

FORD
UNDER-FRAME MOUNT
INSTALLATION INSTRUCTIONS
FOR SINGLE-STAGE AND
TWO-STAGE TAILGATE SPREADERS

The under-frame mount is recommended for use on the following vehicles with an 8 foot box:
1980-1996 Ford F150 / F250 / F250 HD / F350.
1997 F250 HD/F350

This mount is NOT applicable to trucks equipped with a short (6-1/2 foot) box.

Read and understand Installation Instructions before installing the under-frame mount.

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Douglas Dynamics reserves the right under its product improvement procedures to change construction or design details and furnish equipment when so altered without reference to illustrations or specifications used herein.

SAFETY

Safety Definitions

Read this manual and all spreader labels before installing or operating the spreader.



WARNING: The symbol at left identifies a **SAFETY WARNING** that indicates a potentially hazardous situation that, if not avoided, could result in death or serious personal injury.

CAUTION: Indicates a situation that, if not avoided, could result in damage to product or property.

NOTE: Identifies tips, helpful hints, and maintenance information the reader should know.

Safety Procedures

Observe the following safety procedures before and during the use of the spreader. By following these rules and applying common sense, possible personal injury and potential damage to the machine may be avoided.



WARNING:

- Before starting the spreader, verify all personnel and equipment are clear of the spreader spray area.

CAUTION:

- Do not operate a spreader in need of maintenance.
- Before operating the spreader, reassemble any parts or hardware removed for cleaning or adjusting.
- Before operating the spreader, remove materials such as cleaning rags, brushes, and hand tools from the spreader.

NOTE: If the spreader obstructs the view of the license plate, check for any local regulations that may apply.

NOTE: If rear directional/brake lights are obstructed when mounting the spreader, the lights must be relocated, or auxiliary directional/brake lights must be installed to side of spreader brackets.

Battery Safety



WARNING: Follow these warnings to avoid personal injury and damage to product or property.

- Avoid exposing battery to a spark or flame.
- Always charge battery in a well ventilated area.
- Avoid contact with battery acid.
- Always disconnect battery before removing or replacing any electrical components.
- Never lay anything on a battery. This could result in electrical shock or burns and could cause explosions.

WEIGHT RESTRICTIONS



WARNING: The use of under-frame or in-bed mounts on half-ton trucks is restricted to spreading only salt or calcium chloride (max. 70 lb. per cu. ft.). Failure to comply could result in exceeding the payload capacity. See Figures 1 & 2.



WARNING: Check the vehicle's load rating certification sticker for maximum vehicle capacity and DO NOT load beyond the vehicle GVWR or GAWR. Overloading could result in an accident or damage to the vehicle.

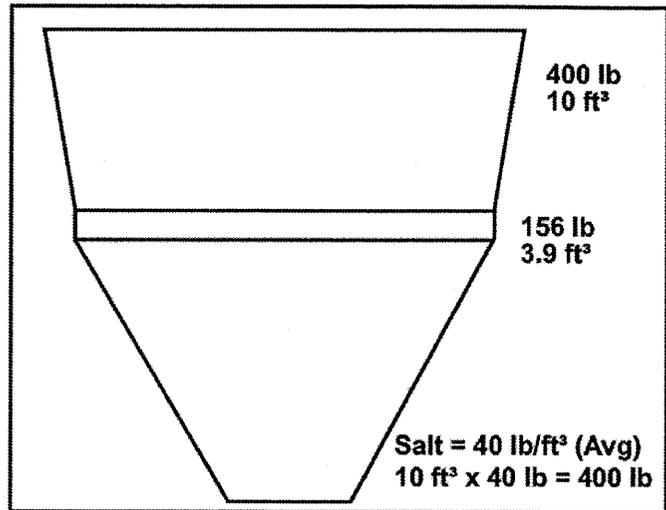


Figure 2

Very Coarse = 35 lb/ft³
 Coarse = 45 lb/ft³
 Fine = 50 lb/ft³

The following table contains information regarding the Class IV receiver hitch.

HITCH TYPE	MAX. GROSS TRLR WT (LB.)	MAX. TONGUE WT (LB.)
WEIGHT DISTRIBUTING	10,000	1000
WEIGHT CARRYING BALL MOUNT	10,000	1000

When tightening fasteners, refer to Table 1, Torque Chart, for the recommended fastener values.

Table 1: Torque Chart

Recommended Fastener Torque Chart (Ft.-Lb.)			
Size	SAE Grade 2	SAE Grade 5	SAE Grade 8
1/4-20	6	9	13
5/16-18	11	18	28
3/8-16	19	31	48
3/8-24	24	48	68
7/16-14	30	50	75
1/2-13	45	75	115
9/16-12	66	110	165
5/8-11	93	150	225
Metric Grade 8.8 (Ft.-Lb.)			
Size	Torque	Size	Torque
M 6	7	M 12	60
M 8	17	M 14	95
These torque values apply to mount assembly fasteners except those noted in the instruction.			

