



John Deere Specific
HD UTV Straight Blade & V-Plow
Parts List and Accessories

Blade Models:

72" IMPACT Straight Blade Assembly #87540
72" IMPACT V-Plow Assembly #87545

Vehicle Model:

XUV835/865 Winch Harness Integration **2017-__**

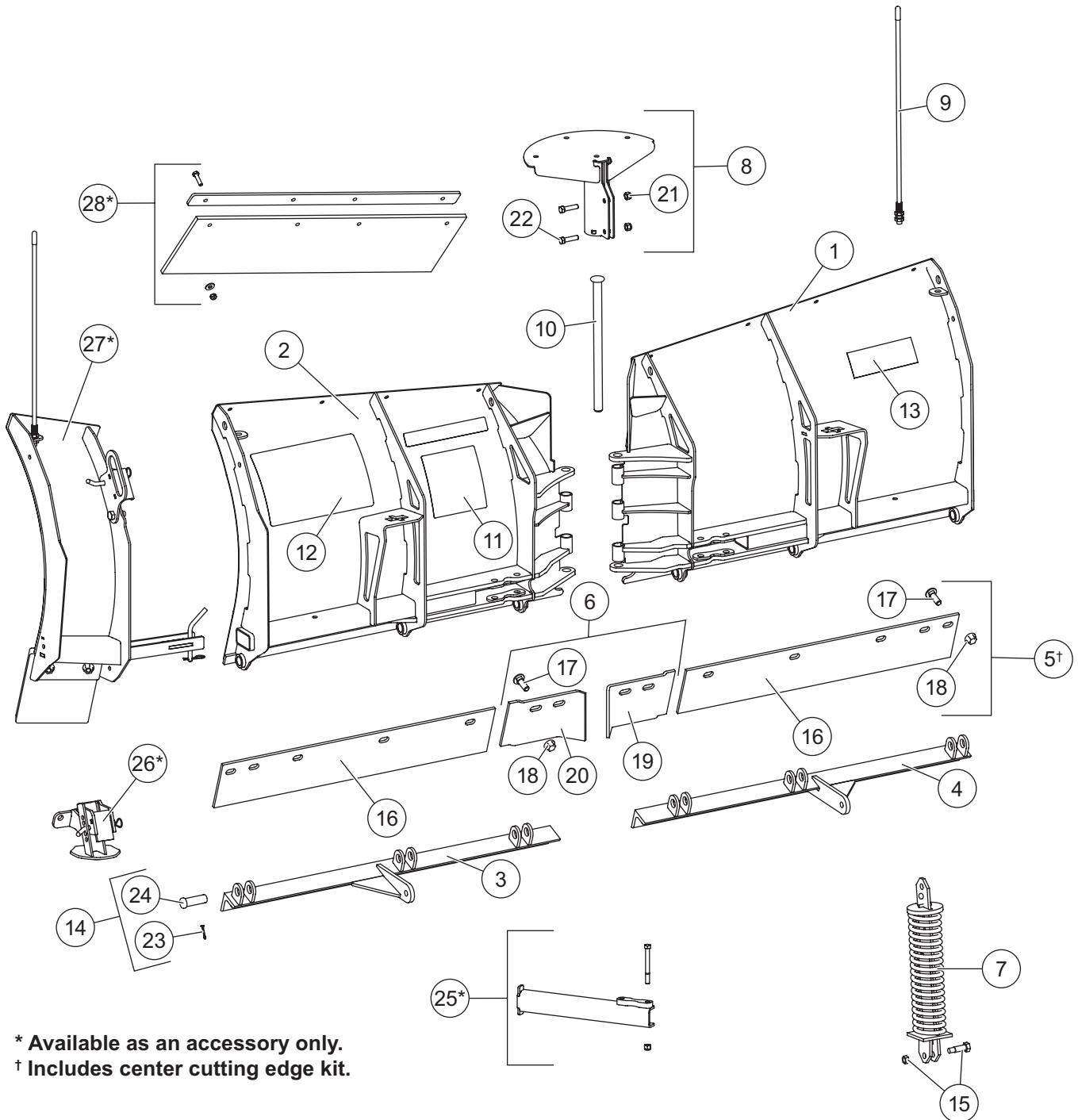


TABLE OF CONTENTS

IMPACT™ HD UTV V-PLOW BLADE ASSEMBLY	4
IMPACT HD UTV STRAIGHT BLADE ASSEMBLY	6
IMPACT HD UTV V-PLOW HEADGEAR AND T-FRAME ASSEMBLY	8
IMPACT HD UTV STRAIGHT BLADE HEADGEAR AND A-FRAME ASSEMBLY	10
HYDRAULIC COMPONENTS.....	12
Hydraulic Unit – IMPACT UTV V-Plow.....	12
Hydraulic Unit – IMPACT HD UTV Straight Blade.....	14
Lift and Angle Rams – IMPACT HD UTV V-Plow	16
Hoses and Fittings – IMPACT HD UTV V-Plow.....	17
Lift and Angle Rams – IMPACT HD UTV Straight Blade.....	18
Hoses and Fittings – IMPACT HD UTV Straight Blade	18
VEHICLE-SIDE HARNESS.....	19

