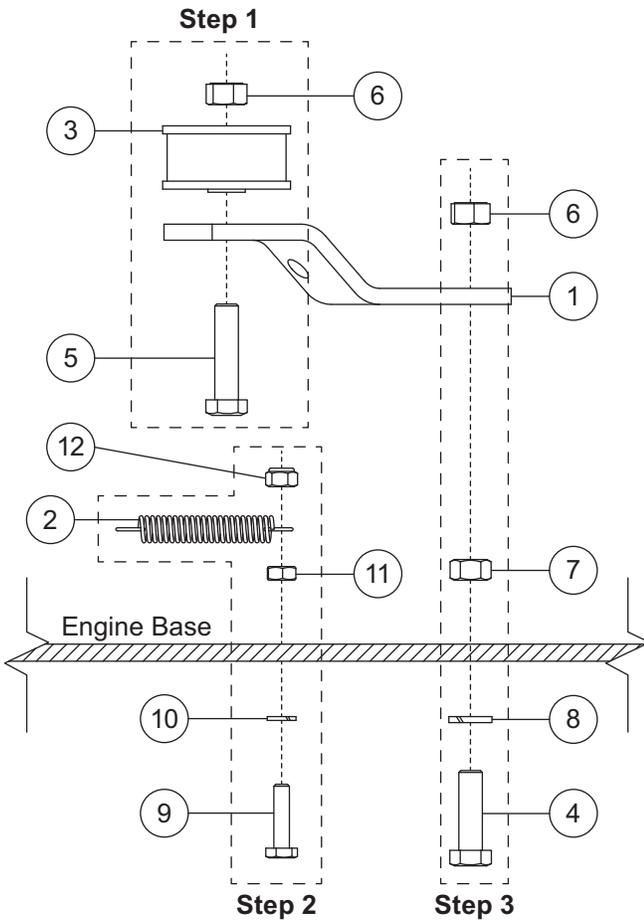


PARTS LIST



95568 Drive Belt Idler Kit			
Item	Part	Qty	Description
1	95566	1	Belt Tensioner Bracket
2	95579	1	Extension Spring
3	65509	1	2.0" Idler Pulley
4	M2071-1*	1	3/8-16 x 1-1/4 Hex Cap Screw
5	67111	1	3/8-16 x 1-3/4 Hex Cap Screw
6	91351	2	3/8-16 Hex Locknut
7	91431	1	3/8-16 Hex Nut
8	91282	1	3/8 Spring Lock Washer
9	68067	1	1/4-20 x 1 Hex Cap Screw
10	91281	1	1/4 Spring Lock Washer
11	91429	1	1/4-20 Hex Nut
12	67076	1	1/4-20 Hex Locknut

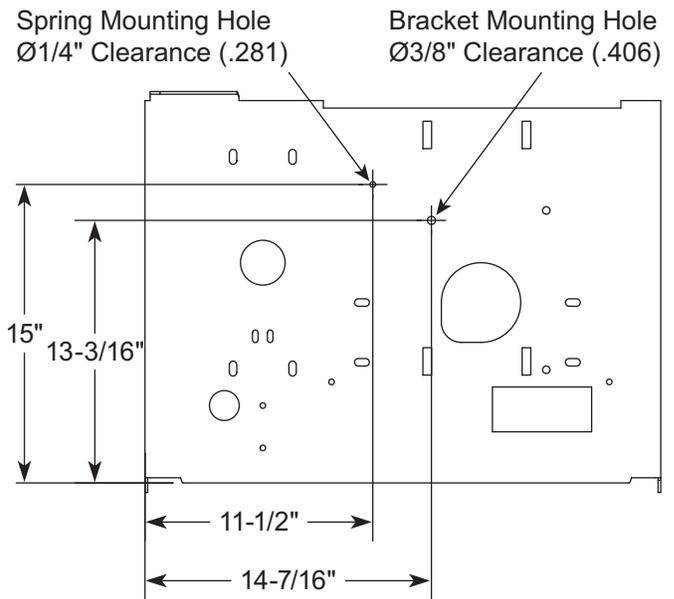
* Available as service part kit only (5 per package).

INSTALLATION INSTRUCTIONS

⚠ CAUTION
Disconnect power and tag out if required before servicing or performing maintenance.