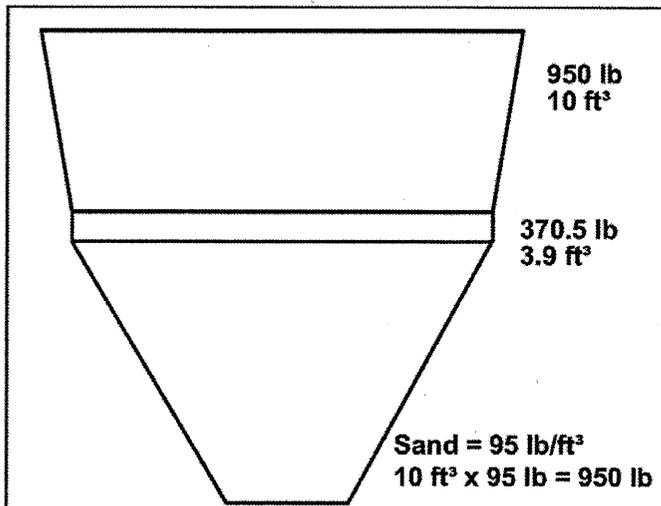


Figure 1

UNDER-FRAME MOUNT INSTALLATION

NOTE: Remove any existing trailer hitch and other after-market equipment which may interfere with the installation of this product according to these instructions.



WARNING: Before working with the spreader, secure all loose fitting clothing and unrestrained hair.

NOTE: Install all fasteners finger tight until assembly is complete. Then tighten according to the Torque Chart on page 2.

Bumper Removal

1. Remove light sockets and bulbs from bumper.
2. Remove four bolts securing bumper mounting brackets to vehicle frame (two bolts on each side).
3. Remove bumper and brackets by sliding back.

NOTE: Install all fasteners finger tight until assembly is complete. Then tighten according to the Torque Chart on page 2.

Rear Brackets Installation

1. Loosen bumper mounting brackets at bumper. See Figure 3.

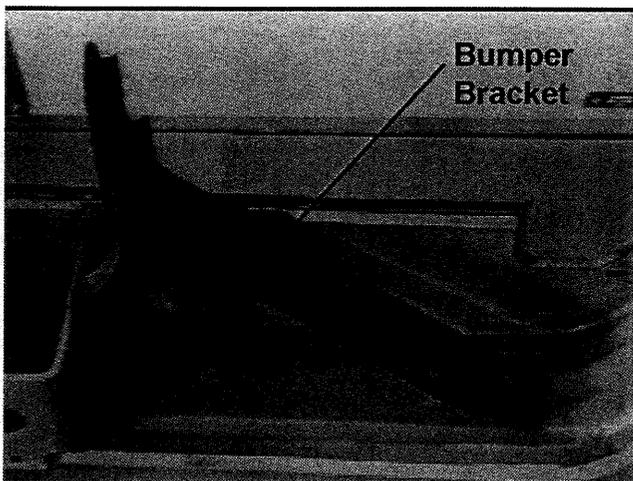


Figure 3
Driver's Side Shown

2. Position rear subframe brackets to frame rails and align holes. Temporarily install bumper mounting bolts to retain brackets. See Figure 4.

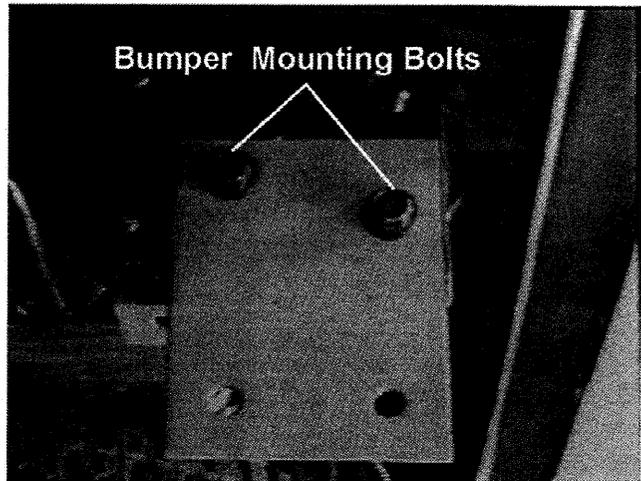


Figure 4
Driver's Side Shown

CAUTION: Before drilling any holes, check both sides of the material for any wires, fuel lines, fuel tanks, etc. that may be damaged by drilling.

