December 1, 2014 Lit. No. 64498, Rev. 02

# 3919 **MOUNT KIT**

**Dodge Dakota 4X4 Dodge Durango 4X4**  2000 - 2004

2000 - 2003

**Installation Instructions** 

# **A** CAUTION

Read this document before installing the snowplow.

# **A** CAUTION

See your sales outlet/Web site for specific vehicle application recommendations before installation. The online selection tool has specific vehicle and snowplow requirements.

# **SAFETY DEFINITIONS**

#### **A** WARNING

Indicates a potentially hazardous situation that, if not avoided, could result in death or serious personal injury.

# **A** CAUTION

Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

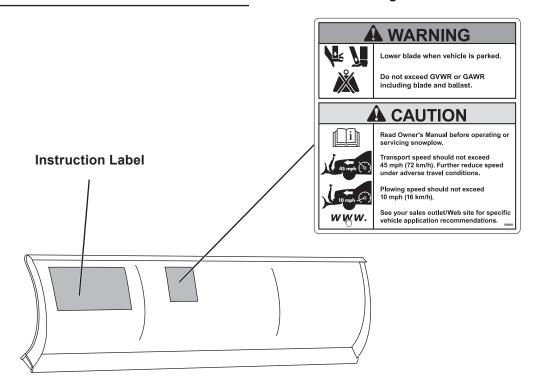
NOTE: Indicates a situation or action that can lead to damage to your snowplow and vehicle or other property. Other useful information can also be described.

# WARNING/CAUTION & INSTRUCTION LABELS

Become familiar with and inform users about the warning and instruction labels on the back of the blade.

NOTE: If labels are missing or cannot be read, see your sales outlet.

# Warning/Caution Label



#### SAFETY PRECAUTIONS

Improper installation and operation could cause personal injury and/or equipment and property damage. Read and understand labels and the Owner's Manual before installing, operating or making adjustments.

#### **A** WARNING

Lower the blade when vehicle is parked.
Temperature changes could change
hydraulic pressure, causing the blade to
drop unexpectedly or damaging hydraulic
components. Failure to do this could result in
serious personal injury.

#### **A** WARNING

The driver shall keep bystanders clear of the blade when it is being raised, lowered or angled. Do not stand between the vehicle and the blade or within 8 feet of a moving blade. A moving or falling blade could cause personal injury.

#### **A WARNING**

Keep hands and feet clear of the blade and A-frame when mounting or removing the snowplow. Moving or falling assemblies could cause personal injury.

#### **A WARNING**

Do not exceed GVWR or GAWR including the blade and ballast. The rating label is found on the driver-side vehicle door cornerpost.

#### **A WARNING**

To prevent accidental movement of the blade, always turn the control OFF whenever the snowplow is not in use. The power indicator light will turn OFF.

# **A WARNING**

Remove blade assembly before placing vehicle on hoist.

#### A CAUTION

Refer to the online selection tool for minimum vehicle recommendations and ballast requirements.

#### PERSONAL SAFETY

- Remove ignition key and put the vehicle in park or in gear to prevent others from starting the vehicle during installation or service.
- Wear only snug-fitting clothing while working on your vehicle or snowplow.
- Do not wear jewelry or a necktie, and secure long hair
- Wear safety goggles to protect your eyes from battery acid, gasoline, dirt and dust.
- Avoid touching hot surfaces such as the engine, radiator, hoses and exhaust pipes.
- Always have a fire extinguisher rated BC handy, for flammable liquids and electrical fires.

#### FIRE AND EXPLOSION

#### **A WARNING**

Gasoline is highly flammable and gasoline vapor is explosive. Never smoke while working on vehicle. Keep all open flames away from gasoline tank and lines. Wipe up any spilled gasoline immediately.

Be careful when using gasoline. Do not use gasoline to clean parts. Store only in approved containers away from sources of heat or flame.

#### **CELL PHONES**

A driver's first responsibility is the safe operation of the vehicle. The most important thing you can do to prevent a crash is to avoid distractions and pay attention to the road. Wait until it is safe to operate Mobile Communication Equipment such as cell phones, text messaging devices, pagers or two-way radios.

#### **VENTILATION**

#### **A** WARNING

Vehicle exhaust contains lethal fumes. Breathing these fumes, even in low concentrations, can cause death. Never operate a vehicle in an enclosed area without venting exhaust to the outside.

# **NOISE**

Airborne noise emission during use is below 70 dB(A) for the snowplow operator.

