



WESTERN PRODUCTS  
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A DIVISION OF DOUGLAS DYNAMICS, INC.

Box No. 49233  
Adaptor Kit for 1989  
Model 2340 Toyota  
4WD Pickup

## INSTALLATION INSTRUCTIONS

**IMPORTANT:** Install 60560 Toyota Lift-Mount according to the first three (3) Steps of 1986 & Later Installation Instructions of Form No. 13308 in L/M Box. Use furnished 12mm X 1.25 X 30mm capscrews, 7/16" flat washers and 1/2" lock washers to secure lift to weldnuts in front crossmember in Step 2.

### 1989 & LATER ADAPTOR KIT BUMPER & SHIELD INSTRUCTIONS

1. Remove bumper brackets and lower half of bumper. Retain these components and reinstall if lift-mount is removed from vehicle.
2. Install furnished Curb & Driver Side Bumper Brackets to vehicle bumper bracket mounting holes with existing fasteners. Attach bumper to brackets inserting top bumper stud through bracket hole first and then lower stud through bracket slot, secure with existing nuts.
3. Install furnished offset Bumper Braces to fender bracket and to rubber mounted stud on bumper. Secure with 5/16" X 1" capscrew, flat washer and locknut to fender bracket and existing nut to bumper mount.
4. Release plastic clips that retain wires to body and plug bulbs into lamp housings. Replace park-turn lights to bumper.
5. Position furnished Curb & Driver Side Plastic Shields under grille aligning to fender opening and to lift brace bar. Using the shield as a guide, drill two (2) 9/64" diameter holes per side through the fender bracket and through narrow flange directly under grille. Secure with furnished #10 X 1" sheet metal screws.

### PARTS LIST

PART NO	QUAN	DESCRIPTION
61237	1	Bumper Bracket - Curb Side
61238	1	Bumper Bracket - Driver Side
61239	2	Bumper Brace
61240	1	Shield - Curb Side
61241	1	Shield - Driver Side
95071	2	Capscrew - 12mm X 1.25 X 30mm Long Grade 8.8
	2	Capscrew - 5/16-18" X 1" Long
	2	Flat Washer - 5/16"
	2	Flat Washer - 7/16"
	2	Lock Washer - 1/2"
	2	Locknut - 5/16"-18 - Nylon Insert Type.
	4	Tapping Screw #10 X 1" Long

**Note:** The above parts are not shown on any Parts Diagram.