3. Using rear subframe brackets as templates, drill two 17/32" holes through the bottom of the vehicle frame on each side. See Figure 5.

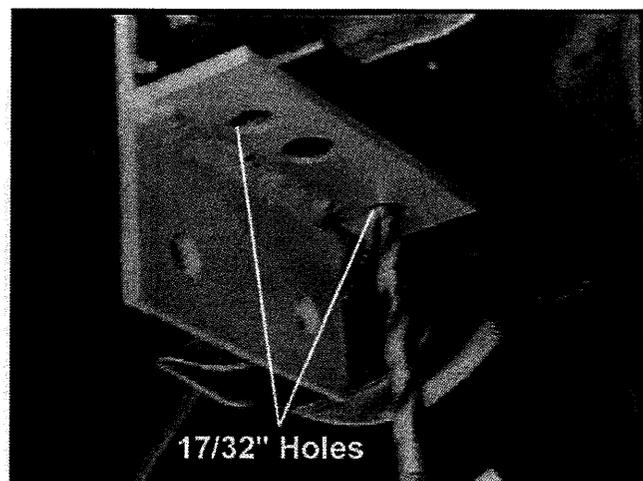


Figure 5
Driver's Side Shown

UNDER-FRAME MOUNT INSTALLATION

4. Install two 1/2" x 1-3/4" grade 8 carriage bolts through backing plates with narrow offset toward radius of frame rail from top down in each side. Retain with 1/2" locknuts. See Figure 6.

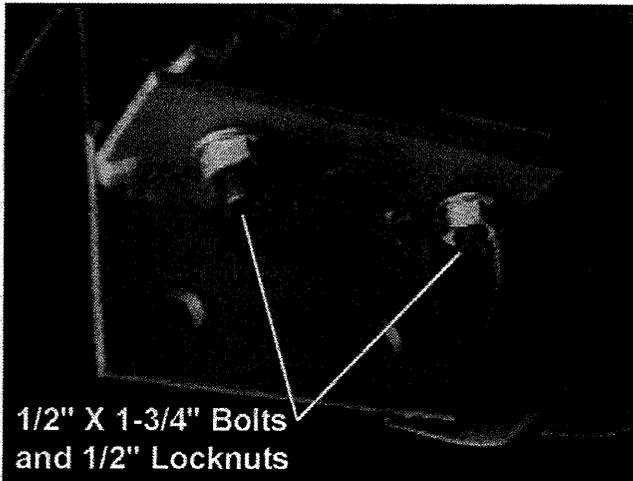


Figure 6
Driver's Side Shown

5. Remove bumper mounting bolts installed in Step 3.
6. Install bumper with bumper brackets outside of rear subframe mounting brackets. Retain with two M14x2x45 grade 10.9 bolts per side. See Figure 7.

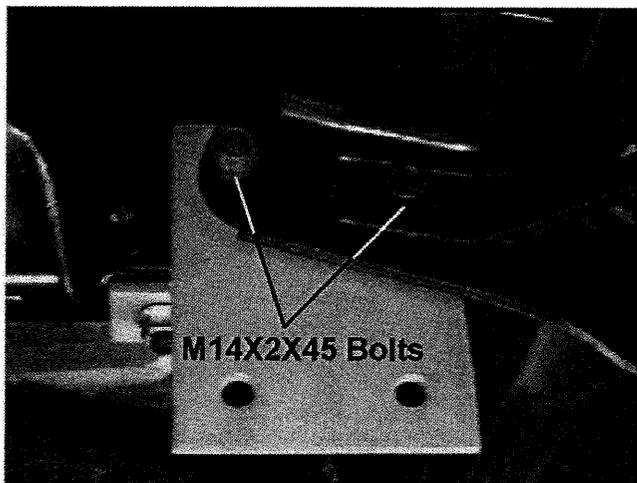


Figure 7
Driver's Side Shown

Subframe Assembly

1. Insert receiver hitch into subframe mounts to first position (widest) and align bolt holes (four per side).
2. Install two 5/8" x 4" grade 8 bolts per side (four total) with washers (one on each side of the receiver hitch). See Figure 8.

