

# 68600

## MOUNT KIT

**Ford F-150**

**2009 - 14**

### Installation Instructions

**⚠ CAUTION**

Read this document before installing the snowplow.

**⚠ CAUTION**

See your sales outlet/Web site for specific vehicle application recommendations before installation. The online selection tool has specific vehicle and snowplow requirements.

**SAFETY DEFINITIONS**

**⚠ WARNING**  
Indicates a potentially hazardous situation that, if not avoided, could result in death or serious personal injury.

**⚠ CAUTION**  
Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

**NOTE:** Indicates a situation or action that can lead to damage to your snowplow and vehicle or other property. Other useful information can also be described.

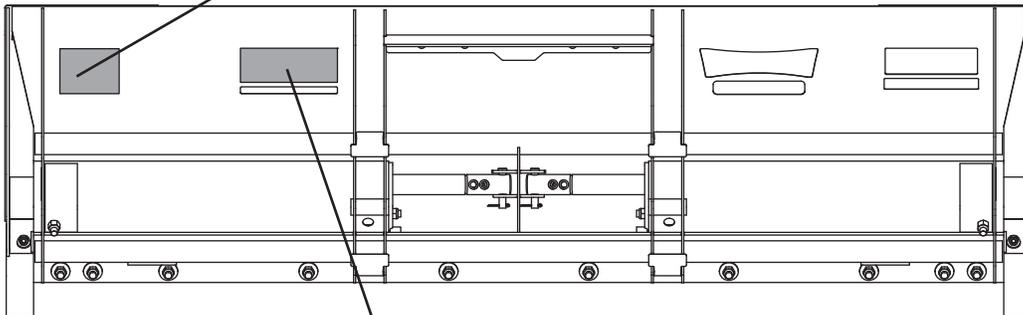
**WARNING/CAUTION & INSTRUCTION LABELS**

Become familiar with and inform users about the warning and instruction labels on the back of the blade.

**NOTE:** If labels are missing or cannot be read, see your sales outlet.

**Warning and Caution Label**

<b>⚠ WARNING</b>	
	Lower blade when vehicle is parked.
	Do not exceed GVWR or GAWR including blade and ballast.
<b>⚠ CAUTION</b>	
	Read Owner's Manual before operating or servicing snowplow.
	Transport speed should not exceed 45 mph (72 km/h). Further reduce speed under adverse travel conditions.
	Plowing speed should not exceed 10 mph (16 km/h).
	See your sales outlet/Web site for specific vehicle application recommendations.
<small>59900</small>	



**Attach/Detach Instruction Label**

## SAFETY PRECAUTIONS

Improper installation and operation could cause personal injury and/or equipment and property damage. Read and understand labels and the Owner's Manual before installing, operating or making adjustments.

### **⚠ WARNING**

**Lower blade when vehicle is parked. Temperature changes could change hydraulic pressure, causing the blade to drop unexpectedly or damaging hydraulic components. Failure to do this could result in serious personal injury.**

### **⚠ WARNING**

**The driver shall keep bystanders clear of the blade when it is being raised, lowered or angled. Do not stand between the vehicle and the blade or within 8 feet of a moving blade. A moving or falling blade could cause personal injury.**

### **⚠ WARNING**

**Keep hands and feet clear of the blade and A-frame when mounting or removing the snowplow. Moving or falling assemblies could cause personal injury.**

### **⚠ WARNING**

**Do not exceed GVWR or GAWR including the blade and ballast. The rating label is found on the driver-side vehicle door cornerpost.**

### **⚠ WARNING**

**To prevent accidental movement of the blade, always turn the ON/OFF switch to OFF whenever the snowplow is not in use. The control indicator light will turn off.**

### **⚠ WARNING**

**Remove blade assembly before placing vehicle on hoist.**

### **⚠ CAUTION**

**Refer to the online selection tool for minimum vehicle recommendations and ballast requirements.**

## PERSONAL SAFETY

- Remove ignition key and put the vehicle in park or in gear to prevent others from starting the vehicle during installation or service.
- Wear only snug-fitting clothing while working on your vehicle or snowplow.
- Do not wear jewelry or a necktie, and secure long hair.
- Wear safety goggles to protect your eyes from battery acid, gasoline, dirt and dust.
- Avoid touching hot surfaces such as the engine, radiator, hoses and exhaust pipes.
- Always have a fire extinguisher rated BC handy, for flammable liquids and electrical fires.

## FIRE AND EXPLOSION

### **⚠ WARNING**

**Gasoline is highly flammable and gasoline vapor is explosive. Never smoke while working on vehicle. Keep all open flames away from gasoline tank and lines. Wipe up any spilled gasoline immediately.**

Be careful when using gasoline. Do not use gasoline to clean parts. Store only in approved containers away from sources of heat or flame.

