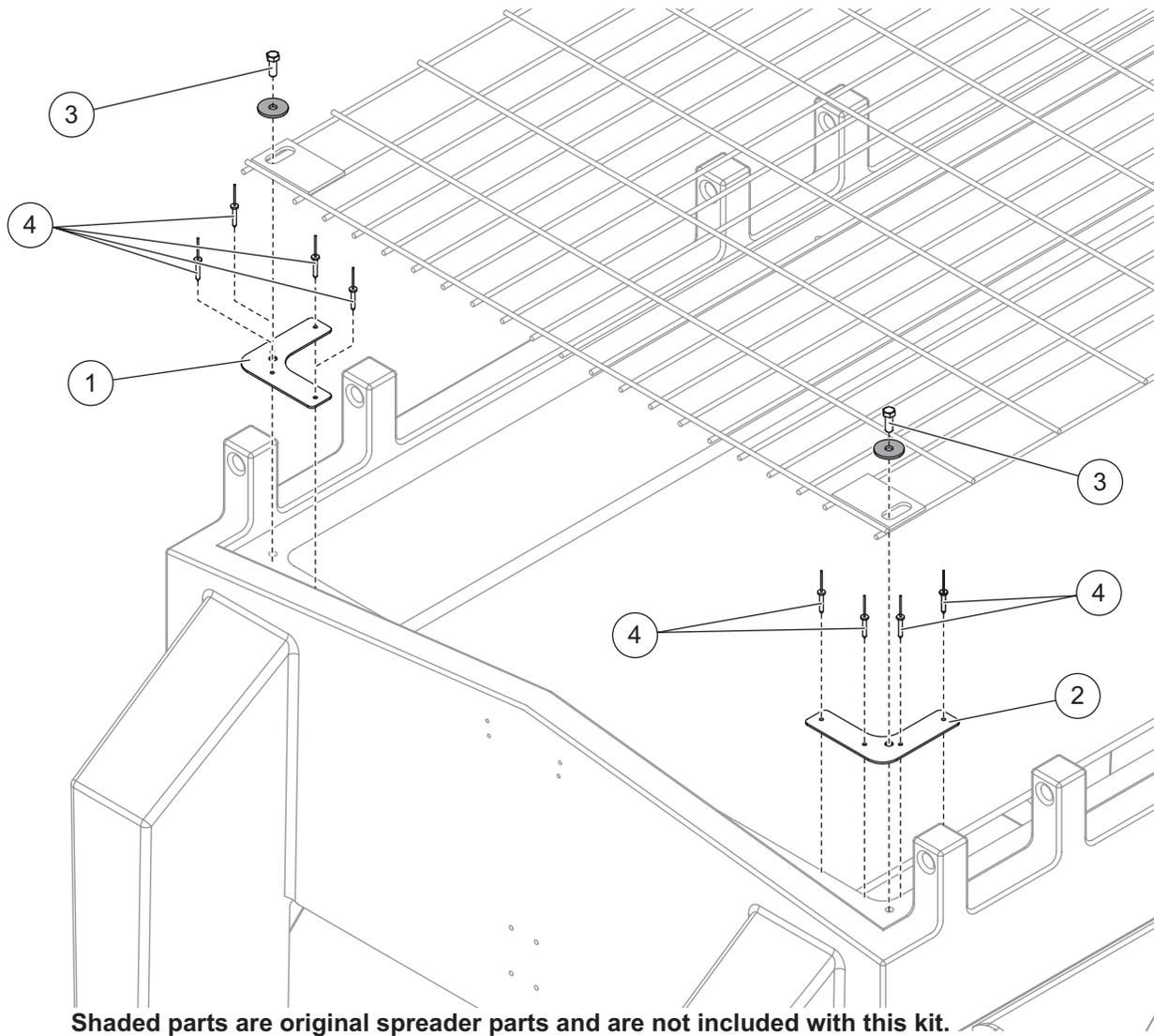


PARTS LIST



Shaded parts are original spreader parts and are not included with this kit.

