



Drive Components

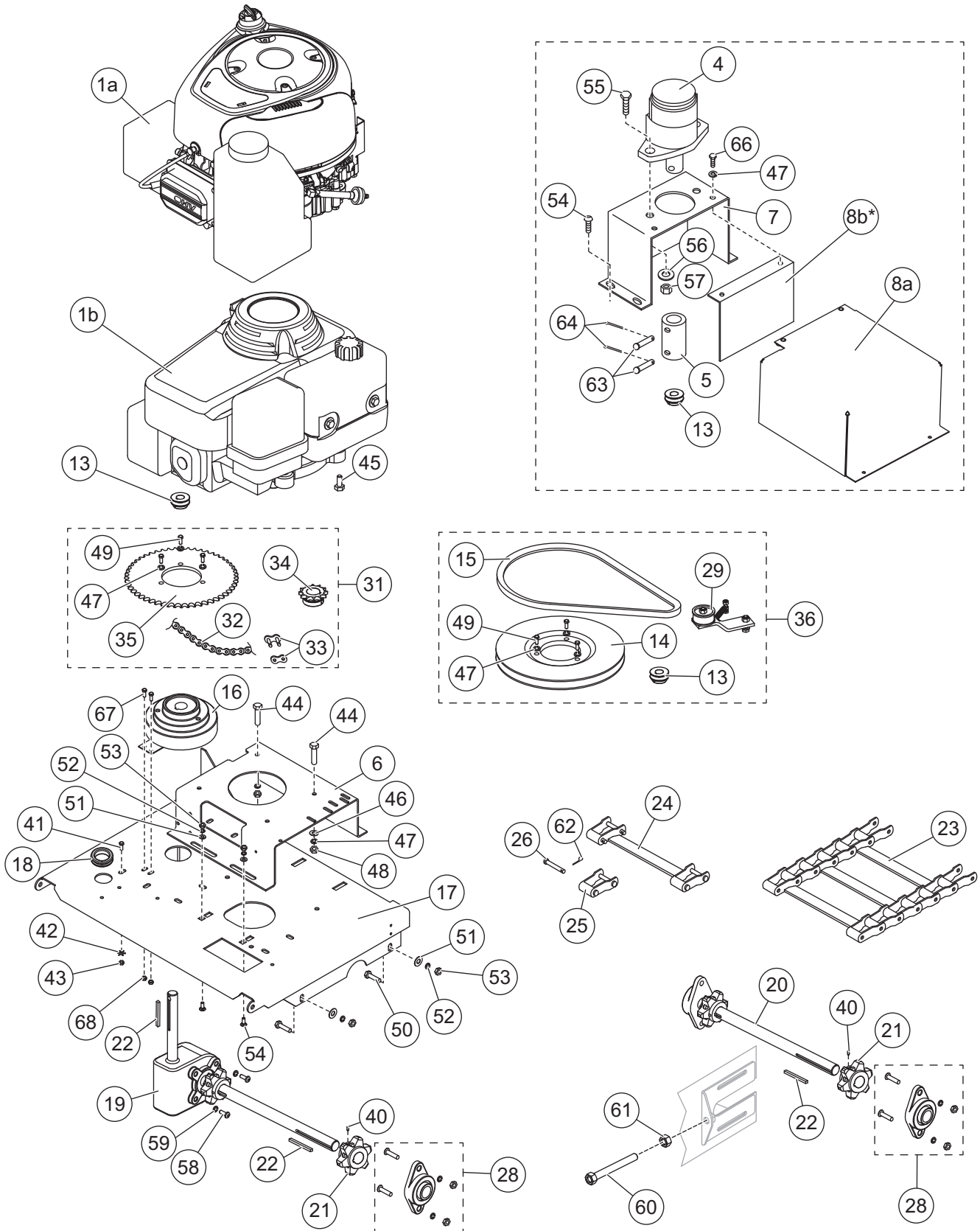
ICE BREAKER™ Hopper Spreader

Parts List

This Parts List is for WESTERN® ICE BREAKER Hopper Spreaders with serial numbers beginning with 0806 and higher.