IMPACT™ HD UTV V-PLOW BLADE 74360

Blade Components and Accessories



IMPACT™ HD UTV V-PLOW BLADE 74360

IMPACT Blade Components							
Item	Part	Qty	Description	Item	Part	Qty	Description
1	83611	1	Blade, PS (incl. base angle, trip spring, and labels)	9	27195W	1	Blade Guides
2	83610	1	Blade, DS (incl. base angle, trip spring, and labels)	10	51702	1	3/4 x 12-5/8 Pin
3	83612	1	Base Angle, DS	11	84847	1	Label – Warning/Caution, Snowplow
4	83613	1	Base Angle, PS	12	88335	1	Label – Attach/Detach, UTV
5†	84827	1	Cutting Edge Kit w/Fasteners	13	28404	1	Label – Logo, ULTRAFINISH™
6	83639	1	Center Cutting Edge Kit w/Hardware	14	84844	6	3/4 x 2-3/16 Pin Kit
7	21452	2	Removable Spring Assembly	15	83624	1	Shoulder Bolt w/Locknut Kit
8	83626	1	Snow Control Kit	ns	69489	1	Label – Logo, WESTERN®
				ns	84771	1	Label – Logo, IMPACT
				ns	85191	1	Blade Label Kit
Item 5† 84827 Cutting Edge Kit w/Fasteners							
6	83639	1	Center Cutting Edge Kit w/Hardware	17		10	1/2-13 x 1-1/2 Carriage Bolt G8
16	84828	2	1/4 Cutting Edge	18		10	1/2-13 Flanged Locknut
Item 6 83639 Center Cutting Edge Kit w/Hardware							
17		4	1/2-13 x 1-1/2 Carriage Bolt G8	19	84323	1	Center Cutting Edge, UTV – PS
18		4	1/2-13 Flanged Locknut	20	84325	1	Center Cutting Edge, UTV – DS
Item 8 83626 Snow Control Kit							
		1	Snow Control	22		2	3/8-16 x 1-1/2 Hex Cap Screw
21		2	3/8-16 Hex Locknut GB				
Item 14 84844 3/4 x 2-3/16 Pin Kit							
23		1	5/32 x 1-1/4 Cotter Pin	24		1	3/4 x 2-3/16 Pin
Item 15 83624 Shoulder Bolt w/Locknut Kit							
		1	7/16-14 x 1-5/8 Hex Shoulder Bolt			1	7/16-14 Hex Locknut GB
85191 Blade Label Kit							
11	84847	1	Label – Warning/Caution, Snowplow	ns	69489	1	Label – Logo, WESTERN
12	88335	1	Label – Attach/Detach, UTV	ns	84771	1	Label – Logo, IMPACT
13	28404	1	Label – Logo, ULTRAFINISH™				
ns = not shown				G = Grade			

† Includes center cutting edge kit.

IMPACT Blade Accessories							
Item	Part	Qty	Description	Item	Part	Qty	Description
25*	83616	1	Blade Stop Kit (pair)	27*	52657	1	Accessory Wing Kit (pair)
26*	52656	1	Accessory Shoe Kit (pair)	28*	52655	1	Deflector Kit (pair)

* Accessory only.

IMPACT™ HD UTV STRAIGHT BLADE 84930

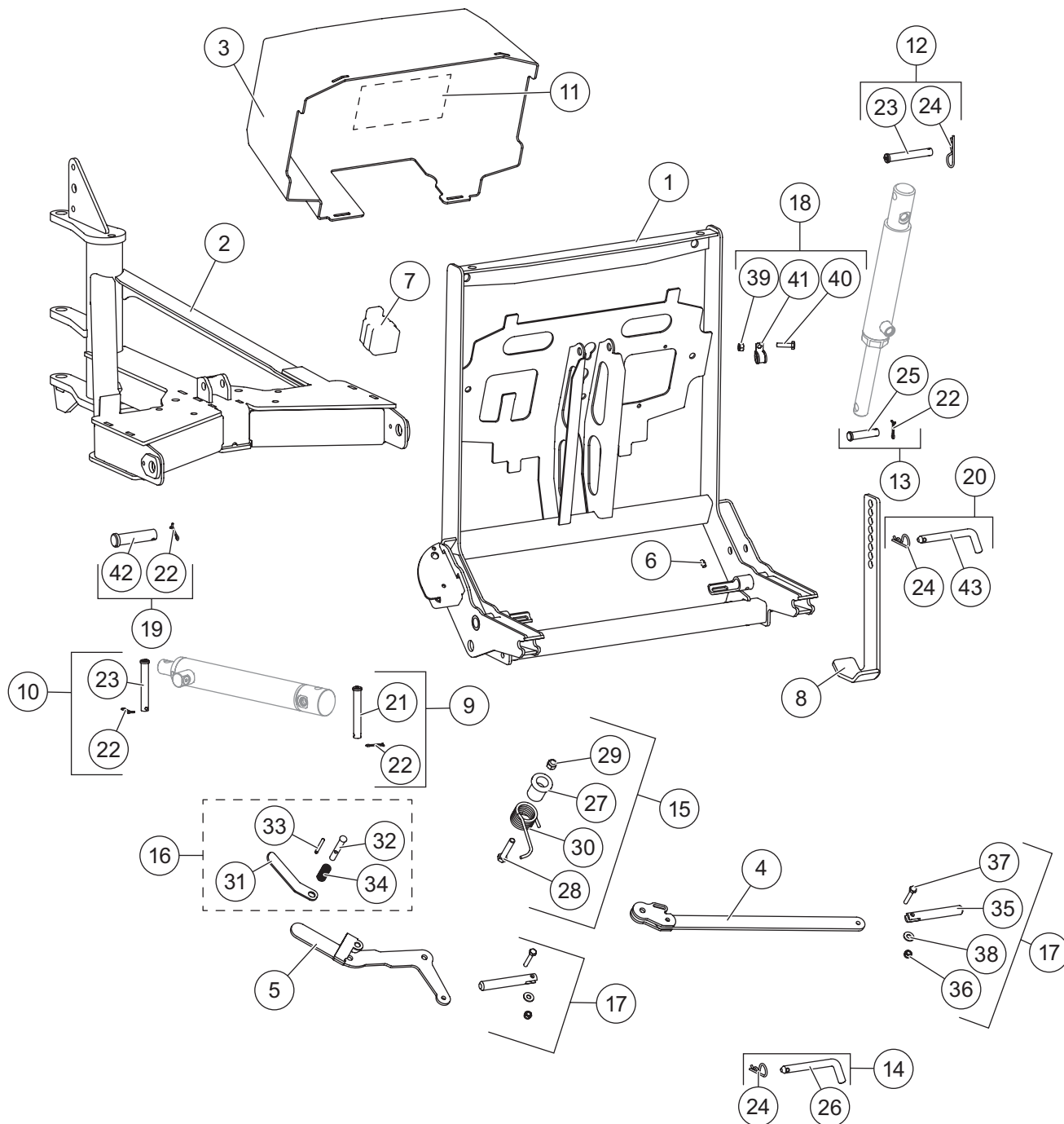
84930 IMPACT HD UTV Straight Blade Components							
Item	Part	Qty	Description	Item	Part	Qty	Description
1	85188	1	UTV Straight Blade with Labels	6	27195W	1	Blade Guide Kit
2	84973	1	1/4 Steel Cutting Edge Kit	7	84702	2	Eyebolt Kit
3	84977	1	Cutting Edge Bolt Bag	8	B61167	2	Trip Spring
4	84631	2	3/4 x 2 Clevis Pin Kit with Cotter	9	84629	1	Center Pivot Bolt Kit
5	84573	1	Quadrant	ns	85191	1	Blade Label Kit
Item 2 84973 1/4 Steel Cutting Edge Kit							
3	84977	1	Cutting Edge Bolt Bag	10	84974	1	1/4 Steel Cutting Edge
Item 3 84977 Cutting Edge Bolt Bag							
11		8	1/2-13 Hex Locknut GB	12		8	1/2-13 x 1-1/2 Carriage Bolt G8
Item 4 84631 3/4 x 2 Clevis Pin Kit with Cotter							
13		2	3/4 x 2 Clevis Pin	14		2	5/32 x 1-1/2 Cotter Pin
Item 7 84702 Eyebolt Kit							
15		1	5/8-11 Hex Locknut GB	17		1	5/8-11 x 4 Eyebolt
16		1	5/8 Hardened Flat Washer				
Item 9 84629 Center Pivot Bolt Kit							
18		1	5/16-18 Hex Locknut GB	21	27615	2	Bumper, Personal Plow
19		1	5/16-18 x 5 Hex Cap Screw G5	22		1	Pivot Tube
20		2	5/16 Flat Washer Type A				
85191 Blade Label Kit							
23	84847	1	Label – Warning/Caution, UTV	ns	69489	1	Label – Logo, WESTERN®
24	88335	1	Label – Attach/Detach, UTV	ns	84771	1	Label – Logo, IMPACT
25	28404	1	Label – Logo, ULTRAFINISH™				
ns = not shown				G = Grade			