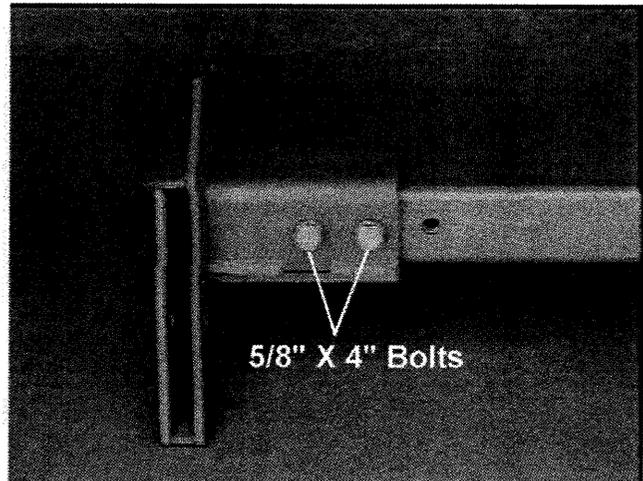


Figure 8

3. Install front mount brackets, with the welded side facing down, to outside of subframe assembly and retain with one 1/2" x 1-3/4" grade 5 bolt, 1/2" flat washer and 1/2" locknut. See Figure 9.

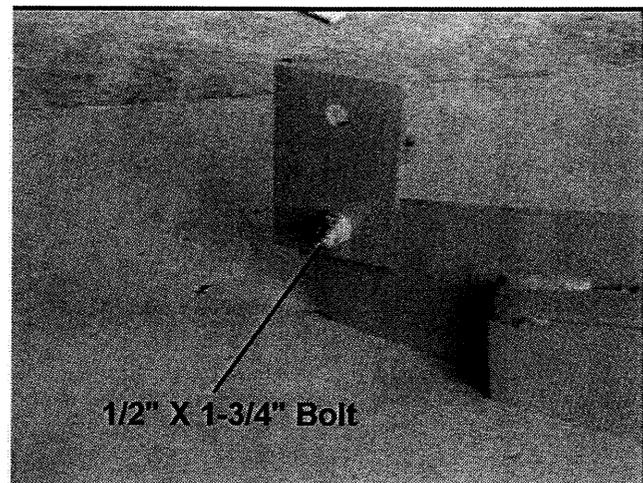


Figure 9
Driver's Side Shown

UNDER-FRAME MOUNT INSTALLATION

Subframe Assembly Installation

1. Position assembled subframe under truck between two rear subframe brackets. Install four 1/2" x 1-3/4" grade 5 bolts with 1/2" flat washers and 1/2" locknuts. See Figure 10.

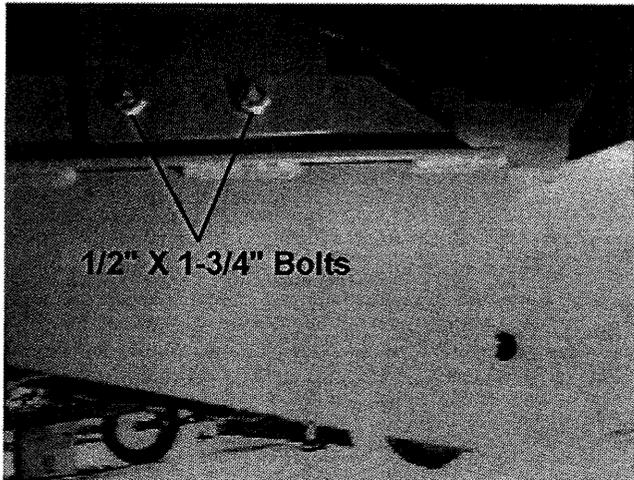


Figure 10

2. Swing front of subframe assembly up into position with front subframe mounting brackets flat against bottom flange of vehicle frame.

CAUTION: Before drilling any holes, check both sides of the material for any wires, fuel lines, fuel tanks, etc. that may be damaged by drilling.

3. Using existing holes in front brackets as templates, drill two 17/32" holes per side (four total) in vehicle frame. Figure 11 shows drilling through the side of the vehicle frame. Figure 12 shows drilling through the bottom flange of the vehicle frame.

