August 1, 2021 Lit. No. 77069, Rev. 04

# **35160**MOUNT KIT

Arctic Cat/Textron Prowler Pro 2018-\_\_\_
Cat CUV82 2018-\_\_\_
Tracker 800SX/800SX Crew 2020-\_\_\_

**Installation Instructions** 

# **A** CAUTION

Read this document before installing the snowplow.

# **A** CAUTION

See your sales outlet/website for specific vehicle application recommendations before installation. The online selection system has specific vehicle and snowplow requirements.

# **SAFETY DEFINITIONS**

# **A** WARNING

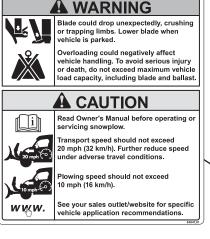
Indicates a potentially hazardous situation that, if not avoided, could result in death or serious personal injury.

# **A** CAUTION

Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

NOTE: Indicates a situation or action that can lead to damage to your snowplow and vehicle or other property. Other useful information can also be described.

# Warning/Caution Label

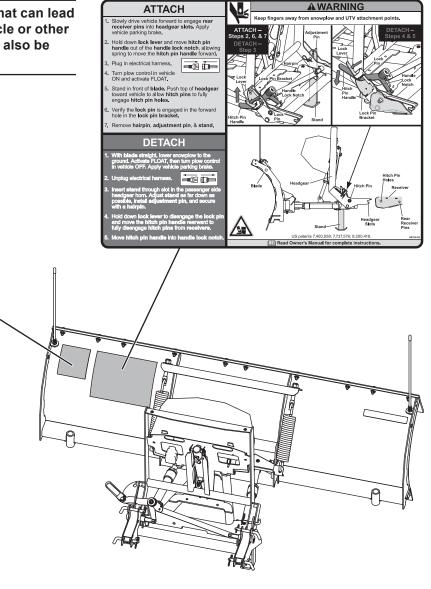


# WARNING/CAUTION & INSTRUCTION LABELS

Become familiar with and inform users about the warning and instruction labels on the back of the blade.

NOTE: If labels are missing or cannot be read, see your sales outlet.

#### Attach/Detach Label



# SAFETY PRECAUTIONS

Follow all safety and operating instructions in your UTV owner's manual.

Improper installation and operation could cause personal injury, and/or equipment and property damage. Read and understand labels and the Owner's Manual before installing, operating, or making adjustments.

#### **A WARNING**

Lower the blade when vehicle is parked. Temperature changes could change hydraulic pressure, causing the blade to drop unexpectedly or damaging hydraulic components. Failure to do this could result in serious personal injury.

# **A WARNING**

The driver shall keep bystanders clear of the blade when it is being raised, lowered, or angled. Do not stand between the vehicle and the blade or within 8 feet of a moving blade. A moving or falling blade could cause personal injury.

# **WARNING**

Keep hands and feet clear of the blade and A-frame when mounting or removing the snowplow. Moving or falling assemblies could cause personal injury.

# **A** WARNING

Do not exceed GVWR, GAWR, or maximum vehicle load capacity, including the blade and ballast.

# **A** WARNING

To prevent accidental movement of the blade, always turn the control OFF whenever the snowplow is not in use. The power indicator light will turn OFF.

# **A** WARNING

Remove blade assembly before placing vehicle on hoist.

# **A WARNING**

Vehicle mount reduces ground clearance. Use additional caution when driving vehicle with mount installed. Remove vehicle mount to restore original vehicle ground clearance at the end of the plowing season.

#### **A** CAUTION

Refer to the online selection system for minimum vehicle recommendations and ballast requirements.

#### PERSONAL SAFETY

- Remove the ignition key and put the vehicle in PARK or in gear to prevent others from starting the vehicle during installation or service.
- Wear only snug-fitting clothing while working on your vehicle or snowplow.
- Do not wear jewelry or a necktie, and secure long hair
- Wear safety goggles to protect your eyes from battery acid, gasoline, dirt, and dust.
- Avoid touching hot surfaces such as the engine, radiator, hoses, and exhaust pipes.
- Always have a fire extinguisher rated BC handy, for flammable liquids and electrical fires.