IMPACT Blade Accessories							
Item	Part	Qty	Description	Item	Part	Qty	Description
26†	84988	1	Shoe Assembly Kit	28†	84986	1	Rubber Deflector Kit
27†	84989	1	Curb Guard Kit				

† Accessory only.

IMPACT™ HD UTV V-PLOW HEADGEAR AND T-FRAME ASSEMBLY

Headgear and T-Frame Components

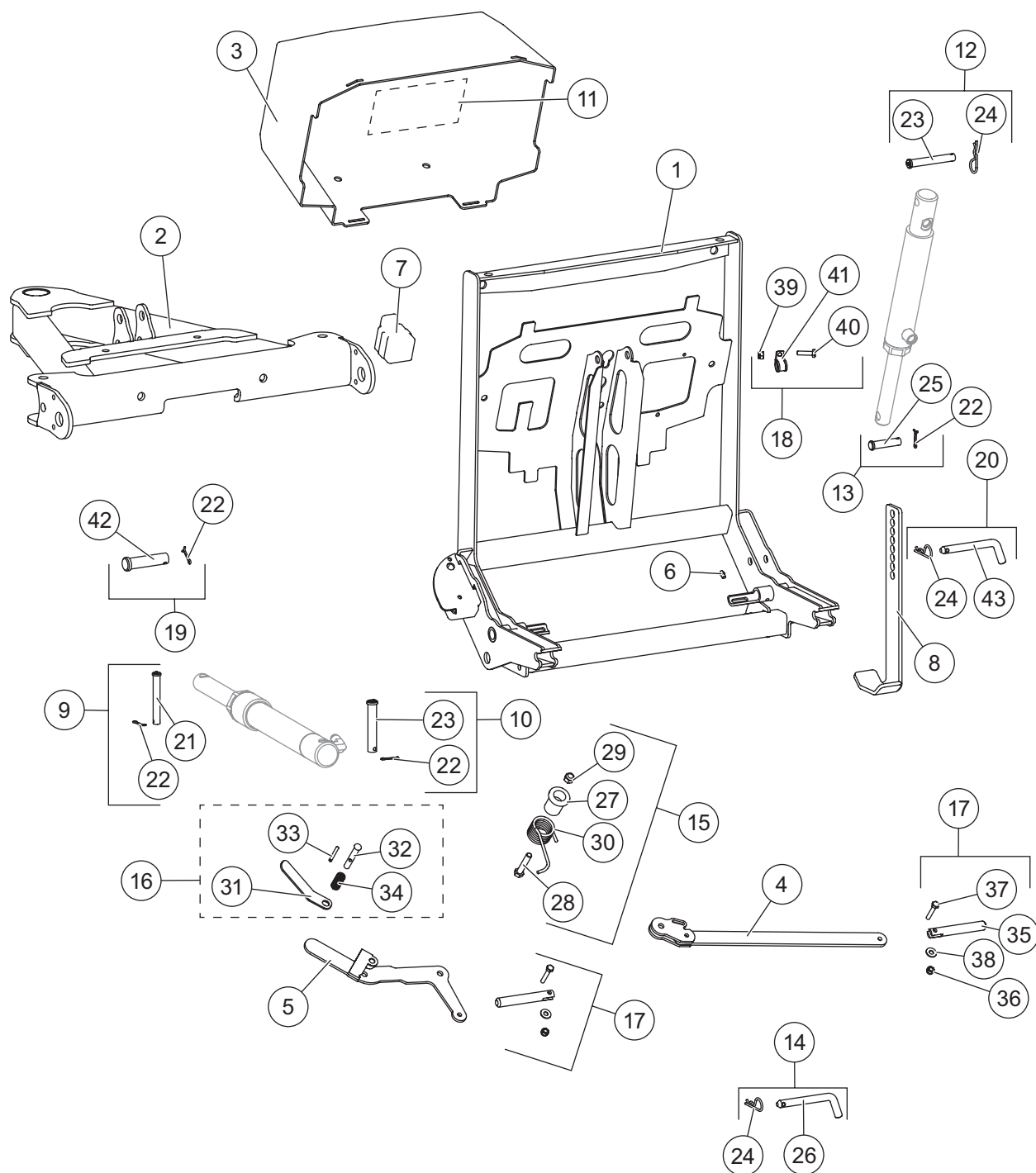


IMPACT™ HD UTV V-PLOW HEADGEAR AND T-FRAME ASSEMBLY

IMPACT Headgear and T-Frame Components							
Item	Part	Qty	Description	Item	Part	Qty	Description
1	84361	1	Headgear	11	43862	1	Label – Information, Hydraulic
2	83628	1	T-Frame	12	85199	1	Lift Ram Base Pin Kit
3	84843	1	Hydraulic Cover (incl. item 11)	13	84627	1	Lift Ram Rod Pin Kit
4	83635	1	Link	14	84610	2	Receiver Pin Kit
5	83634	1	Handle	15	83636	1	Torsion Spring/Spacer Kit
6	84616	1	Grease Zerk (pkg of 3)	16	83633	1	Attach Handle Release Cam Kit
7	61246	1	Cable Boot	17	84602	2	Hitch Pin Kit
8	84846	1	Stand	18	84778	1	Power Cable Clamp Loop Kit
9	83629	2	Angle Ram Base Pin Kit	19	83630	1	T-Frame Pin Kit
10	85198	2	Angle Ram Rod Pin Kit	20	83825	1	Stand Pin Kit
Item 9 83629 Angle Ram Base Pin Kit							
21		1	1/2 x 3-11/16 Clevis Pin HT	22		1	5/32 x 1-1/2 Cotter Pin
Item 10 85198 Angle Ram Rod Pin Kit							
22		1	5/32 x 1-1/2 Cotter Pin	23		1	1/2 x 2-7/8 Clevis Pin HT
Item 12 85199 Lift Ram Base Pin Kit							
23		1	1/2 x 2-7/8 Clevis Pin HT	24		1	1/8 Hairpin Cotter
Item 13 84627 Lift Ram Rod Pin Kit							
22		1	5/32 x 1-1/2 Cotter Pin	25		1	1/2 x 2-1/8 Clevis Pin HT
Item 14 84610 Receiver Pin Kit							
24		1	1/8 Hairpin Cotter	26		1	1/2 x 4 Clevis Pin
Item 15 83636 Torsion Spring/Spacer Kit							
27		1	Spacer, Handle Spring	29		1	3/8-16 Hex Locknut GB
28		1	3/8-16 x 2-1/4 Hex Cap Screw G5	30		1	Torsion Spring
Item 16 83633 Attach Handle Release Cam Kit							
31		1	Handle Lock Pin Lever	33		1	3/16 x 1-3/8 Spring Pin SS
32		1	Lock Pin	34		1	Stand Lock Pin Spring
Item 17 84602 Hitch Pin Kit							
35		1	Hitch Pin	37		1	1/4-20 x 1-1/2 Hex Cap Screw SS
36		1	1/4-20 Hex Locknut GB	38		1	1/4 Flat Washer Type A Wide
Item 18 84778 Power Cable Clamp Loop Kit							
39		1	1/4-20 Hex Locknut GB	41		1	#10 Clamp Loop
40		1	1/4-20 x 1 Hex Cap Screw G5				
Item 19 83630 T-Frame Pin Kit							
22		1	5/32 x 1-1/2 Cotter Pin	42		1	3/4 x 3 Clevis Pin
Item 20 83825 Stand Pin Kit							
24		1	1/8 Hairpin Cotter	43		1	3/8 x 2-3/8 Clevis Pin
G = Grade HT = Heat Treated SS = Stainless Steel							