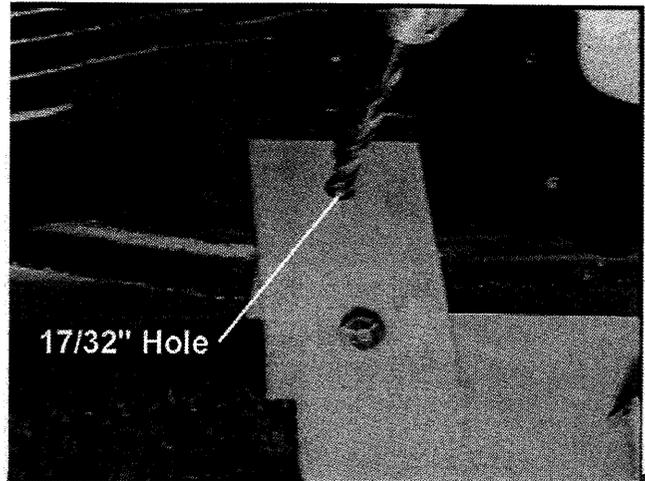


Figure 11
Driver's Side Shown

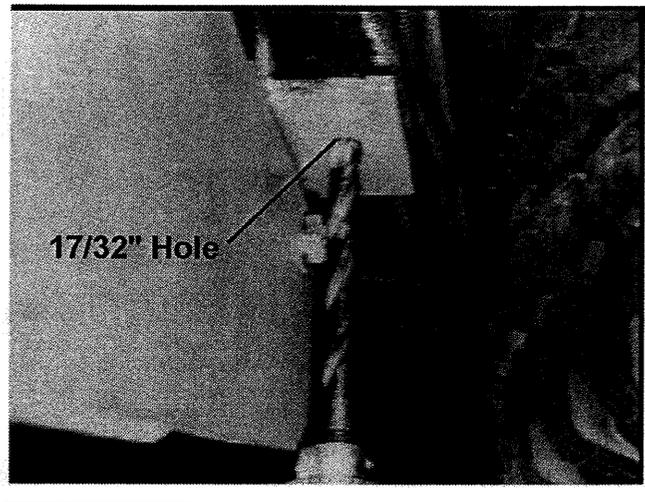


Figure 12
Driver's Side Shown

4. Install two 1/2" x 1-3/4" grade 8 carriage bolts through backing plates with the narrow offset towards radius of frame rail, from top down. Retain with 1/2" locknut.

UNDER-FRAME MOUNT INSTALLATION

5. Install two 1/2" x 2" grade 5 bolts and 1/2" flat washers from inside vehicle frame through frame and front brackets. Retain with 1/2" flat washer and 1/2" locknut. See Figure 13.

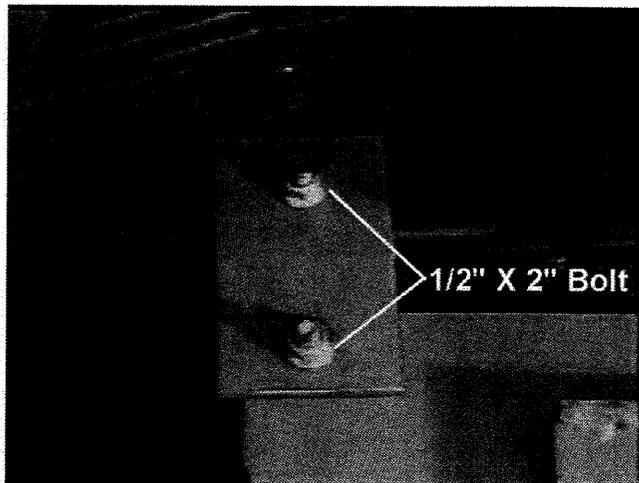


Figure 13
Driver's Side Shown

2. Align holes and install six 3/8" x 2-1/2" grade 8 bolts through vertical tubes and center section sideplates. Retain with flat washer and locknuts, three on each side.
3. Tighten all fasteners according to the Torque Chart on page 2.

Mounting the Secondary Frame

1. Position secondary frame behind truck and insert mount bars of secondary frame into subframe pockets. See Figure 14.

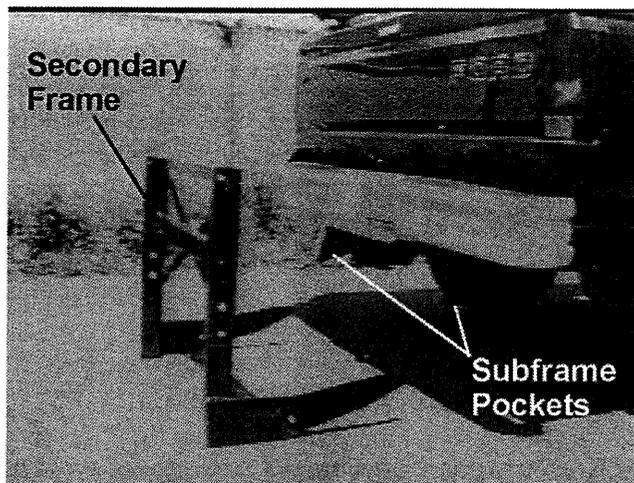


Figure 14

6. Tighten all fasteners according to the Torque Chart on page 2.
7. Re-install light sockets and bulbs in bumper.

Secondary Frame Assembly

1. Position center secondary frame section between curb- and driver-side frame sections. See Under-Frame Mount Assembly drawing on page 10.

NOTE: Secondary frame must be assembled with mount bars to the outside of vertical tubes. Top of center section should be approximately six inches above top of vertical tubes. The notch in the top cross-member must face rearward.