#### FIRE AND EXPLOSION

# **A** WARNING

Gasoline is highly flammable and gasoline vapor is explosive. Never smoke while working on vehicle. Keep all open flames away from gasoline tank and lines. Wipe up any spilled gasoline immediately.

Be careful when using gasoline. Do not use gasoline to clean parts. Store only in approved containers away from sources of heat or flame.

# **CELL PHONES**

A driver's first responsibility is the safe operation of the vehicle. The most important thing you can do to prevent a crash is to avoid distractions and pay attention to the road. Wait until it is safe to operate mobile communication equipment such as cell phones, text messaging devices, pagers, or two-way radios.

#### **VENTILATION**

#### **A** WARNING

Vehicle exhaust contains lethal fumes. Breathing these fumes, even in low concentrations, can cause death. Never operate a vehicle in an enclosed area without venting exhaust to the outside.

# **NOISE**

Airborne noise emission during use is below 95 dB(A) for the snowplow operator.

# **VIBRATION**

Operating snowplow vibration does not exceed 2.5 m/s<sup>2</sup> to the hand-arm or 0.5 m/s<sup>2</sup> to the whole body.

# **TORQUE CHART**

# **A** CAUTION

Read instructions before assembling.
Fasteners should be finger tight until instructed to tighten according to the torque chart. Use standard methods and practices when attaching snowplow, including proper personal protective safety equipment.

Recommended Fastener Torque Chart					
Inch Fasteners Grade 5 and Grade 8					
Size	Torque Grade 5	(ft-lb) Grade 8	Size	Torque Grade 5	(ft-lb) Grade 8
1/4-20	8.4	11.9	9/16-12	109	154
1/4-28	9.7	13.7	9/16-18	121	171
5/16-18	17.4	24.6	5/8-11	150	212
5/16-24	19.2	27.3	5/8-18	170	240
3/8-16	30.8	43.6	3/4-10	269	376
3/8-24	35.0	49.4	3/4-16	297	420
7/16-14	49.4	69.8	7/8-9	429	606
7/16-20	55.2	77.9	7/8-14	474	669
1/2-13	75.3	106.4	1-8	644	909
1/2-20	85.0	120.0	1-12	704	995
Metric Fasteners Class 8.8 and 10.9					
Size	Torque (ft-lb)			Torque (ft-lb)	
	Class 8.8	Class 10.9	Size	Class 8.8	Class 10.9
M6 x 1.00	7.7	11.1	M20 x 2.50	325	450
M8 x 1.25	19.5	26.9	M22 x 2.50	428	613
M10 x 1.50	38.5	53.3	M24 x 3.00	562	778
M12 x 1.75	67	93	M27 x 3.00	796	1139
M14 x 2.00	107	148	M30 x 3.50	1117	1545

M16 x 2.00

M18 x 2.50

167

222

231

318

These torque values apply to fasteners except those noted in the instructions.

M33 x 3.50

M36 x 4.00

1468

1952

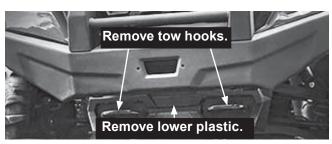
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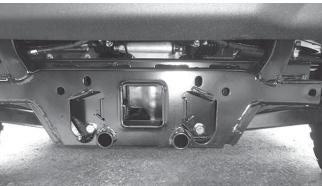
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# **INSTALLATION INSTRUCTIONS**

NOTE: For easier assembly and installation, the vehicle and all snowplow components should be on a smooth, level, hard surface, such as concrete.

 Remove the tow hooks and lower plastic from the front of the vehicle.