96042 Top Screen Fastener Repair Kit							
Item	Part	Qty	Description	Item	Part	Qty	Description
1	96045	2	Nut Plate "A"	3	91015	4	3/8-16 x 1 Hex Cap Screw SS
2	96046	2	Nut Plate "B"	4	95829	16	3/16 Pop Rivet

SS = Stainless Steel

⚠ WARNING

Do not exceed GVWR or GAWR ratings as found on the driver-side vehicle door cornerpost.

⚠ CAUTION

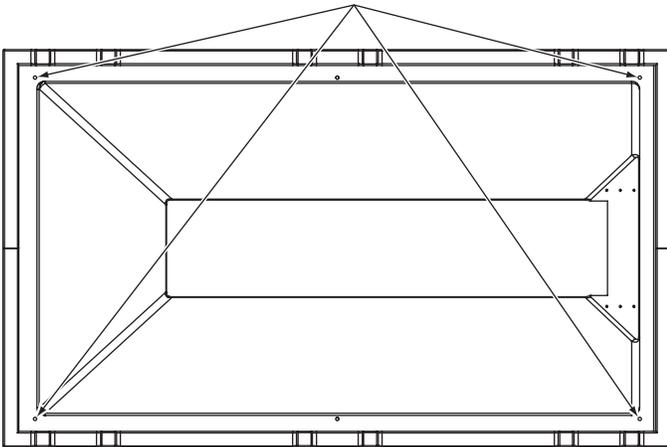
Read this document before installing the top screen fastener repair kit.

⚠ CAUTION
 Use standard methods and practices when attaching spreader and installing accessories including proper personal protective safety equipment.

INSTALLATION INSTRUCTIONS

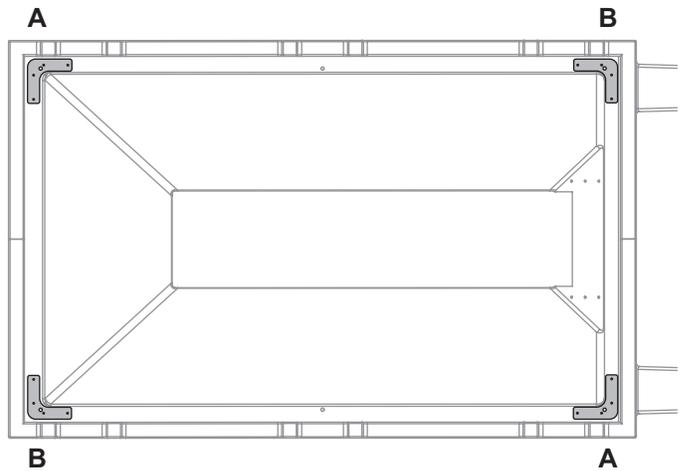
1. Park the vehicle on a level surface, place shift lever in PARK or NEUTRAL and set the parking brake. Turn the engine OFF and remove keys.
2. Using a 1" hole saw, remove the threaded inserts from the poly hopper body. Use the threaded hole as a pilot. It may not be necessary to drill all the way through the hopper, the saw will grab the insert and cause it to spin out.

Remove threaded inserts with 1" hole saw.

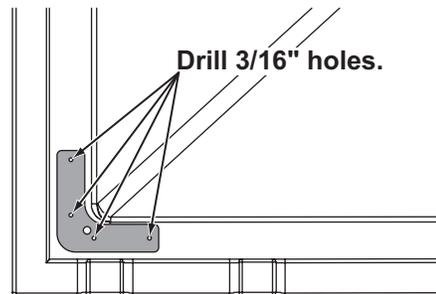


Repeat on all four corners. If needed, remove material at edge of hole with a de-burr tool or a knife so that the repair plate will sit flush on the hopper body.

3. Place each repair plate at the correct corner as shown below, with the nut recessed in the hole.



4. Using a center punch, scribe or marker, mark the location of the four smaller holes on the hopper body. Make sure that all four plates are positioned so that they will line up with the holes in the top screen when finished.
5. Drill holes using a 3/16" drill bit.



6. Secure the repair plates to the hopper body with the supplied pop rivets.
7. Repeat on all four corners.

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