## CELL PHONES

A driver's first responsibility is the safe operation of the vehicle. The most important thing you can do to prevent a crash is to avoid distractions and pay attention to the road. Wait until it is safe to operate Mobile Communication equipment such as cell phones, text messaging devices, pagers or two-way radios.

## VENTILATION

### **⚠ WARNING**

**Vehicle exhaust contains lethal fumes. Breathing these fumes, even in low concentrations, can cause death. Never operate a vehicle in an enclosed area without venting exhaust to the outside.**

**NOISE**

Airborne noise emission during use is below 70 dB(A) for the snowplow operator.

**VIBRATION**

Operating snowplow vibration does not exceed 2.5 m/s<sup>2</sup> to the hand-arm or 0.5 m/s<sup>2</sup> to the whole body.

**TORQUE CHART**

**⚠ CAUTION**

**Read instructions before assembling. Fasteners should be finger tight until instructed to tighten according to the torque chart. Use standard methods and practices when attaching snowplow including proper personal protective safety equipment.**

<b>Recommended Fastener Torque Chart</b>					
<b>Inch Fasteners Grade 5 and Grade 8</b>					
Size	Torque (ft-lb)		Size	Torque (ft-lb)	
	 Grade 5	 Grade 8		 Grade 5	 Grade 8
1/4-20	8.4	11.9	9/16-12	109	154
1/4-28	9.7	13.7	9/16-18	121	171
5/16-18	17.4	24.6	5/8-11	150	212
5/16-24	19.2	27.3	5/8-18	170	240
3/8-16	30.8	43.6	3/4-10	269	376
3/8-24	35.0	49.4	3/4-16	297	420
7/16-14	49.4	69.8	7/8-9	429	606
7/16-20	55.2	77.9	7/8-14	474	669
1/2-13	75.3	106.4	1-8	644	909
1/2-20	85.0	120.0	1-12	704	995

<b>Metric Fasteners Class 8.8 and 10.9</b>					
Size	Torque (ft-lb)		Size	Torque (ft-lb)	
	 Class 8.8	 Class 10.9		 Class 8.8	 Class 10.9
M6 x 1.00	7.7	11.1	M20 x 2.50	325	450
M8 x 1.25	19.5	26.9	M22 x 2.50	428	613
M10 x 1.50	38.5	53.3	M24 x 3.00	562	778
M12 x 1.75	67	93	M27 x 3.00	796	1139
M14 x 2.00	107	148	M30 x 3.50	1117	1545
M16 x 2.00	167	231	M33 x 3.50	1468	2101
M18 x 2.50	222	318	M36 x 4.00	1952	2701

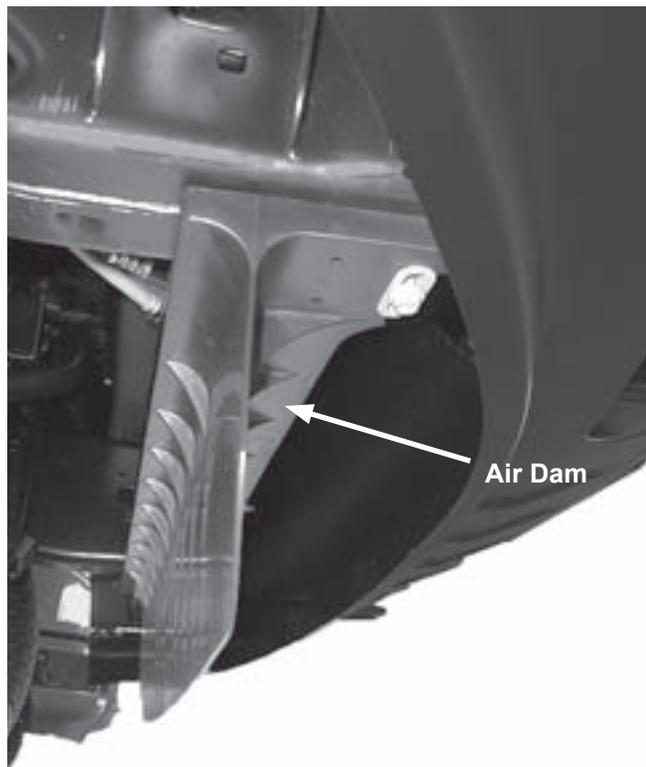
These torque values apply to fasteners except those noted in the instructions.

## INSTALLATION INSTRUCTIONS

**NOTE: For easier assembly and installation, vehicle and all snowplow components should be on a smooth, level, hard surface, such as concrete.**

### MOUNT INSTALLATION

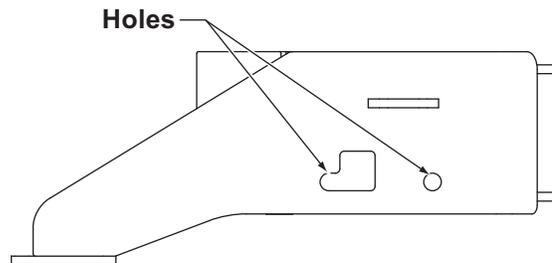
1. Remove the bumper.
2. Remove air dam (pictured), if equipped. Retain for owner.