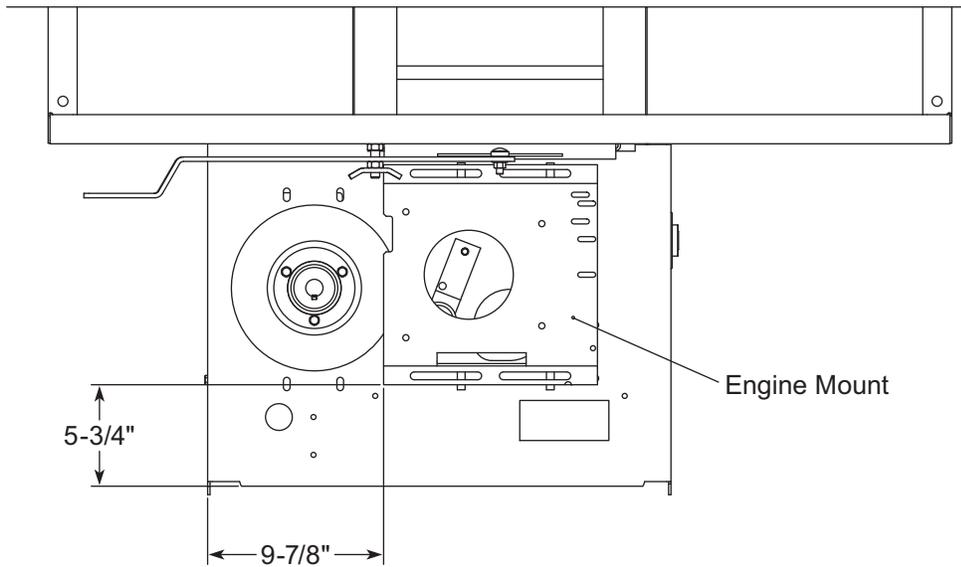
- Loosen engine assembly and remove drive belt. If the engine base does not have holes as shown below, locate and drill holes.

NOTE: It may be easier to install the idler if engine assembly and clutch pulley are removed.



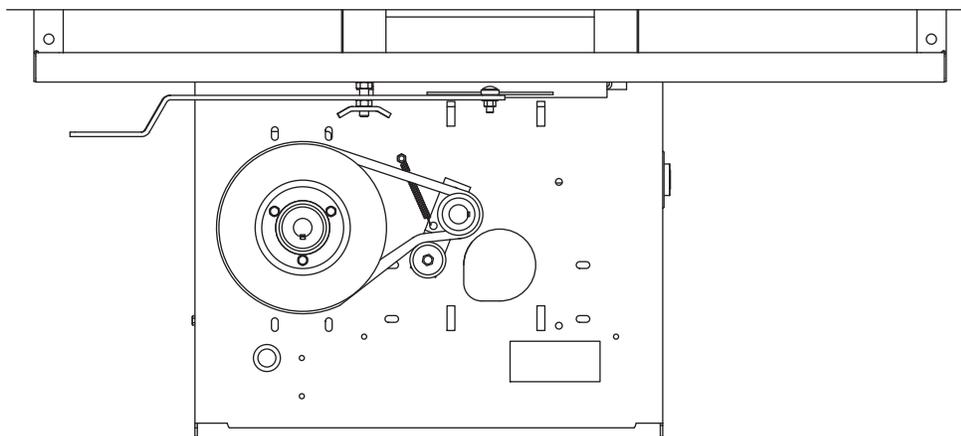
- Attach idler pulley to belt tensioner bracket as shown in the parts diagram, Step 1.
- Attach extension spring to engine base as shown in parts diagram, Step 2. Tighten the locknut *only* enough to engage the locking mechanism on the nut.
- Attach pulley assembly to engine base as shown in parts diagram, Step 3. The belt tensioner bracket arm should be able to rotate freely around the cap screw.
- Using needle nosed pliers, make a hook out of the unused loop of the extension spring. Attach this end to the belt tensioner bracket. Close the loop.

- Position the engine mount as shown below.
Tighten mounting hardware.



NOTE: Shown with engine removed for clarity.

- Route drive belt around the pulleys as shown.



NOTE: Shown with engine and mount removed for clarity.

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