IMPACT™ HD UTV STRAIGHT BLADE HEADGEAR AND A-FRAME ASSEMBLY

Headgear and A-Frame Components

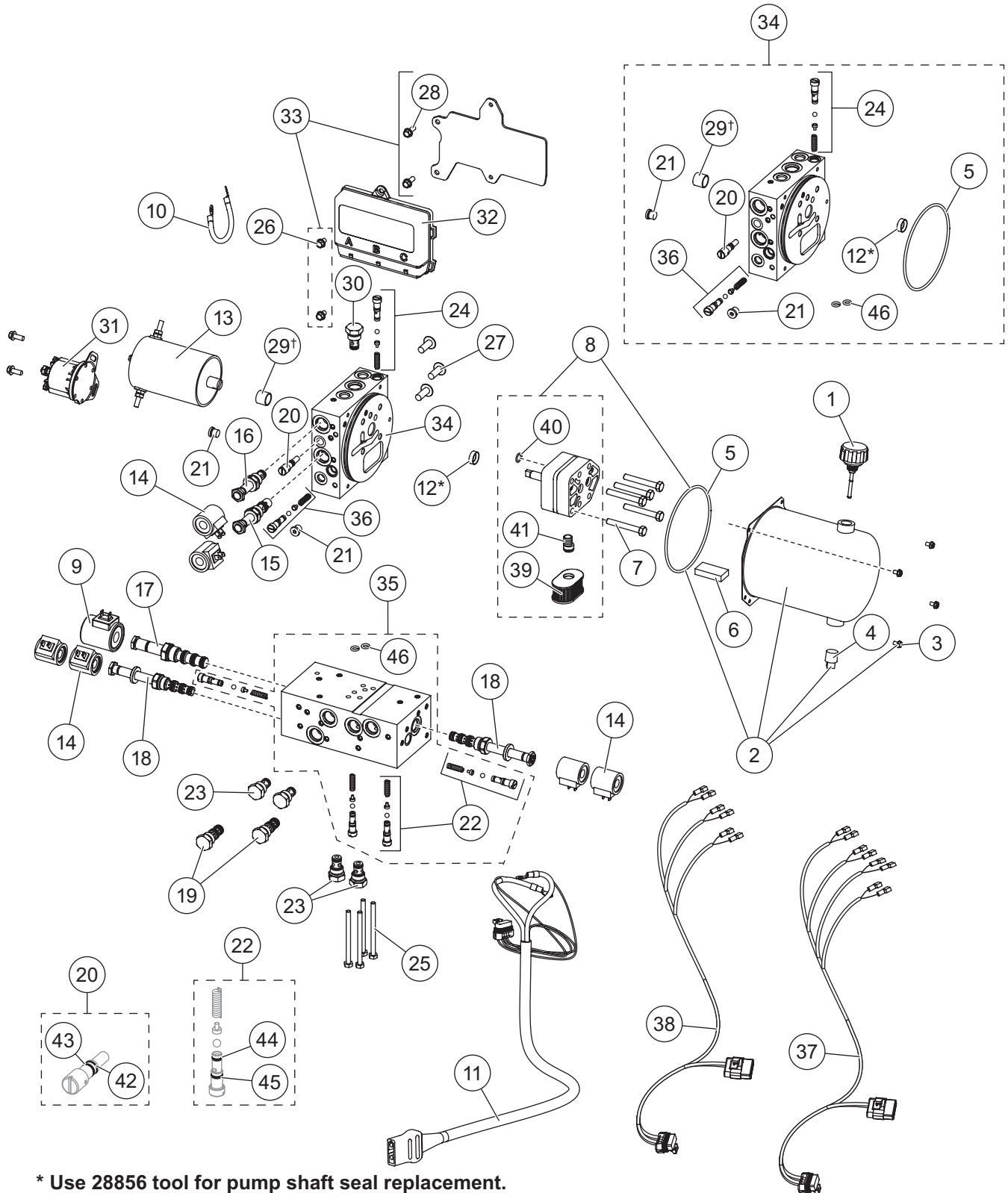


IMPACT™ HD UTV STRAIGHT BLADE HEADGEAR AND A-FRAME ASSEMBLY

IMPACT Headgear and A-Frame Components							
Item	Part	Qty	Description	Item	Part	Qty	Description
1	86259	1	Headgear	11	84963	1	Label – Information, Hydraulic
2	85193	1	A-Frame	12	85199	1	Lift Ram Base Pin Kit
3	85194	1	Hydraulic Cover (incl. item 11)	13	84627	1	Lift Ram Rod Pin Kit
4	83635	1	Link	14	84610	2	Receiver Pin Kit
5	83634	1	Handle	15	83636	1	Torsion Spring/Spacer Kit
6	84616	1	Grease Zerk (pkg of 3)	16	83633	1	Attach Handle Release Cam Kit
7	61246	1	Cable Boot	17	84602	2	Hitch Pin Kit
8	84846	1	Stand	18	84778	1	Power Cable Clamp Loop Kit
9	83629	2	Angle Ram Rod Pin Kit	19	83630	1	A-Frame Pin Kit
10	85198	2	Angle Ram Base Pin Kit	20	83825	1	Stand Pin Kit
Item 9 83629 Angle Ram Rod Pin Kit							
21		1	1/2 x 3-11/16 Clevis Pin HT	22		1	5/32 x 1-1/2 Cotter Pin
Item 10 85198 Angle Ram Base Pin Kit							
22		1	5/32 x 1-1/2 Cotter Pin	23		1	1/2 x 2-7/8 Clevis Pin HT
Item 12 85199 Lift Ram Base Pin Kit							
23		1	1/2 x 2-7/8 Clevis Pin HT	24		1	1/8 Hairpin Cotter
Item 13 84627 Lift Ram Rod Pin Kit							
22		1	5/32 x 1-1/2 Cotter Pin	25		1	1/2 x 2-1/8 Clevis Pin HT
Item 14 84610 Receiver Pin Kit							
24		1	1/8 Hairpin Cotter	26		1	1/2 x 4 Clevis Pin
Item 15 83636 Torsion Spring/Spacer Kit							
27		1	Spacer, Handle Spring	29		1	3/8-16 Hex Locknut GB
28		1	3/8-16 x 2-1/4 Hex Cap Screw G5	30		1	Torsion Spring
Item 16 83633 Attach Handle Release Cam Kit							
31		1	Handle Lock Pin Lever	33		1	3/16 x 1-3/8 Spring Pin SS
32		1	Lock Pin	34		1	Stand Lock Pin Spring
Item 17 84602 Hitch Pin Kit							
35		1	Hitch Pin	37		1	1/4-20 x 1-1/2 Hex Cap Screw SS
36		1	1/4-20 Hex Locknut GB	38		1	1/4 Flat Washer Type A Wide
Item 18 84778 Power Cable Clamp Loop Kit							
39		1	1/4-20 Hex Locknut GB	41		1	#10 Clamp Loop
40		1	1/4-20 x 1 Hex Cap Screw G5				
Item 19 83630 A-Frame Pin Kit							
22		1	5/32 x 1-1/2 Cotter Pin	42		1	3/4 x 3 Clevis Pin
Item 20 83825 Stand Pin Kit							
24		1	1/8 Hairpin Cotter	43		1	3/8 x 2-3/4 Clevis Pin HT
G = Grade HT = Heat Treated SS = Stainless Steel							

IMPACT™ HD UTV V-PLOW HYDRAULIC COMPONENTS

Hydraulic Unit Components



* Use 28856 tool for pump shaft seal replacement.

† Use 64589 tool for bearing sleeve replacement.

IMPACT™ HD UTV V-PLOW HYDRAULIC COMPONENTS

30195 IMPACT HD UTV V-Plow Hydraulic Unit							
Item	Part	Qty	Description	Item	Part	Qty	Description
