a 1/2" cap screw with handle into the truck frame. Place a washer onto the cap screw, then insert the cap screw down through the bottom frame slot and the front mount. Place a washer and 1/2" locknut on the cap screw and hand tighten. Repeat on other side.



4. Push the front mount as far back as it will go, and tighten all four fasteners.
5. Using 1/2" pins (located with the receivers in the plow gear kit), attach the receivers to the front mount, then attach the rear mount to the receivers. Push the rear mount up against the frame so that each side contacts the bottom of the frame in two places.



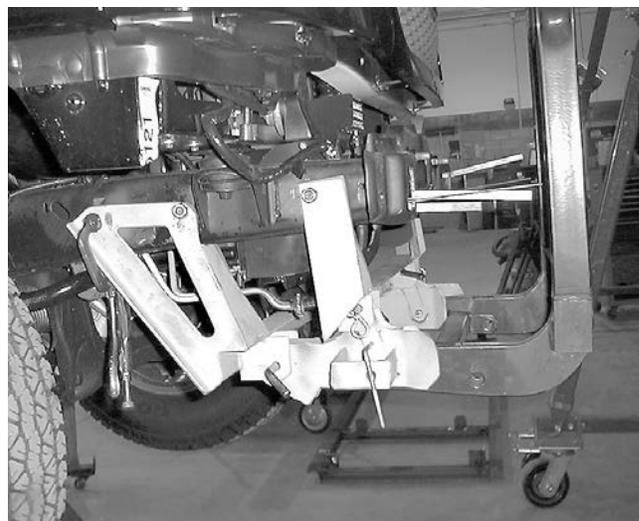
6. Clamp the rear mount to the frame.

⚠ CAUTION

Use caution not to pinch, cut or drill through any wires or hoses running along the frame rail.

7. Before drilling any holes, verify that the rear mount is in the correct location by making sure the receiver pins can be removed easily. Also, the bottom of the receivers should be parallel to the ground. Readjust if necessary.
8. Using the holes in the rear mount as guides, drill four 17/32" holes through the truck frame.
9. Insert a 1/2" cap screw with handle into the truck frame, then place a washer onto the cap screw. Insert the cap screw out through one of the holes in the rear mount. Repeat for the other three holes. Place 1/2" locknuts on all four cap screws and tighten.

10. When all of the fasteners are tightened, the 1/2" pins should be easily removable from the receivers. Readjust if necessary.



11. Tighten all fasteners according to torque chart.
12. Bend or cut the ends of the cap screw handles protruding out from the truck frame to prevent contact with the bumper.
13. Ensure adequate clearance between all mounting structures and any hoses. Use convoluted tubing where needed to help protect hoses where adequate clearance cannot be achieved. See photo for example location of possible hose contact.



NOTE: After five to ten hours of snowplow usage, retorque all mount assembly fasteners.

The company reserves the right under its product improvement policy to change construction or design details and furnish equipment when so altered without reference to illustrations or specifications used. This equipment manufacturer or the vehicle manufacturer may require or recommend optional equipment for snow removal. Do not exceed vehicle ratings with a snowplow. The company offers a limited warranty for all snowplows and accessories. See separately printed page for this important information.

Printed in U.S.A.