#### **VIBRATION**

Operating snowplow vibration does not exceed 2.5 m/s² to the hand-arm or 0.5 m/s² to the whole body.

# **TORQUE CHART**

#### **A** CAUTION

Read instructions before assembling.
Fasteners should be finger tight until instructed to tighten according to the torque chart. Use standard methods and practices when attaching snowplow, including proper personal protective safety equipment.

Recommended Fastener Torque Chart					
Inch Fasteners Grade 5 and Grade 8					
Size	Torque (ft-lb)			Torque (ft-lb)	
	Grade 5	Grade 8	Size	Grade 5	Grade 8
1/4-20	8.4	11.9	9/16-12	109	154
1/4-28	9.7	13.7	9/16-18	121	171
5/16-18	17.4	24.6	5/8-11	150	212
5/16-24	19.2	27.3	5/8-18	170	240
3/8-16	30.8	43.6	3/4-10	269	376
3/8-24	35.0	49.4	3/4-16	297	420
7/16-14	49.4	69.8	7/8-9	429	606
7/16-20	55.2	77.9	7/8-14	474	669
1/2-13	75.3	106.4	1-8	644	909
1/2-20	85.0	120.0	1-12	704	995
Metric Fasteners Class 8.8 and 10.9					
Size	Torque (ft-lb)			Torque (ft-lb)	
	Class 8.8	Class 10.9	Size	Class 8.8	Class 10.9
M6 x 1.00	7.7	11.1	M20 x 2.50	325	450
M8 x 1.25	19.5	26.9	M22 x 2.50	428	613
M10 x 1.50	38.5	53.3	M24 x 3.00	562	778
M12 x 1.75	67	93	M27 x 3.00	796	1139
M14 x 2.00	107	148	M30 x 3.50	1117	1545
M16 x 2.00	167	231	M33 x 3.50	1468	2101
M18 x 2.50	222	318	M36 x 4.00	1952	2701
These torque values apply to fasteners except those noted in the instructions.					

#### INSTALLATION INSTRUCTIONS

#### **A** CAUTION

Snowplow lights may interfere with grille when opening the hood. Remove the snowplow when opening the hood.

NOTE: For easier assembly and installation, vehicle and all snowplow components should be on a smooth, level, hard surface, such as concrete.

# **Mount Assembly**

- Remove and save plastic fasteners holding the front of the air dam and rubber flap to the radiator support.
- 2. Disconnect fog light wiring if applicable.
- Remove and save fasteners attaching bumper to inner bumper brackets. These are accessible when hood is opened. Fully remove bumper by sliding forward. Fully remove inner bumper brackets by tapping out the two fasteners found in each bracket and sliding forward.
- 4. Position mount assembly and previously removed bumper brackets between frame members with mount hanger plates sandwiched by frame and bumper brackets. (See illustration below.)



- Loosely fasten using previously removed bumper bracket fasteners and a 1/2" x 1-1/2" cap screw, washer, washer and locknut through the rear hole in the frame/mount hanger. Do not fully tighten any fasteners until instructed to do so.
- 5. Slide the mount assembly rearward so that the rear stops on the mount contact the frame cross member. Use a floor jack or clamps to force the rear stops to contact the cross member.



- Using the holes in the rear stops as guides, drill two 17/32" holes into the cross member. Loosely fasten with two 1/2"-13 x 1-1/2" cap screws with handles, four 1/2" flat washers and two 1/2"-13 locknuts.
- Check that the mount assembly is level from side to side. Use a floor jack to adjust if necessary.
   When the mount is in position, tighten all fasteners starting with the rear stiffeners and working forward.

8. Loosely position the bumper in place. Using the mount assembly as a guide, notch the lower plastic section of the bumper as needed to allow reinstallation of the bumper. (See illustration.) Make notches as small as possible to accommodate the mount. Reinstall the bumper by securing the side bumper brackets first. Finish installing the air dam and rubber flap with remaining plastic fasteners.



NOTE: After five to ten hours of snowplow usage, retorque all mount assembly fasteners.

The company reserves the right under its product improvement policy to change construction or design details and furnish equipment when so altered without reference to illustrations or specifications used. This equipment manufacturer or the vehicle manufacturer may require or recommend optional equipment for snow removal. Do not exceed vehicle ratings with a snowplow. The company offers a limited warranty for all snowplows and accessories. See separately printed page for this important information.