1	66525	1	Reservoir Filler Breather	21	44344	2	Plug, Hex Socket –4 M ORB
2	48538	1	Reservoir Kit	22	49138K-5	2	Relief Valve Kit (2 sets)
3	66607	4	#10-24 x 5/16 Machine Screw	23	44334-1	4	Check Valve CV08-20
4	92079	1	Plug, Square 3/8 NPTF	24	27792-1	1	Relief Valve Repair Kit (1 set)
5	66519	1	O-Ring 2-250	25	90696	4	1/4-20 x 3-1/2 Hex Cap Screw G5
6	73897	1	Magnet	26	43988	2	1/4-20 x 3/8 Hex Washer-Head Thread-Rolling Screw
7	90073	5	5/16-18 x 2-1/4 Hex Cap Screw G5	27	98043	3	3/8-16 x 1 Button Cap Screw
8	52553	1	Pump Kit	28	44355	4	1/4-20 x 5/8 Hex Washer-Head Thread-Rolling Screw
9	84901	1	Coil 10 w/Spades	29†	56364	1	Sleeve Bearing
10	29071	1	Cable Assembly, 8"	30	84934	1	Check Valve
11	30199	1	Cable Assembly, Plow	31	52290	1	Motor Relay
12*	66515	1	Pump Shaft Seal	32	52292-2	1	Plow Module
13	48543-1	1	Motor Assembly 3"	33	52293-1	1	Module Plate
14	49230K-2	6	Coil w/Spade Terminals	34	52551	1	Primary Manifold, w/o Valves
15	44332	1	Valve, SVCV08-20 w/Nut	35	52552	1	Secondary Manifold, w/o Valves
16	84936	1	Valve, 2-Way NC w/Rev Flow	36	52282	1	Relief Valve (1 set)
17	84900	1	Valve, 4-Way SV10-43 w/Nut	37	30198	1	Plow Control Harness, 4-Coil
18	52285	2	Valve, 4-Way 3-Position Closed Center w/Nut and Spacer	38	52217	1	Plow Control Harness, 3-Coil
19	49458	2	Valve, PC08-30 w/Nut				
20	48517	1	Quill				
Item 2 48538 Reservoir Kit							
		1	Reservoir	4	92079	1	Plug, Square 3/8 NPTF
3	66607	4	#10-24 x 5/16 Machine Screw	5	66519	1	O-Ring 2-250
Item 8 52553 Pump Kit							
		1	Pump	40	56274	1	O-Ring -013
5	66519	1	O-Ring 2-250	41	10887	1	Hydraulic Pump Inlet Fitting
39	56789-4	1	Suction Filter				
Item 20 48517 Quill							
42	48239	1	O-Ring -106	43	48240	1	Back-Up Ring -106
Item 22 49138K-5 Relief Valve Kit							
44	55371	6	O-Ring -008	45	25731	6	O-Ring -010
Item 33 52293-1 Module Plate							
		1	Module Plate	28	44355	4	1/4-20 x 5/8 Hex Washer-Head Thread-Rolling Screw
26	43988	2	1/4-20 x 3/8 Hex Washer-Head Thread-Rolling Screw				
Item 34 52551 Primary Manifold w/o Valves							
12*	66515	1	Pump Shaft Seal	24	27792-1	1	Relief Valve Repair Kit (1 set)
20	48517	1	Quill	29†	56364	1	Bearing Sleeve
21	44344	2	Plug, Hex Socket –4 M ORB	46	43818	2	O-Ring -109
22	49138K-4	2	Relief Valve Kit (2 sets)				
Item 35 52552 Secondary Manifold w/o Valves							
22	49138K-4	2	Relief Valve Kit (2 sets)	46	43818	2	O-Ring -109
O-Ring Service Kits							
ns	52298-2		O-Ring Kit (does not contain O-rings for valves)	ns	49259-2		Seal Kit, 3-Way and 4-Way Valve
ns	49258-2		Seal Kit, 2-Way Valves	ns	84909		Seal Kit, Size 10, 3-Way and 4-Way Valve
ns = not shown				M = Male		G = Grade	

