

52280-1 Rubber Deflector Kit – WIDE-OUT 810										
ltem	Part	Qty	Description	Item	Part	Qty	Description			
1	50680	1	Rubber Deflector – 810	5	B61658	2	Mount Strip, End – 810			
2	50681-1	1	Mount Angle, Center	6	B61659	1	Mount Strip, Center			
3	B61652-1	1	Mount Angle, DS – 810	7	72653	2	Mount Doubler			
4	B61654-1	1	Mount Angle, PS – 810	ns	B61379	1	Bolt Bag			
B61379 Bolt Bag										
8		9	5/16-18 x 1-1/4 Carriage Bolt	10		17	5/16-18 Hex Locknut GB			
9		25	5/16 Hardened Flat Washer	11		8	5/16-18 x 1 Hex Cap Screw G5			
ns = not shown					G = Grade					

81989 Rubber Deflector Kit – WIDE-OUT XL 8611										
Item	Part	Qty	Description	Item	Part	Qty	Description			
1	81102	1	Rubber Deflector – XL 8611	5	81126	2	Mount Strip, End – XL 8611			
2	50681-1	1	Mount Angle, Center	6	B61659	1	Mount Strip, Center			
3	80256	1	Mount Angle, DS – XL 8611	7	72653	2	Mount Doubler			
4	80257	1	Mount Angle, PS – XL 8611	ns	B61379	1	Bolt Bag			
B61379 Bolt Bag										
8		9	5/16-18 x 1-1/4 Carriage Bolt	10		17	5/16-18 Hex Locknut GB			
9		25	5/16 Hardened Flat Washer	11		8	5/16-18 x 1 Hex Cap Screw G5			
ns = not shown				G = Grade						

#### INSTALLATION INSTRUCTIONS

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Do not exceed GVWR or GAWR, including blade and ballast. The rating label is found on the driver-side vehicle door cornerpost.

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Read this document before installing the Rubber Deflector Kit.

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Use standard methods and practices when attaching snowplow and installing accessories, including proper personal protective safety equipment.

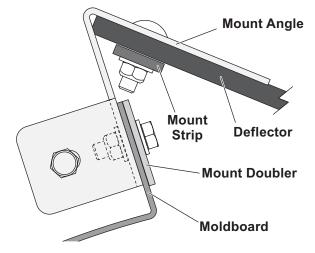
# **A** CAUTION

See your WESTERN<sup>®</sup> outlet/website for specific vehicle application recommendations before installation. The Quick Match selection system has specific vehicle and snowplow requirements.

- Park the vehicle on a smooth, level, hard surface such as concrete. Lower the blade to the ground, and turn the control OFF. Disconnect the snowplow from the vehicle, or turn the vehicle ignition to the "OFF" position and remove the key.
- Position the mount angles on the logo side of the rubber deflector and the mount strips on the opposite side of the deflector. Attach the mount strips and mount angles to the deflector using the supplied 5/16" x 1-1/4" carriage bolts, 5/16" washers, and 5/16" locknuts. Finger tighten the fasteners until the mount strips and mount angles are snug against the deflector.

# NOTE: The end mount angles must be aligned with and butted up against the center mount angle.

- Position the assembled deflector against the inside, top angle of the moldboard. Align the notches in the mount angles with the center support ribs on the blade. Both bent tabs' holes should align with the holes of the support rib on each end. Clamp the mount angles into place on the blade.
- 4. Using the holes in the mount angles as guides, drill six 3/8" holes in the moldboard.
- Attach the assembled deflector to the blade using the supplied 5/16" x 1" cap screws and 5/16" washers, passed through the mount doublers and moldboard and secured with 5/16" washers and locknuts. Fasten each bent tab with a 5/16" cap screw and secure with a 5/16" washer and locknut. Tighten fasteners to 18 ft-lb.



6. Tighten the fasteners securing the mount strips and mount angles to the deflector (from Step 2) until the mount strips and mount angles are tight against the deflector.

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