NOTE: Center secondary frame may be assembled three or six inches lower for use with higher trucks.



Figure 15

2. Slide secondary frame into subframe until 3/4" holes align.
3. Install two 3/4" pins through subframe and secondary frame. See Figure 15.

UNDER-FRAME MOUNT INSTALLATION

4. Retain 3/4" pins by installing 3/16" linchpin into hole in 3/4" pins.

Hopper Installation

1. Lift hopper assembly and tip slightly forward. See Figure 16.



Figure 16

2. Position tabs on the hopper assembly over the top of the installed secondary frame assembly and lower the hopper assembly. See Figure 17.



Figure 17

3. Allow hopper assembly to rotate until the bottom contacts secondary frame assembly.

4. Insert hold-down pins on each side and secure with hairpin cotters. See Figure 18.

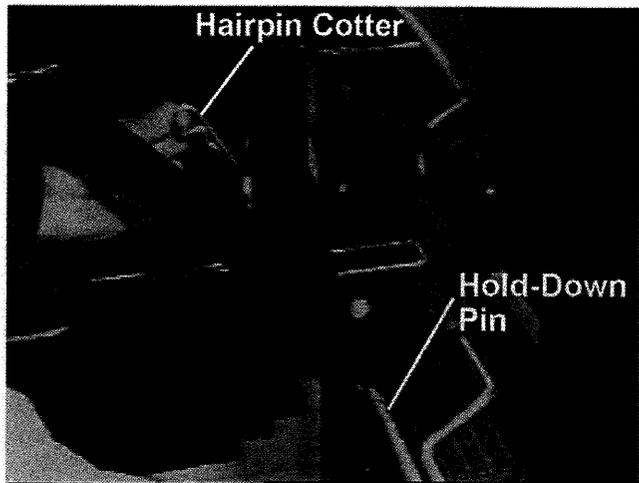


Figure 18

5. Connect spreader-side wiring harness to vehicle-side wiring harness. See Figure 19.

NOTE: Grease the electrical connections using dielectric grease.