* Use 28856 tool for pump shaft seal replacement (includes 1 seal).

† Use 64589 tool for bearing sleeve replacement (includes 1 bearing).

Go to www.westernplows.com for hydraulic unit service information and specifications.

IMPACT™ HD UTV STRAIGHT BLADE HYDRAULIC COMPONENTS

30200 IMPACT HD UTV Straight Blade Hydraulic Unit							
Item	Part	Qty	Description	Item	Part	Qty	Description
1	48538	1	Reservoir Kit	25	48517	1	Quill
2	66607	4	#10-24 x 5/16 Hex Washer-Head Slotted Machine Screw	26	48518	1	Check Valve Assembly
3	21727-2K	1	Breather 3/8 NPT Kit	27	92960	2	3/8-24 O-Ring Boss Plug
4	92079	1	Plug 3/8 NPTF	28	52290	1	Motor Relay
5	73897	1	Magnet	29	29071	1	Cable Assembly, 8"
6	66519	1	O-Ring 2 -250	30	30199	1	Cable Assembly, Plow
7	90073	5	5/16-18 x 2-1/4 Hex Cap Screw G5	31	49567	1	Plow Module
8	48464	1	Plate Baffle	32	84957	1	Module Plate w/Screws
9	56789-4	1	Suction Filter	33	44355	6	1/4-20 x 5/8 Hex Washer-Head Thread-Rolling Screw
10	66763-1	1	Inlet Fitting/Filter Kit	34	91119	1	3/16 Flat Washer Type A Special
11	27746	1	Hydraulic Pump Kit – IA	35	28581-1	1	Harness Plow Control 3-Solenoid
12	56274	1	O-Ring -013	36	98043	3	3/8-16 x 1 Button Head Cap Screw
13	49226K	1	Poppet Check Valve Kit	37	56532	1	Plug, -6 SAE O-Ring Boss
14	49138K-4	2	Relief Valve Kit (2 sets)	38	84950	1	Manifold Assembly w/o Valves (incl. items 2, 6, 12–16, 22, 24–27, 33, 36, and 37)
15	27792-1	1	Relief Valve Repair Kit	39	48239	1	O-Ring -106
16	44334-1	1	Check Valve CV08-20	40	48240	1	Back-up Ring -106
17	49227K-2	1	Valve 2-Way w/Nut	41	55371	4	O-Ring -008
18	49230K-2	3	Coil w/Spade Terminals	42	25731	4	O-Ring -010
19	48543-1	1	Motor Assembly 3"	43	26784	2	O-Ring -903
20	66608-1	1	Cartridge Valve 3-Way w/Nut	44	56569	1	O-Ring -906
21	49229K-1	1	Cartridge Valve 4-Way w/Nut	45	44343	1	O-Ring -904
22†	56364*	1	Bearing, Sleeve	46†	64596-1	1	Sleeve Bearing and Shaft Seal Kit
23	56416	1	O-Ring -014				
24	66515**	1	Pump Shaft Seal				
O-Ring Service Kits							
ns	56657-5	–	O-Ring & Back-Up Ring Kit	ns	49259-2	–	Seal Kit Cartridge 3-Way and 4-Way Valve
ns	49258-2	–	Seal Kit 2-Way Valve				
ns = not shown				G = Grade			

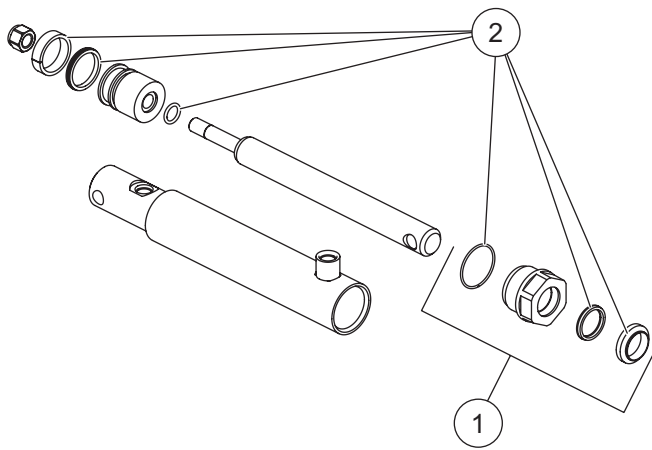
† Use 64589 tool for bearing sleeve replacement (includes 1 bearing).

* Use 64589 tool to install (includes 56364).