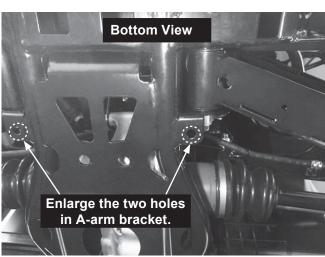




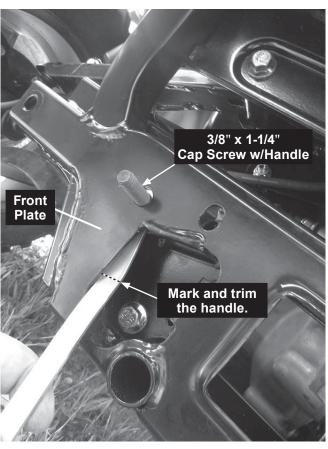
# **A** CAUTION

Before drilling holes, check to be sure that no vehicle wiring or other components could be damaged.

2. Use a 25/64" drill bit to enlarge the two holes of the foremost A-arm bracket.



3. Install a 3/8" x 1-1/4" cap screw w/handle as shown below (handle may need to be bent slightly). Mark and trim the handle so that it does not protrude past the front plate of the vehicle. After trimming, place a washer on the cap screw with handle and reinstall it. Repeat on the opposite side of the vehicle.



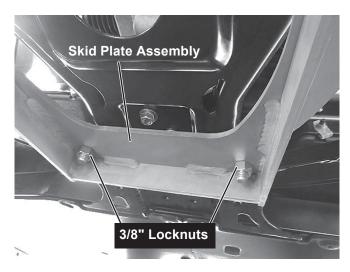


4. Install two 3/8" x 1-1/4" cap screws down through the holes of the rear A-arm bracket, located just forward of the rear A-arm.





5. Place the skid plate assembly against the vehicle frame, allowing the fasteners installed in Steps 3 and 4 to pass through the assembly. Secure all four cap screws with 3/8" locknuts; hand tighten.



6. Install 3/8" washers on two 3/8" x 1-1/4" cap screws. Insert the cap screws with washers through the slots on the front of the vehicle.

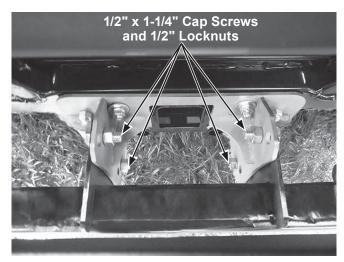


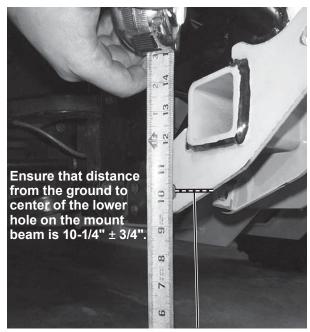
Secure cap screws with 3/8" washers and 3/8" locknuts. Hand tighten.



- 7. Install two 3/8" x 1-1/4" cap screws down through the holes enlarged in Step 2. Secure with 3/8" locknuts. Hand tighten.
- 8. Tighten all fasteners according to the torque chart, starting at the rear of the vehicle.

 Install the mount beam using four 1/2" x 1-1/4" cap screws and 1/2" locknuts. Use the set of holes that positions the mount beam closest to 10-1/4" when measured as shown. Tighten fasteners according to the torque chart





 Measure the distance between the mount beam rear hole and the ground. If it exceeds 11-1/2", install the accessory Height Adapter Plate Kit (PN 77555) to ensure optimum plowing performance.

NOTE: After five to ten hours of snowplow usage, retorque all mount assembly fasteners.

The company reserves the right under its product improvement policy to change construction or design details and furnish equipment when so altered without reference to illustrations or specifications used. This equipment manufacturer or the vehicle manufacturer may require or recommend optional equipment for snow removal. Do not exceed vehicle ratings with a snowplow. The company offers a limited warranty for all snowplows and accessories. See separately printed page for this important information.

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