ICE BREAKER™ HOPPER SPREADER

DRIVE COMPONENTS



ICE BREAKER™ HOPPER SPREADER

Drive Components							
Item	Part	Qty	Description	Item	Part	Qty	Description
1a	96165	1	10.5 hp Briggs & Stratton Engine	24	68492	AR	Conveyor Repair Bar w/Pins and Cotters
1b	94535	1	11 hp Honda Engine				
4	68396	1	Hydraulic Motor	25	68475	AR	Conveyor Repair Link w/Pins and Cotters
5	68402	1	Coupling				
6	68940-1	1	Engine Mount	26	41743	AR	Conveyor Chain Pin w/Cotter
7	68397	1	Mount, Hydraulic Motor	28	94953	3	Spreader Bearing Kit
8a	95472	1	Motor Mount Front Cover	31	95736	1	Chain Drive Kit
8b*	68470	2	Motor Mount Front Cover	32	96377	1	#40 Chain with Master Link
13	94669	1	Pulley, Engine	33	95894	AR	#40 Chain Master Link
16	65212	1	Electric Clutch	34	65214	1	Sprocket, #40 x 12T x 1.0 ID
17	68941-1	1	Engine Base MS	35	65209	1	Sprocket, Clutch, #40 x 52T
	94918-1	1	Engine Base SS	36	95737	1	Accessory Belt Drive Kit
18	65216	1	Rubber Grommet 1"				
19	95567	1	Gear Case				
20	94351	1	Idler Shaft				
21	65909	4	Sprocket, 6T				
22	65174	5	Machine Key, 1/4 sq x 1-1/2				
23	94898	1	Conveyor Chain 7' (108 links)				
	68474	1	Conveyor Chain 8' (123 links)				
	95361	1	Conveyor Chain 9' (138 links)				
	68435	1	Conveyor Chain 10' (150 links)				
AR = As Required				SS = Stainless Steel		MS = Mild Steel	

* For dual hydraulic chute drive.

See page 4 for hardware parts list.

Item 36				95737 Accessory Belt Drive Kit			
Item	Part	Qty	Description	Item	Part	Qty	Description
13	94669	1	Pulley, Engine	29	95568	1	Drive Belt Idler Kit
14	94670	1	Pulley, Clutch	47	91276	3	5/16 Spring Lock Washer
15	94691	1	V-Belt	49	93162	3	5/16-18 x 3/4 Hex Cap Screw

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Drive Components – Hardware							
Item	Part	Qty	Description	Item	Part	Qty	Description
40	68480	4	1/4-20 x 3/8 Socket Set Screw	54	90375	4	3/8-16 x 1 Carriage Bolt
41	90381	1	1/4-20 x 3/4 Hex Cap Screw	55	68108	2	1/2-13 x 1-1/2 Hex Cap Screw
42	67083	1	1/4 External Lock Washer	56	68109	2	1/2 Flat Washer
43	91429	1	1/4-20 Hex Nut	57	67295	2	1/2-13 Hex Nut
44	90977	*	5/16-18 x 1-1/2 Hex Cap Screw	58	68360	4	1/2-13 x 3/4 Button Cap Screw
45	94690	2	5/16-24 x 3/4 Hex Cap Screw (Honda engine only)	59	91284	4	1/2 Spring Lock Washer
46	90980	4	5/16 Flat Washer	60	65609	2	5/8-11 x 6 Take-Up Bolt SS
47	91276	7	5/16 Spring Lock Washer	61	91435	2	5/8-11 Hex Nut
48	91430	4	5/16-18 Hex Nut	62	91897	AR	3/32 x 1/2 Cotter Pin
49	93162	3	5/16-18 x 3/4 Hex Cap Screw	63	67147	2	3/8 x 2 Clevis Pin G5
50	91015	4	3/8-16 x 1 Hex Cap Screw	64	91902	2	1/8 Cotter Pin
51	91123	16	3/8 Flat Washer	66	80268	2	5/16-18 x 5/8 Hex Cap Screw
52	91282	8	3/8 Spring Lock Washer	67	67072	2	1/4-20 x 1-1/4 Hex Cap Screw
53	91431	8	3/8-16 Hex Nut	68	67076	2	1/4-20 Hex Locknut
AR = As Required				SS = Stainless Steel		G = Grade	

* Tecumseh – 4; Honda – 2

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