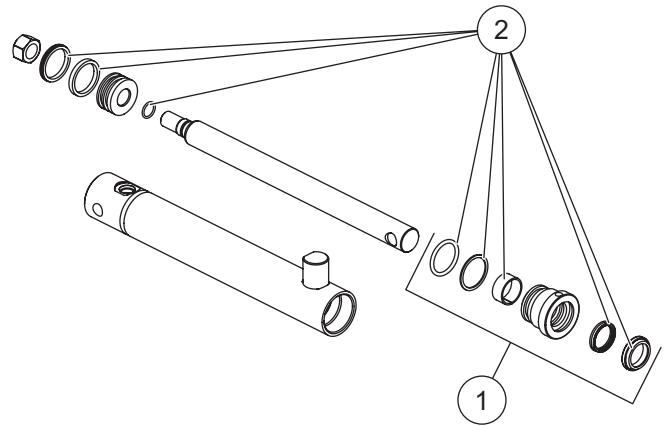
** Use 28856 tool to install (includes 66515).

IMPACT™ HD UTV V-PLOW HYDRAULIC COMPONENTS

Lift and Angle Ram Components



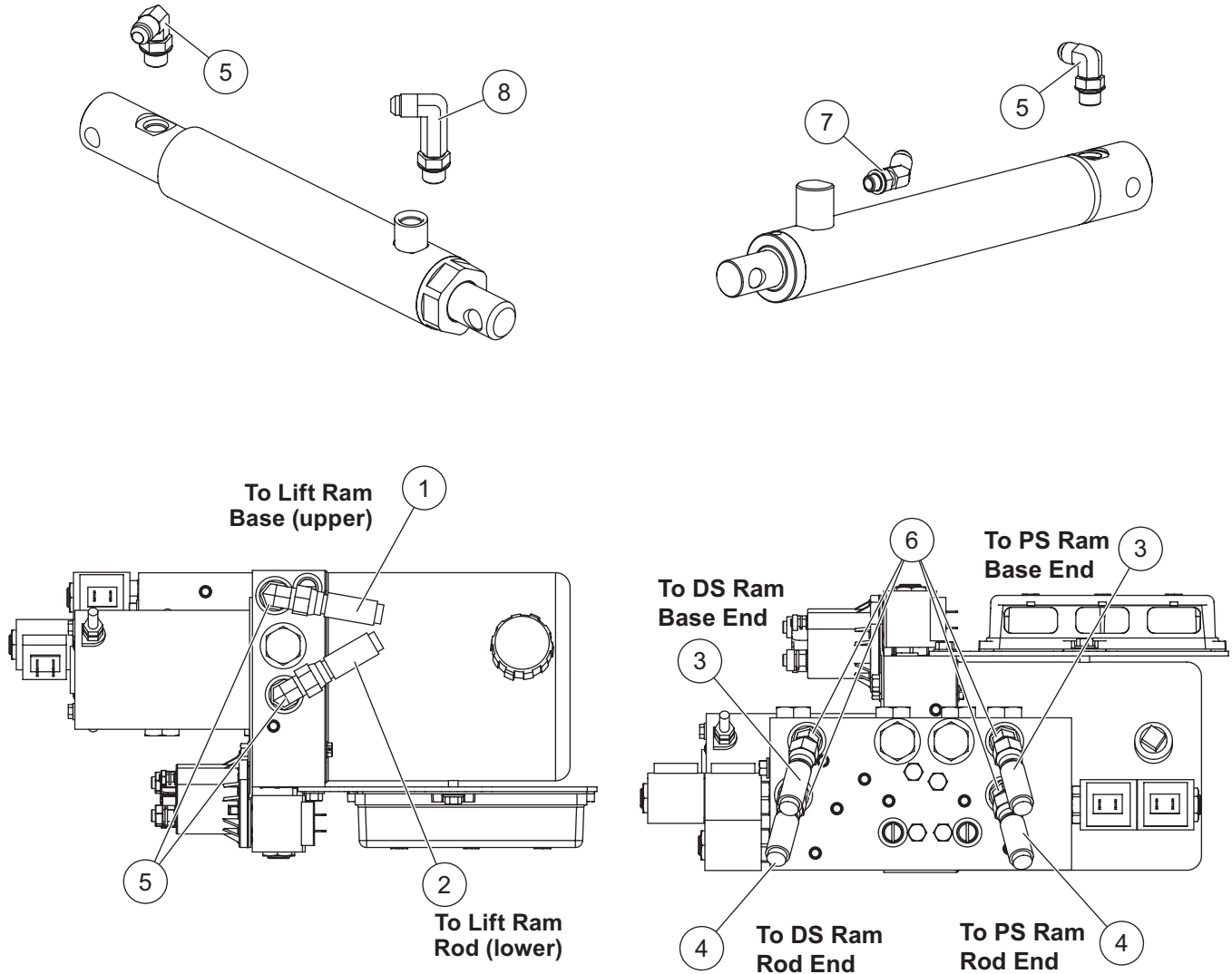
84496 Lift Ram Assembly 1-1/2 x 6			
Item	Part	Qty	Description
1	52277	1	1" Gland Nut Assembly
2	27788-1	1	Seal Kit 1-1/2 DA Ram



84435 Wing Ram Assembly 1-1/2 x 8-3/4 DA			
Item	Part	Qty	Description
1	52558	1	1" Gland Nut Assembly
2	52557	1	Seal Kit 1-1/2 DA Ram