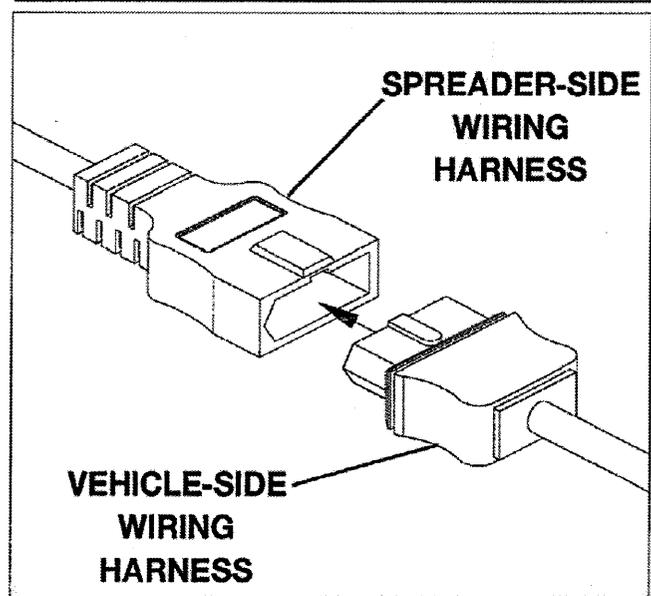
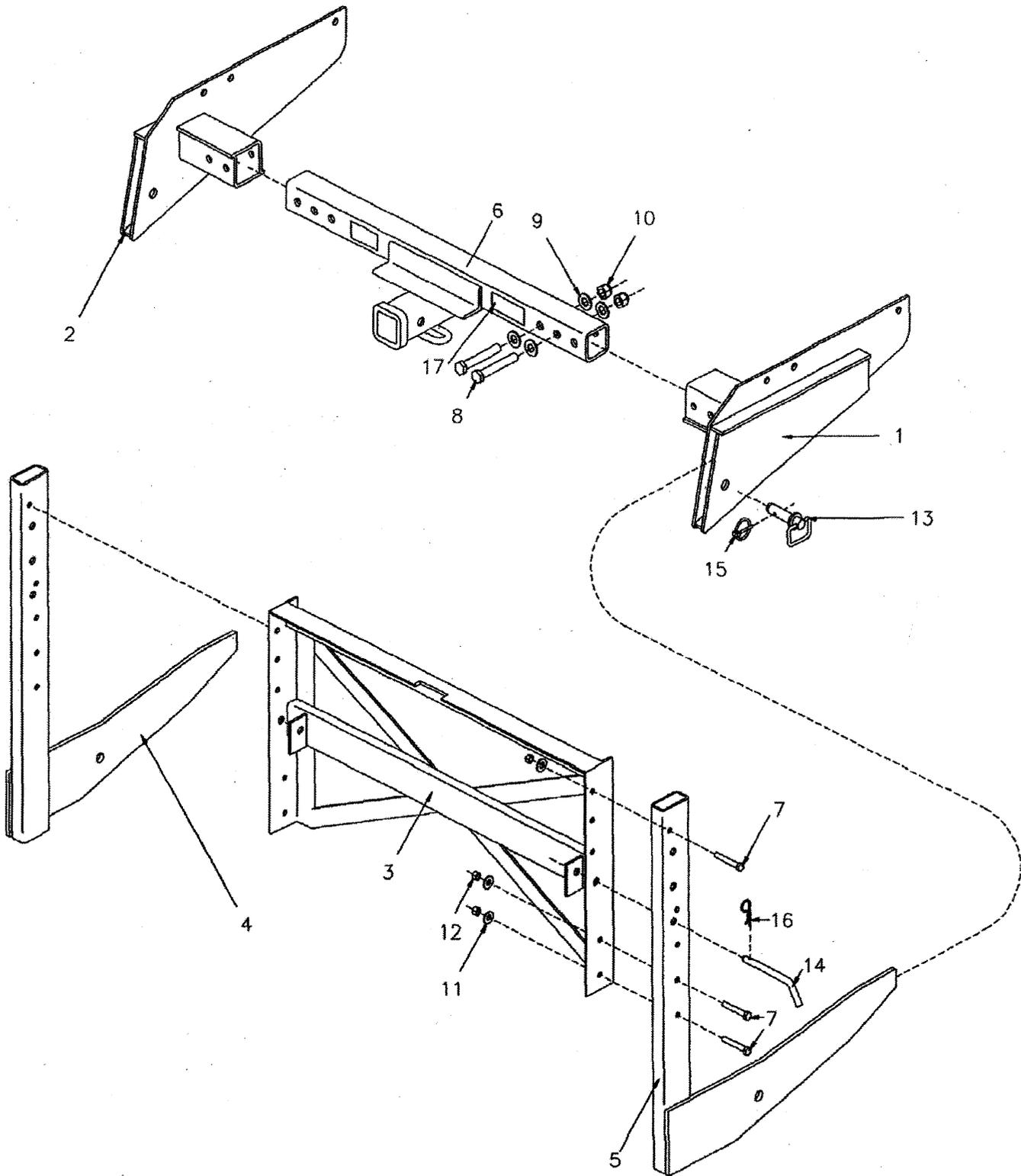


Figure 19

CAUTION: Both pins must be in place and secured with hairpin cotter pins. The hopper assembly may become unstable if the pins are not properly secure while the vehicle is in motion.

PARTS LIST

Under-Frame Mount Assembly



PARTS LIST

Under-Frame Mount Assembly

ITEM	QTY.	DESCRIPTION
1	1	MOUNT SUBFRAME - CU
2	1	MOUNT SUBFRAME - DR
3	1	SECONDARY FRAME - CTR
4	1	SECONDARY FRAME
5	1	SECONDARY FRAME
6	1	RECEIVER HITCH W/ LABELS (includes items 17)
7	6	3/8-16X2-1/2 HX CS G8 ZYC
8	4	5/8-11X4 HX CS G8 ZYC
9	8	5/8 PLAIN WASHER TY A SAE ZP
10	4	5/8-11 PT HX LK NUT NYIS ZYC
11	6	3/8 PLAIN WASHER TY A STD ZP
12	6	3/8-16 PT HX LK NUT NYIS ZYC
13	2	3/4X2-3/4 HITCH PIN ZYC
14	2	PIN 1/2"X5.5"
15	2	3/16" LINCHPIN ZYC
16	2	HAIRPIN COTTER 1/8"
17	1	LABEL - INFORMATION (WARNING)

ABBREVIATION KEY	
ASSY	Assembly
BPO	Black Phosphate and Oil
CB	Carriage Bolt
CS	Cap Screw
CTR	Center
CU	Curb-Side
DR	Driver-Side
G	Grade
HX	Hex
LK	Lock
NYIS	Nylon Insert
PT	Prevailing Torque
SAE	Society of Automotive Engineers
SFLS	Serrated Flange Lock Screw
STD	Standard
TY	Type
ZP	Zinc Plate
ZYC	Zinc Yellow Chromate