3. Remove the tow hooks. Retain the fasteners. Save tow hooks for reinstallation if mounts are removed in the future.

4. Place passenger-side mount up against the frame. Insert tow hook nut bar (a clip with 2 nuts attached to it) into frame. Insert tow hook fasteners up through mount hole, through truck frame and into nut bar. Hand tighten.

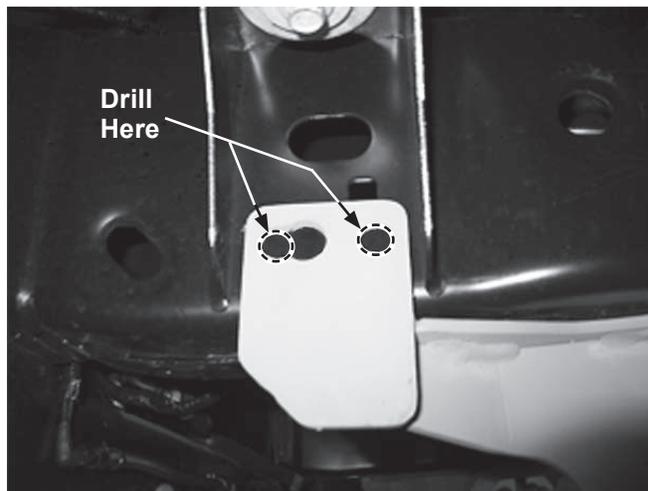
Top View



### ⚠ CAUTION

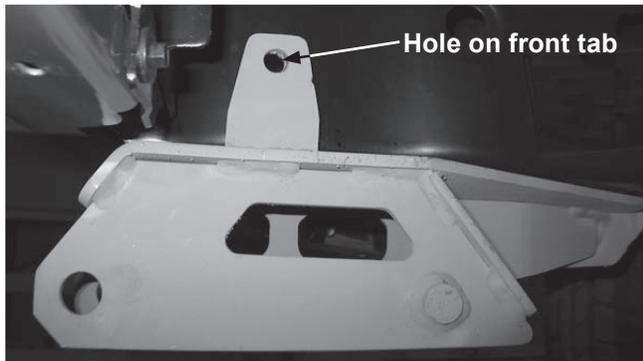
Use caution not to pinch, cut or drill through any wires or hoses running along the frame rail.

5. Push mount tight up against frame and rearward. Using rearmost portion of rear hole on the outside of the pushplate, drill a 17/32" hole through the frame. Using other pushplate hole as a guide, drill hole through outside of frame.



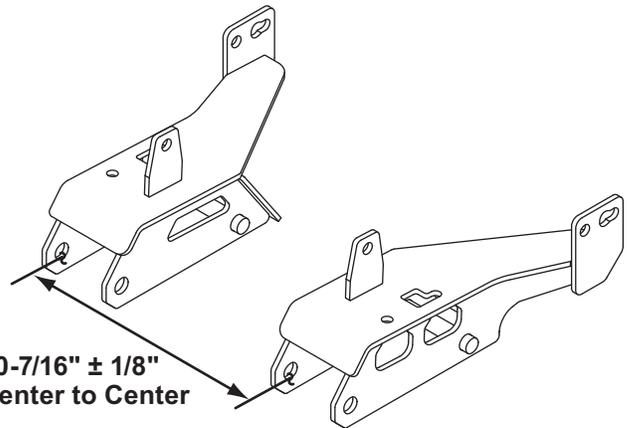
6. Attach a washer to the cap screw with handle and insert it through the frame and through the forwardmost rear hole. Attach nut and hand tighten.
7. Attach a washer to the cap screw with handle and insert it through the frame and through the rearmost hole in pushplate. Attach a washer and nut to the fastener and hand tighten.

- Using the front tab on the pushplate as a guide, drill a  $17/32$ " hole through the inside of the frame. Attach washer to a  $1/2$ " cap screw. Insert it through the frame and through the front tab on the pushplate. Attach a nut and hand tighten.



- Repeat steps 4–8 for the driver's side.

- Fully tighten the passenger-side fasteners according to the torque chart. Measure the distance between the pushplates. The center to center dimension must be  $30-7/16$ "  $\pm$   $1/8$ ". Once the specified dimension is reached, fully tighten the driver-side fasteners according to the torque chart.



- Reattach the bumper and modify the air dam as necessary.

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**NOTE: After five to ten hours of snowplow usage, retorque all pushplate assembly fasteners.**

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The company reserves the right under its product improvement policy to change construction or design details and furnish equipment when so altered without reference to illustrations or specifications used. This equipment manufacturer or the vehicle manufacturer may require or recommend optional equipment for snow removal. Do not exceed vehicle ratings with a snowplow. The company offers a limited warranty for all snowplows and accessories. See separately printed page for this important information.