IMPACT™ HD UTV V-PLOW HYDRAULIC COMPONENTS

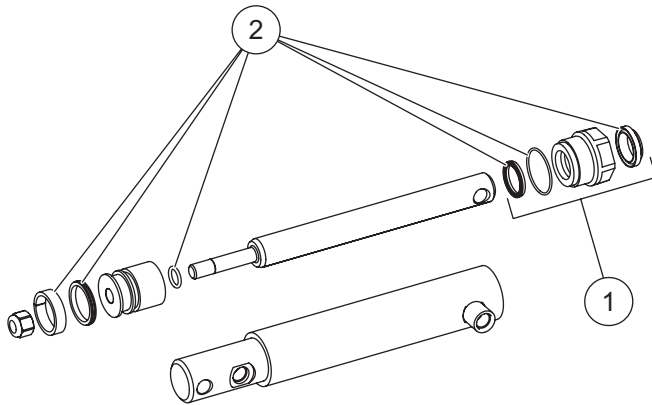
Hoses and Fittings



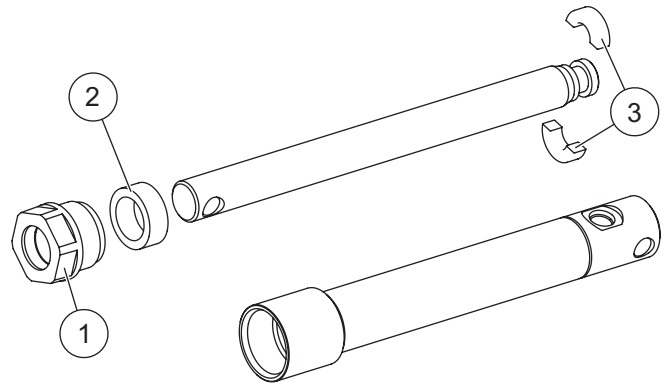
Hoses and Fittings							
Item	Part	Qty	Description	Item	Part	Qty	Description
1	84446	1	Hose, 1/4 x 14 w/F JIC Ends	6	26694	4	Elbow, 45° -6 M JIC/-6 M ORB
2	84453	1	Hose, 1/4 x 20 w/F JIC Ends	7	41093	2	Elbow, 45° -6 M JIC/-4 M ORB
3	48519	2	Hose, 1/4 x 32 w/F JIC Ends	8	64212-1	1	Elbow, Extra Long 90° -6 M JIC/-6 M ORB
4	64625	2	Hose, 1/4 x 36 w/F JIC Ends				
5	56615-1	5	Elbow, 90° -6 M JIC/-6 M ORB				
F = Female				M = Male			

IMPACT™ HD UTV STRAIGHT BLADE HYDRAULIC COMPONENTS

Lift and Angle Ram Components

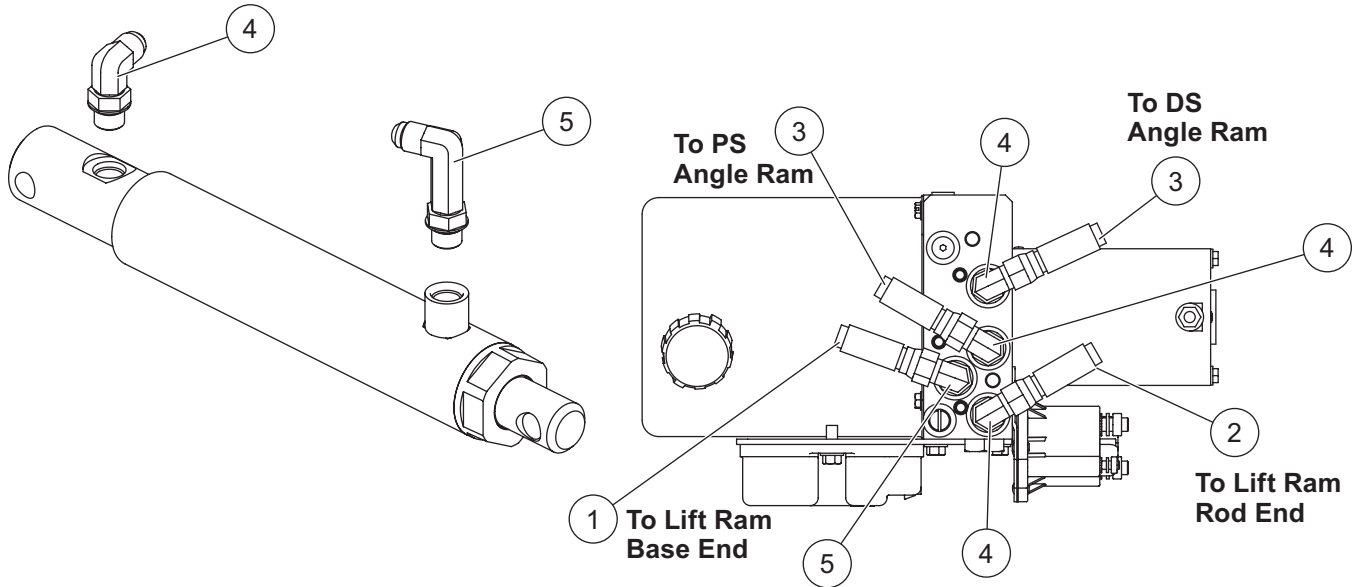


84496 Lift Ram Assembly 1-1/2 x 6 DA			
Item	Part	Qty	Description
1	52277	1	1" Gland Nut Assembly
2	27788-1	1	Seal Kit 1-1/2 DA Ram



77478 Angle Ram Assembly 1 x 7			
Item	Part	Qty	Description
1	52277	1	1" Gland Nut Assembly
2	56803	1	Spacer
3	52276	1	1" Split Bearing Kit

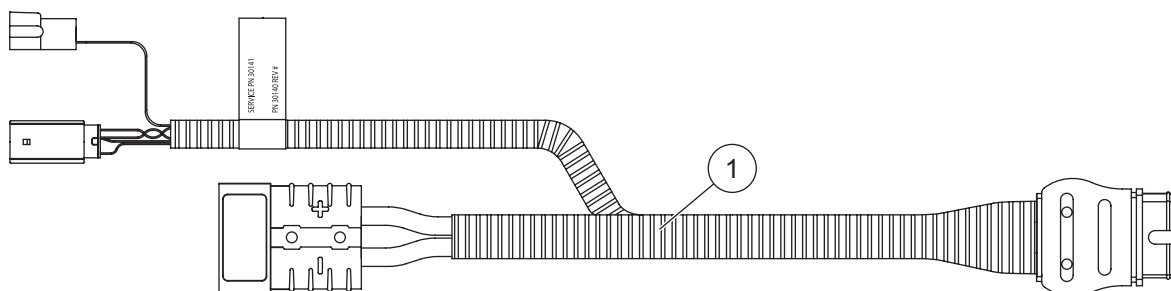
Hoses and Fittings



Hoses and Fittings							
Item	Part	Qty	Description	Item	Part	Qty	Description
1	84446	1	Hose, 1/4 x 14 w/F JIC Ends	5	64212-1	2	Elbow, Extra Long 90° -6 M JIC/-6 M ORB
2	84453	1	Hose, 1/4 x 20 w/F JIC Ends	ns	56823	1	Hose Wrap
3	48519	2	Hose, 1/4 x 32 w/F JIC Ends				
4	56615-1	6	Elbow, 90° -6 M JIC/-6 M ORB				
F = Female				ns = not shown		M = Male	

IMPACT™ HD UTV STRAIGHT BLADE VEHICLE-SIDE HARNESS

Vehicle-Side Harness



Vehicle-Side Electrical Components			
Item	Part	Qty	Description
1	30141	1	Vehicle Harness
ns	30036	1	Control Adapter
ns	61548K	2	Plug Cover
ns = not shown			



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