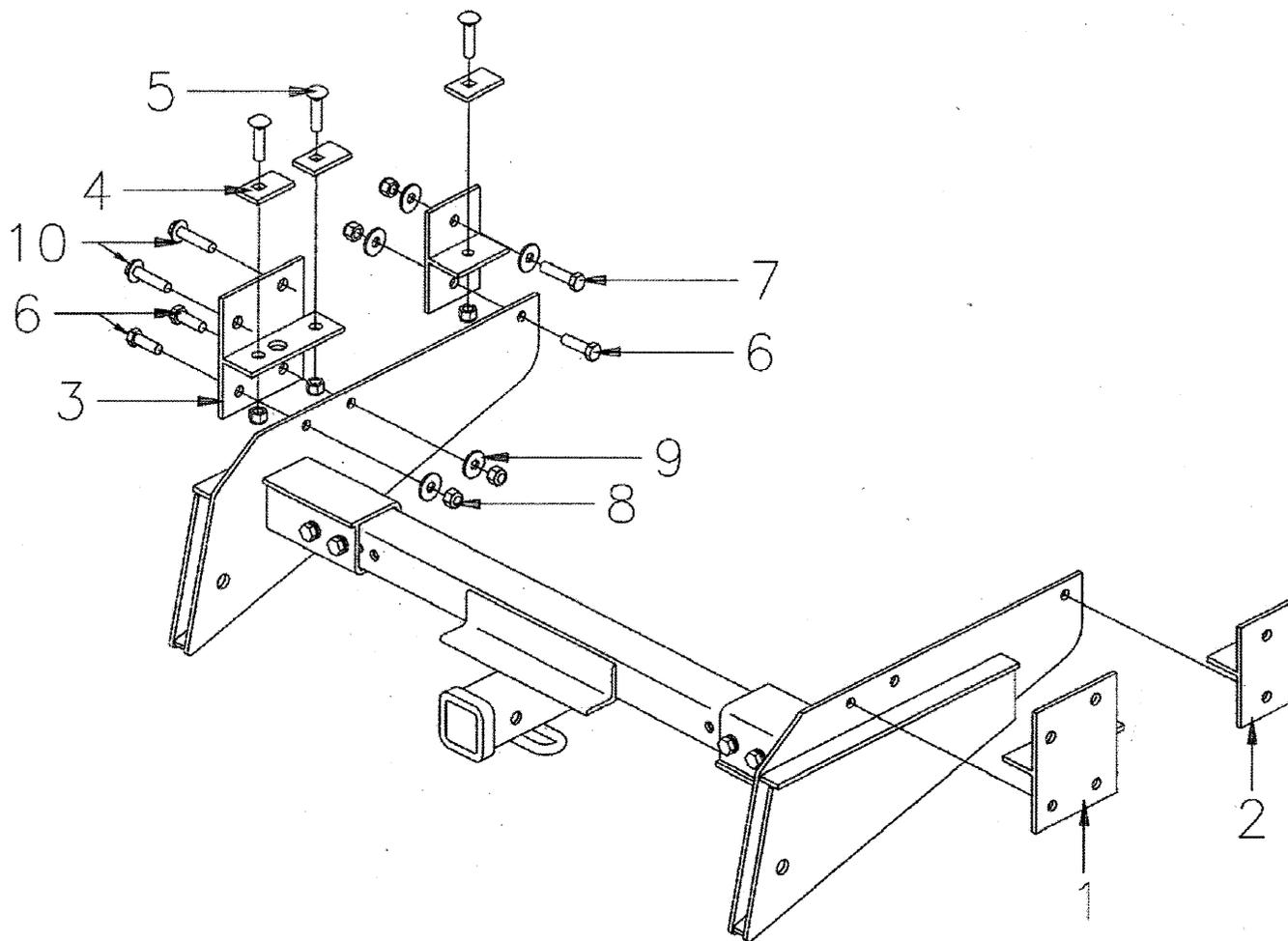
Parts 7-16 are found in the following assembly:

- 1 BOLT BAG ASSY

NOTE: See *Owner's Manual* for repair part numbers.

PARTS LIST

Ford Mounts



ITEM	QTY.	DESCRIPTION
1	1	BRACKET-FORD-REAR-CU
2	2	BRACKET-FORD-FRONT
3	1	BRACKET-FORD-REAR-DR
4	6	BACKING PLATE
5	6	1/2-13X1-3/4 CB G8 BPO
6	6	1/2-13X1-3/4 HX CS G5 ZP
7	2	1/2-13 X 2 HX CS G5 ZP
8	14	1/2-13 PT HX LK NUT NYIS ZYC
9	10	1/2 PLAIN WASHER TY A STD ZYC
10	4	M14X2X45 SFLS G10.9

NOTE: See *Owner's Manual* for repair part numbers.