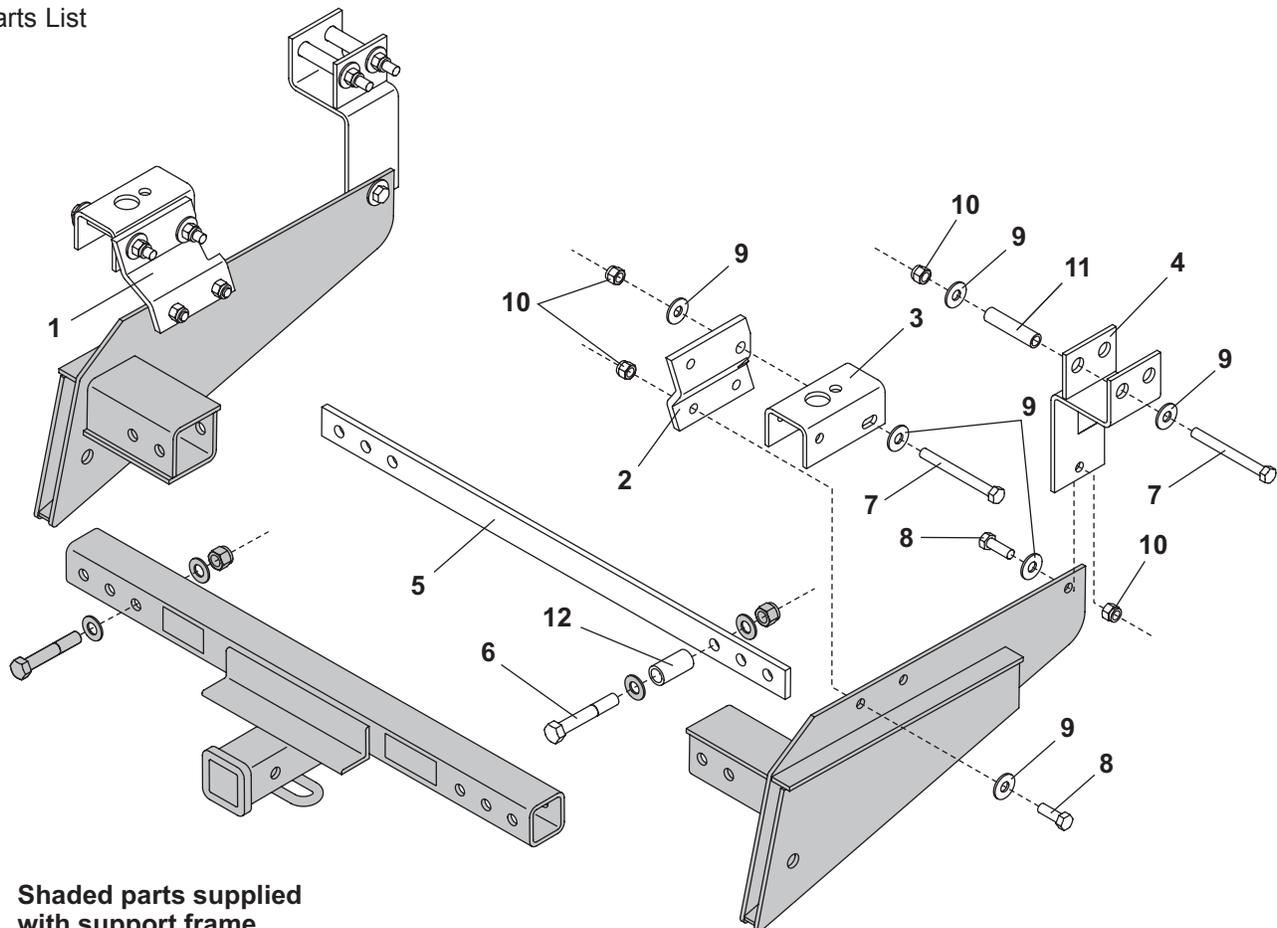


Parts List



Shaded parts supplied with support frame.

63827-1 Under-Frame Mount

Item	Part	Qty	Description	Item	Part	Qty	Description
1	63828	1	Bracket, Rear – DS	4	63830	2	Bracket, Front
2	63829	1	Bracket, Rear – PS	5	27940	1	Cross Brace
3	63834	2	Bracket, Support	ns	63839	1	Bolt Bag Assembly
63839 Bolt Bag Assembly							
6	27985	4	5/8-11 x 4-1/2 Hex Cap Screw, G8	10	91335	14	1/2-13 Hex Locknut, GB
7	90110	8	1/2-13 x 5 Hex Cap Screw, G5	11	63833	4	Spacer, Tube (3-1/4 Long)
8	90210	6	1/2-13 x 1-1/2 Hex Cap Screw, G5	12	27947	4	Spacer, Tube (2-1/2 Long)
9	91105	22	1/2 Flat Washer				

63870 Service Bolt Bag Assembly

6	27985	2	5/8-11 x 4-1/2 Hex Cap Screw, G8	10	91335	4	1/2-13 Hex Locknut, GB
7	90110	2	1/2-13 x 5 Hex Cap Screw, G5	11	63833	2	Spacer, Tube (3-1/4 Long)
8	90210	2	1/2-13 x 1-1/2 Hex Cap Screw, G5	12	27947	2	Spacer, Tube (2-1/2 Long)
9	91105	6	1/2 Flat Washer				
G = Grade				ns = not shown			

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